



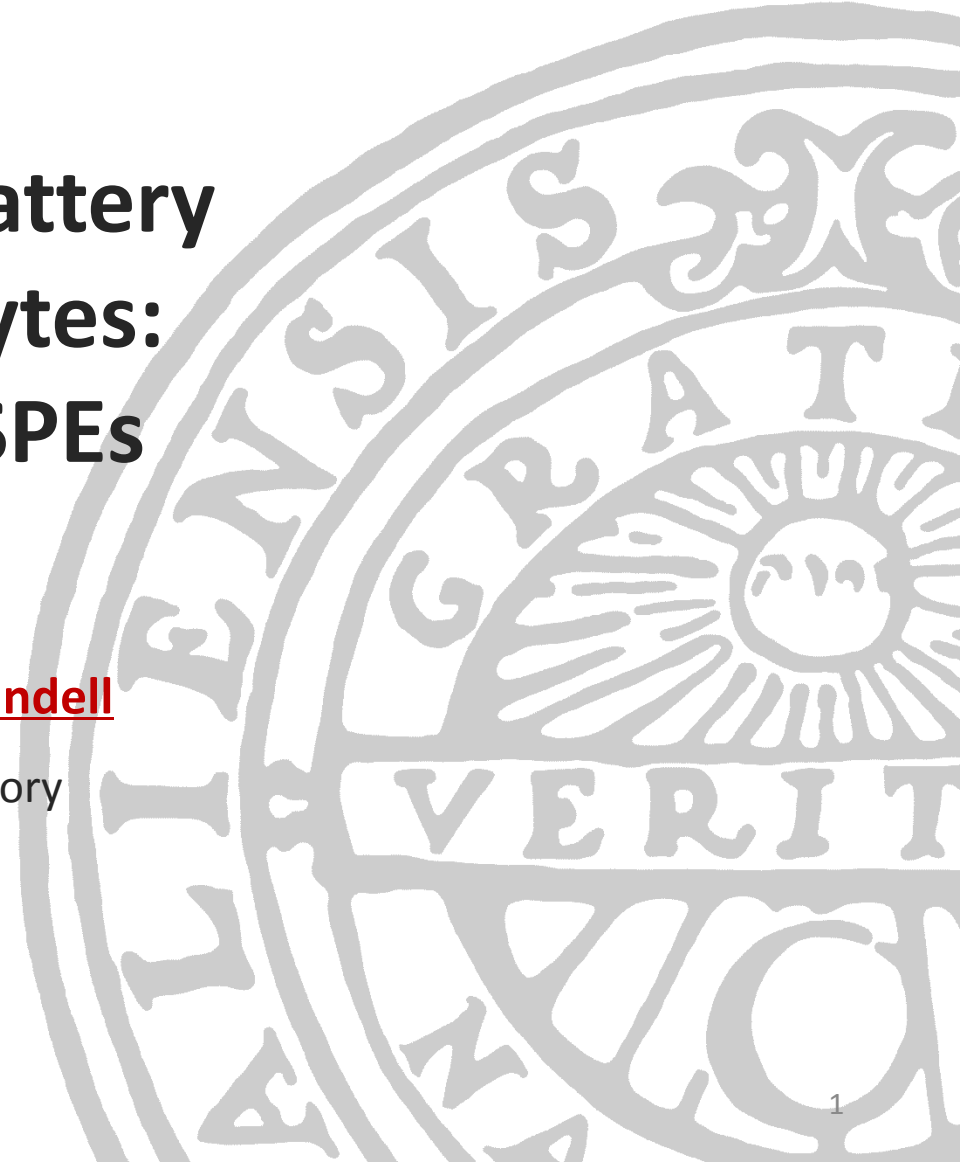
UPPSALA  
UNIVERSITET

# A Renaissance for Li-Battery Solid Polymer Electrolytes: Polycarbonate-based SPEs

Bing Sun, Jonas Mindemark, [Daniel Brandell](#)

Department of Chemistry-Ångström Laboratory

Uppsala University

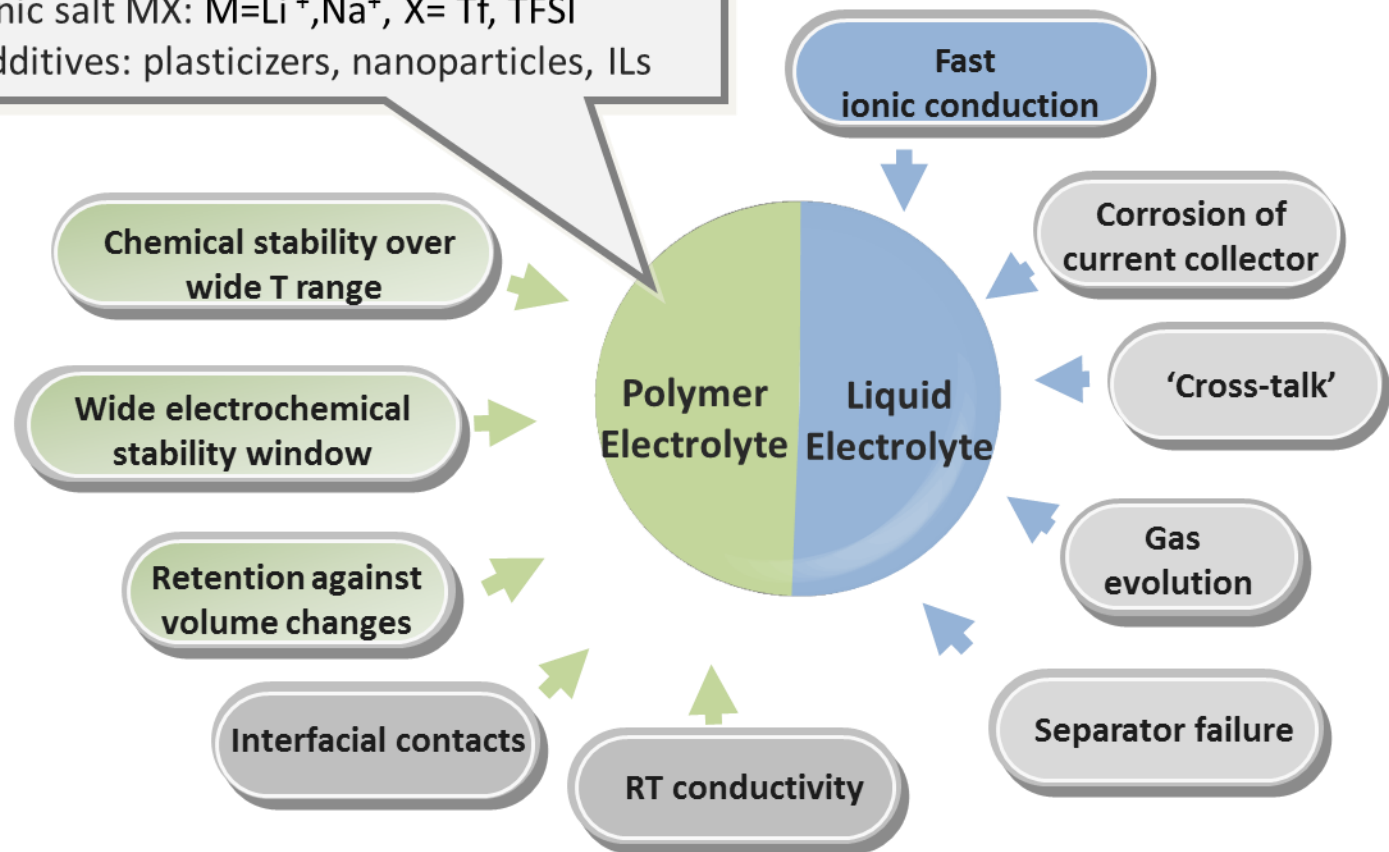




# Designing Safe Electrolytes

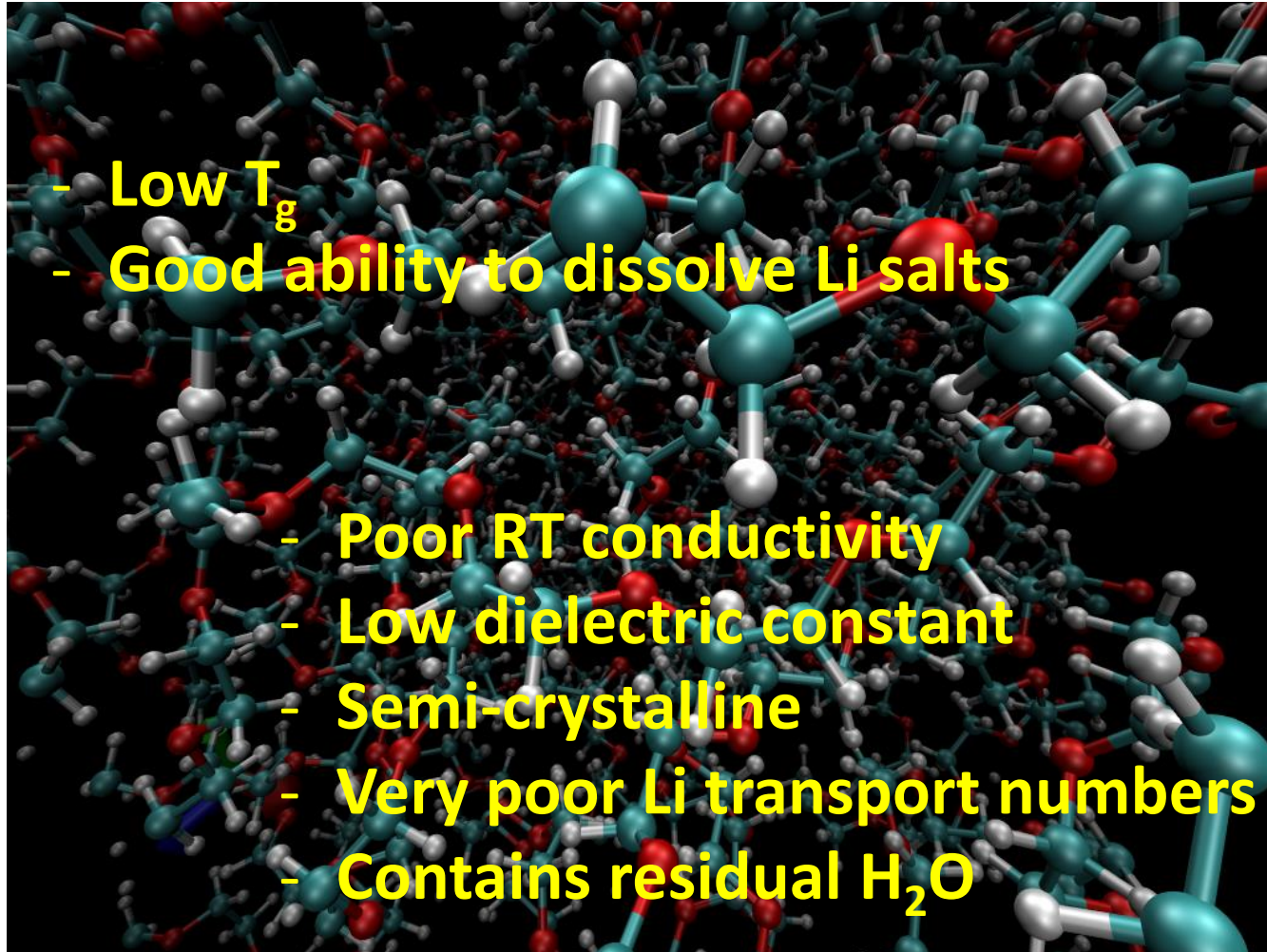
## State of the Art for Polymer Electrolyte

- Polymer host: Polyethers (PEO, PPO)
- Ionic salt MX:  $M=Li^+, Na^+$ ,  $X= Tf, TFSI$
- Additives: plasticizers, nanoparticles, ILs





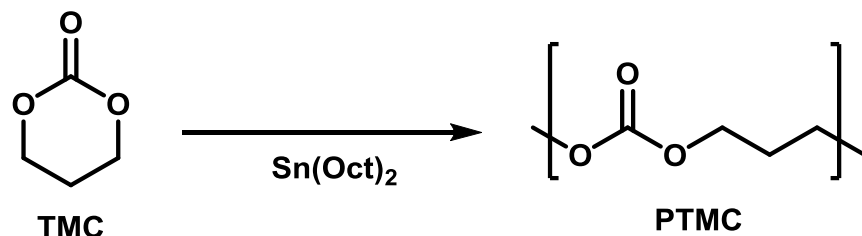
# The archetype polymer host: PEO - polyethylene oxide - $(\text{CH}_2\text{CH}_2\text{O})_n$ -



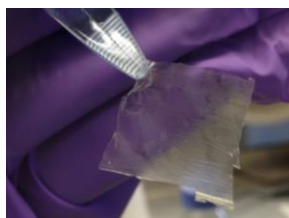
**Insufficient, yet dominating scientific literature!**

# Alternative Polymer Hosts: Polycarbonates

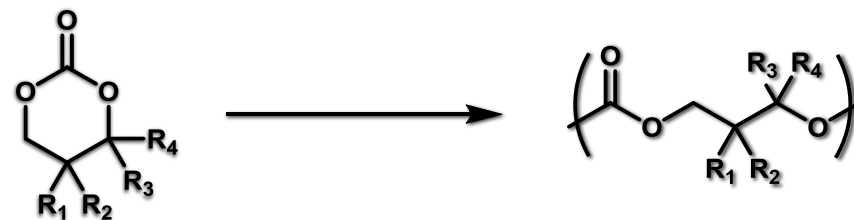
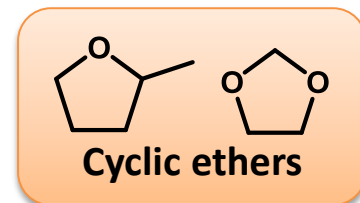
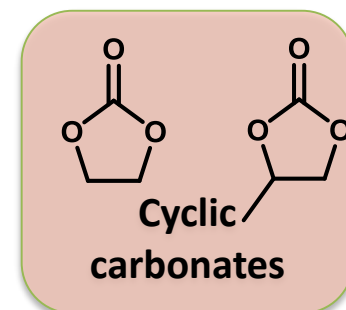
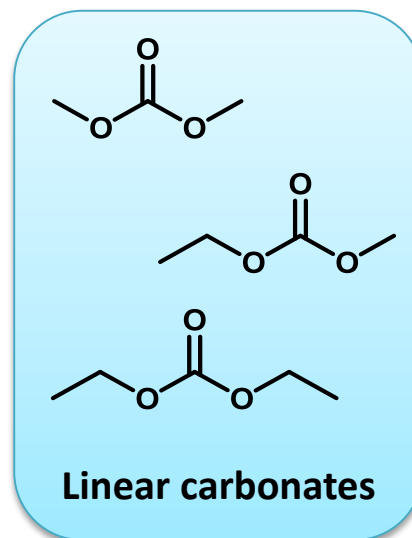
## Macromolecule Solvents for SPEs



- ✓ Amorphous
- ✓ High dielectric constant
- ✓ Thermally stable
- ✓ Biodegradable



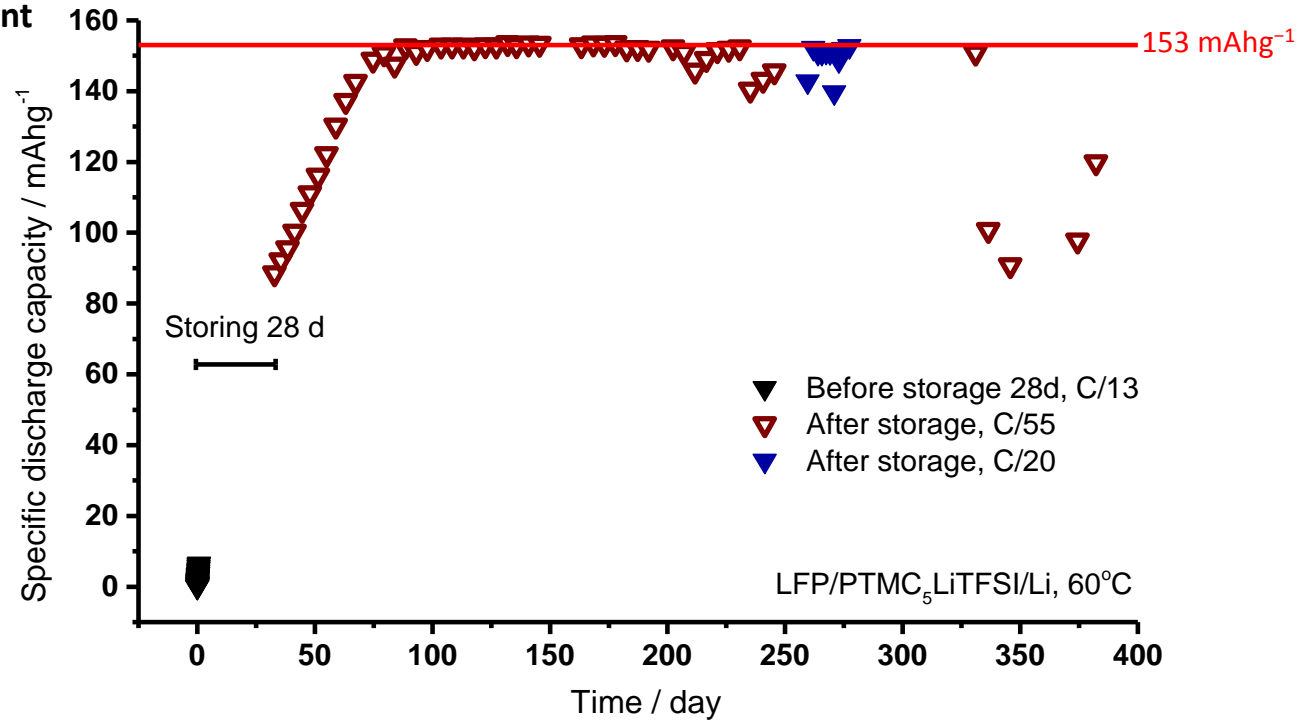
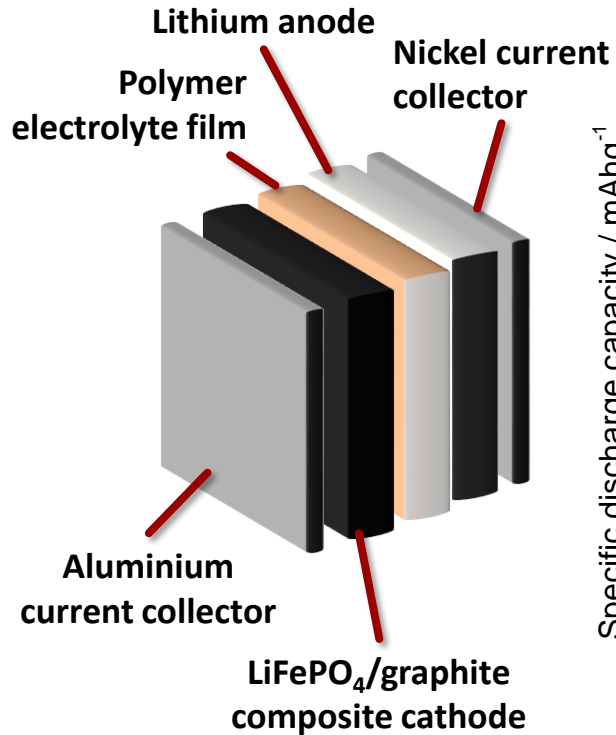
## Organic Solvents for Liquid Electrolytes



Possibilities for functionalization – for low-T<sub>g</sub>, for surfactant properties, for x-linking, etc,...



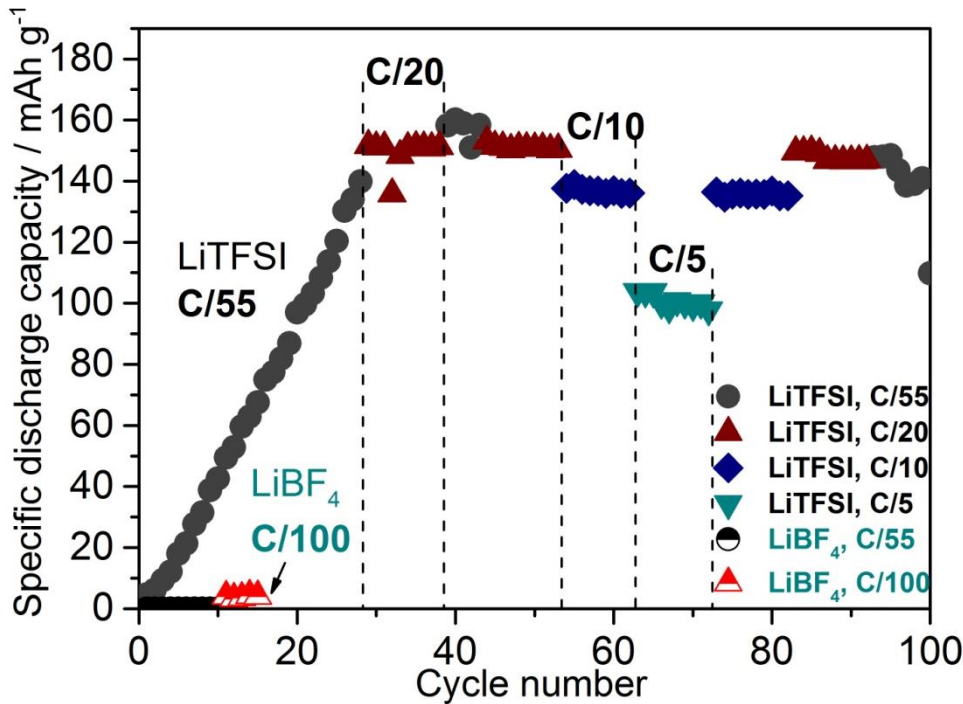
# The first PTMC half-cell



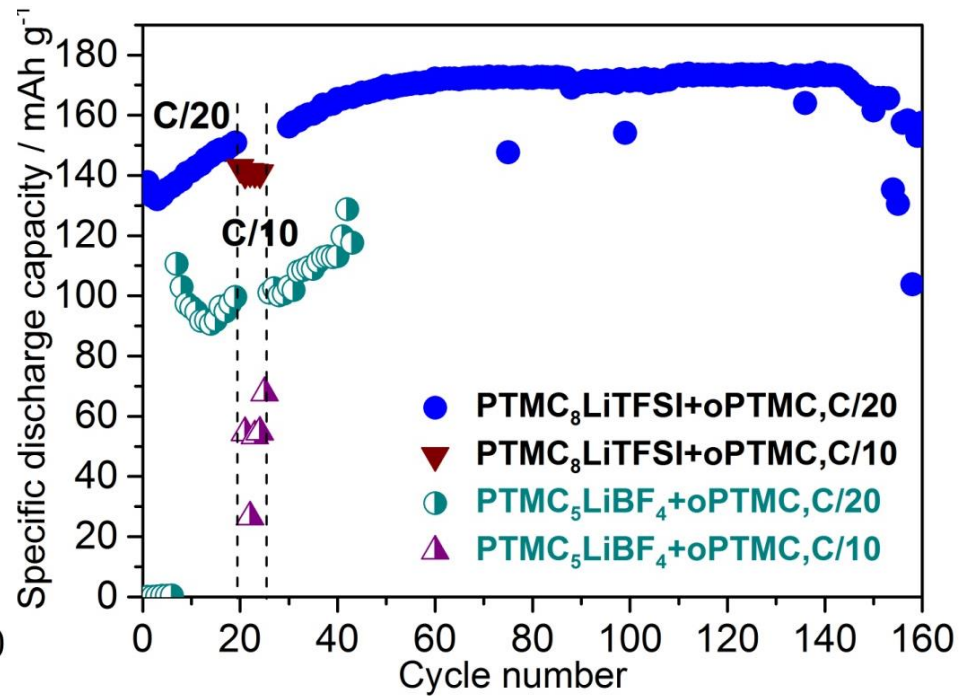
**This cell cycled at near full capacity for close to a year!**

# Interface Mediator: Oligomer PTMC

LiFePO<sub>4</sub>/PTMC-LiTFSI/Li, 60°C



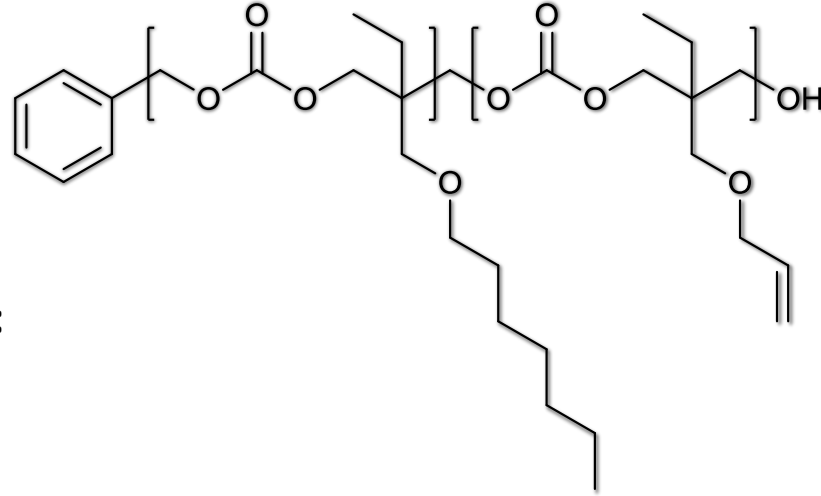
LiFePO<sub>4</sub>/PTMC-LiX + oligomer/Li, 60°C



- ☐ LiTFSI displayed better stability than LiBF<sub>4</sub>.
- ✓ High initial capacity achieved by applying oPTMC.
- ✓ Oligomer PTMC showed superior compatibility in cell studies.



# Functionalized polycarbonates

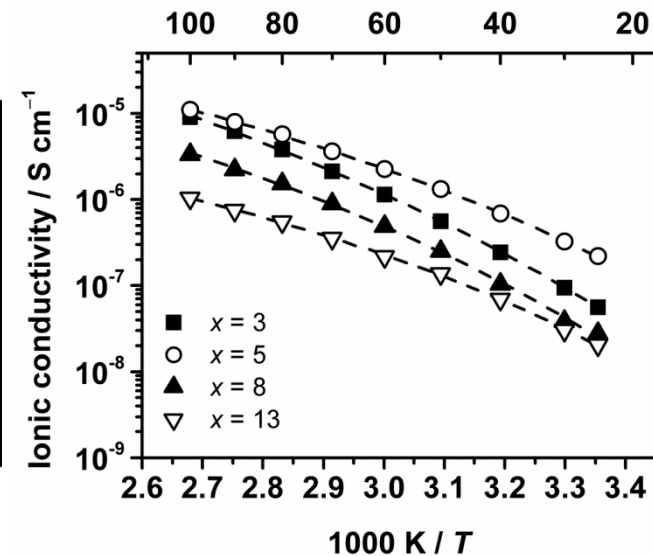
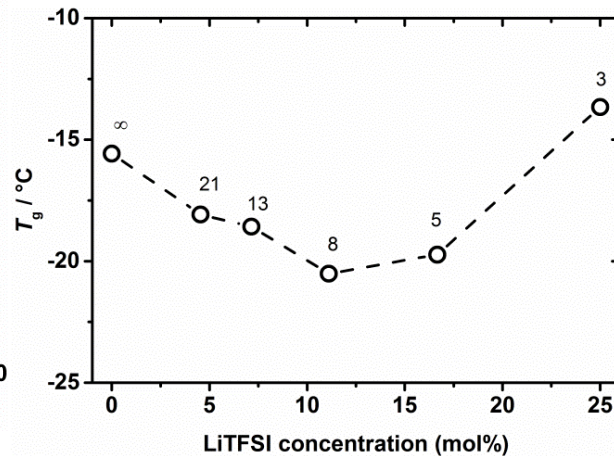
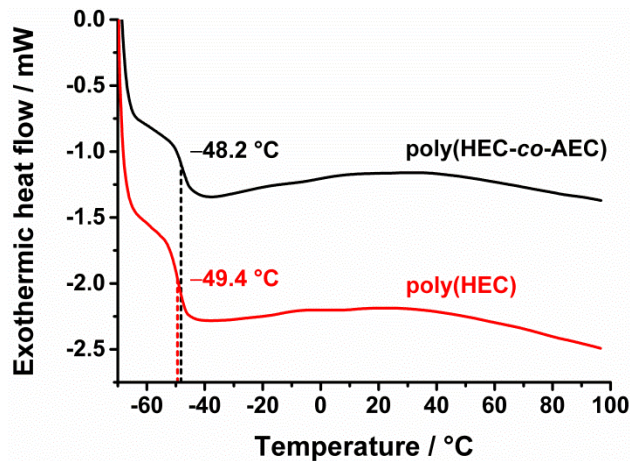


Functional units for:

- Plastization
- Cross-linking

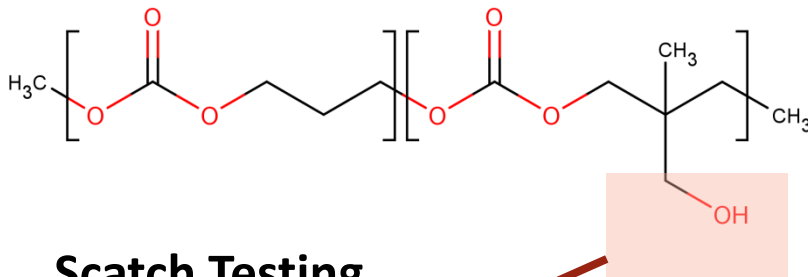
Improved conductivity  
as compared to PTMC  
at low temperatures

Record-low  $T_g$  achieved

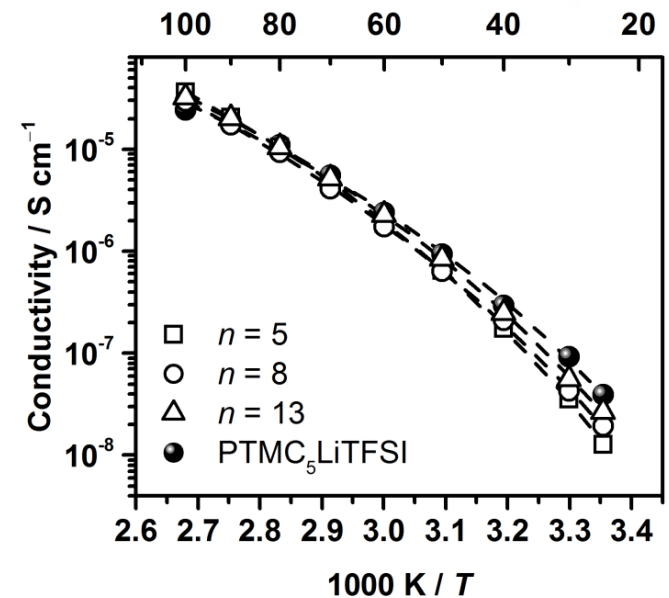
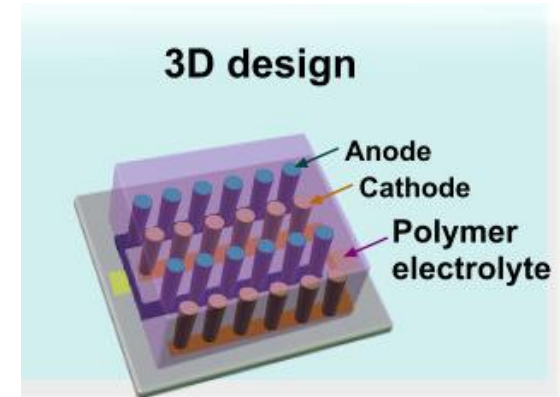
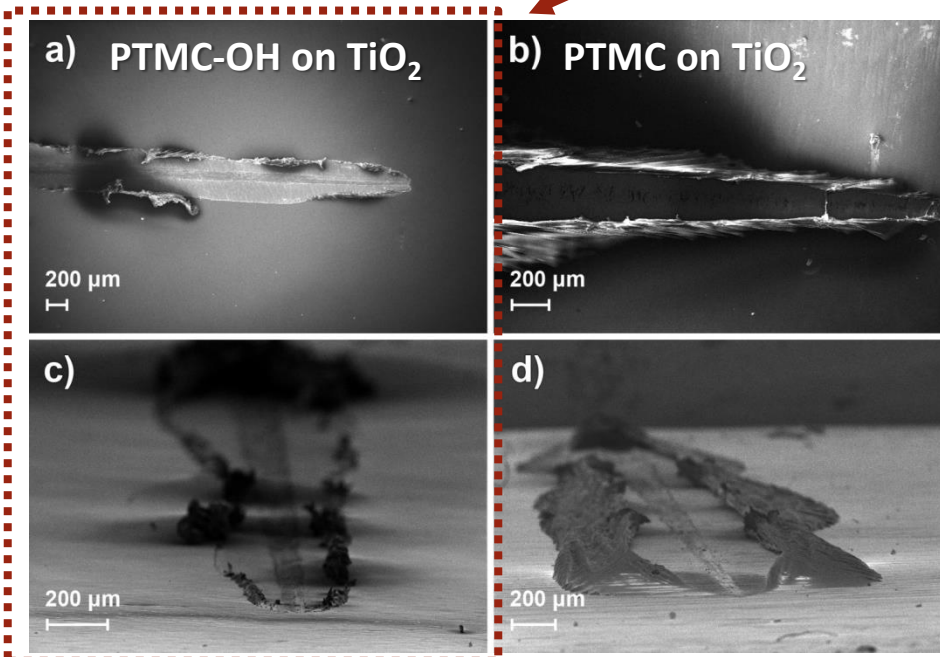


# PTMC-SPEs: Surface Adhesion Enhancement

- Surface adhesion: side group modification



## Scatch Testing



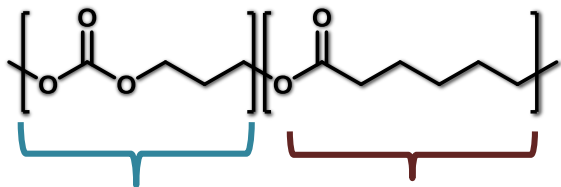
Enhanced surface adhesion for SPEs containing -OH groups

B. Sun, J. Mindemark, D. Brandell  
*Polymer Chemistry*, 6 (2015) 4766.

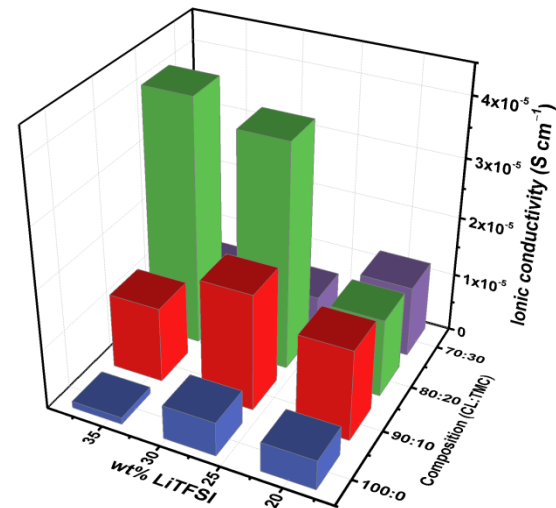


# PTMC-SPEs: Conductivity Enhancement

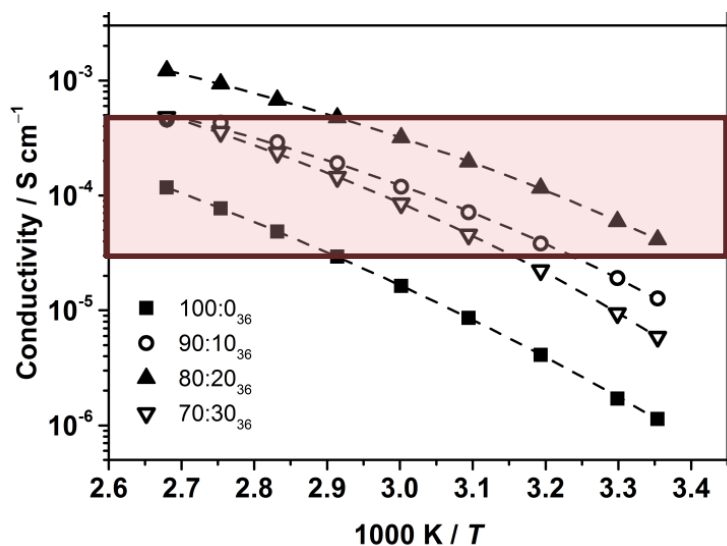
- Co-polymerization: TMC and  $\epsilon$ -caprolactone (CL)



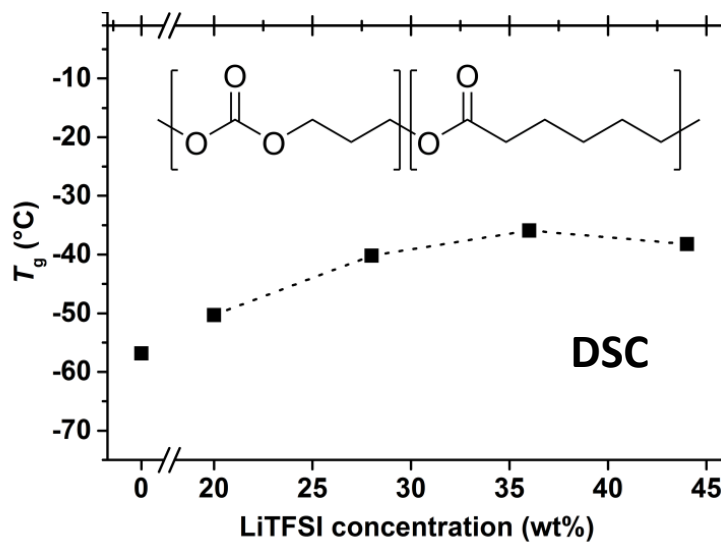
Poly(trimethylene carbonate-co- $\epsilon$ -caprolactone)



$P(\text{TMC/CL})_n \text{LiTFSI}$  ( $n=4.6$ )

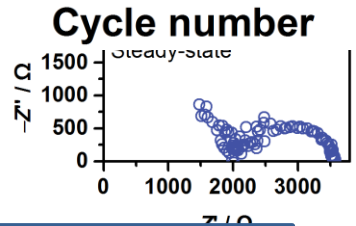
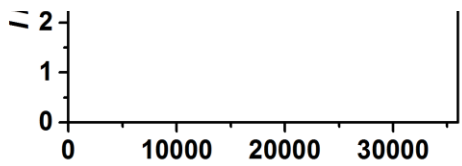
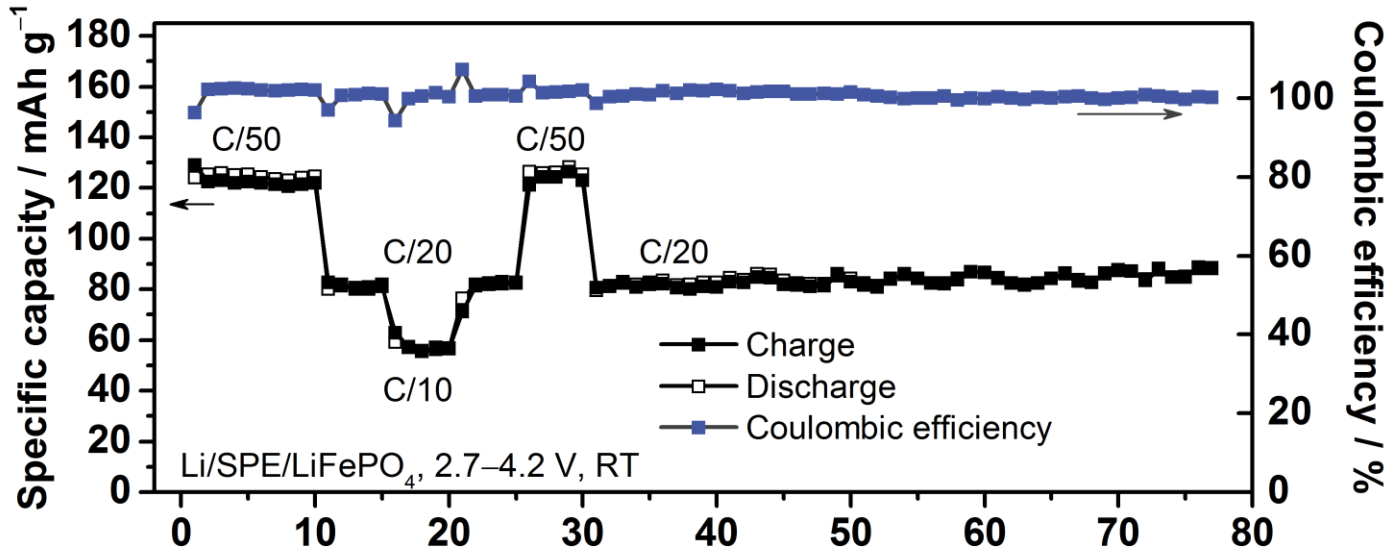


$P(\text{TMC/CL})=20:80_x \text{LiTFSI}$

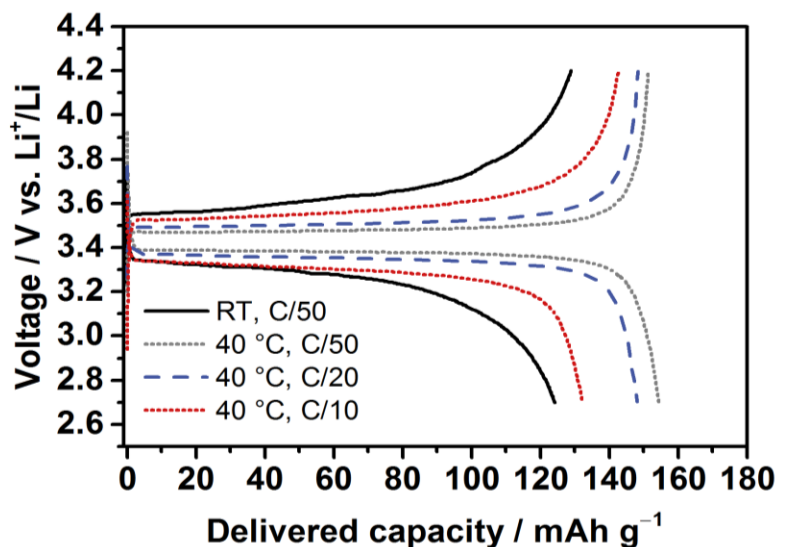




# RT Functionality of P(TMC/CL) Copolymer



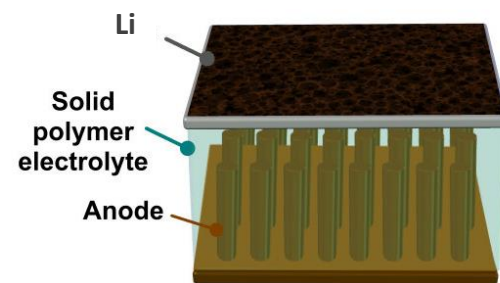
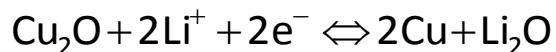
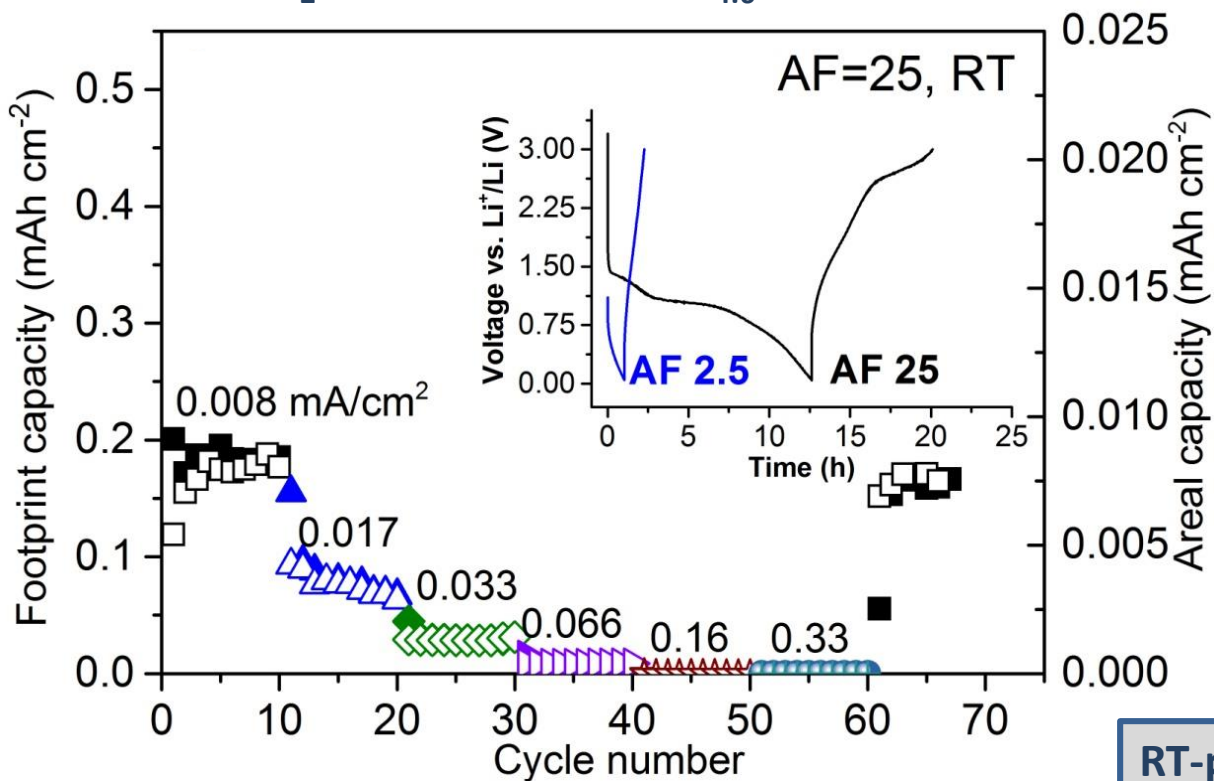
Comparatively good cell performance in P(TMC/CL)-SPEs was realized at ambient temperatures.





# Functionalized Polycarbonates for 3DMBs

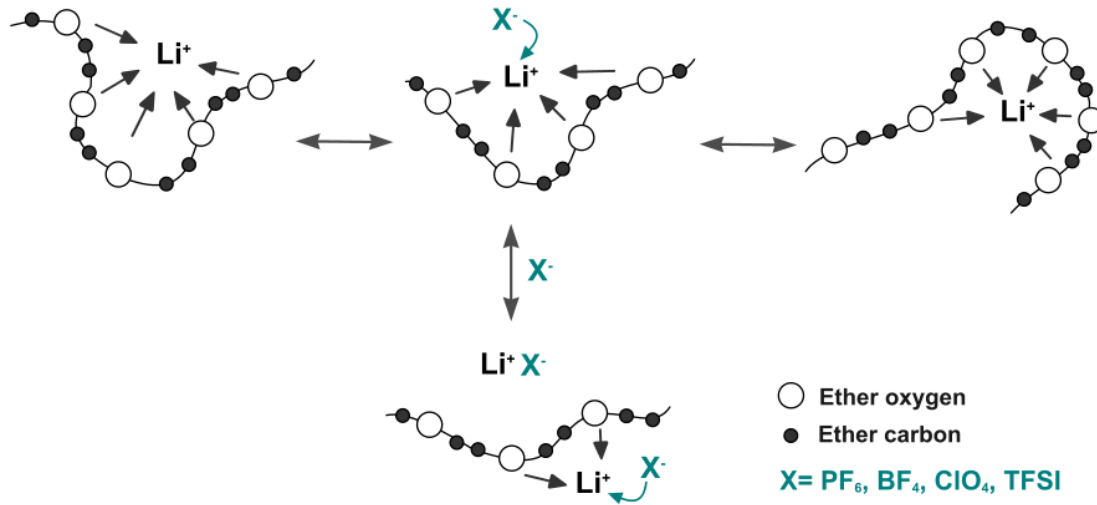
3D-Cu<sub>2</sub>O/ P(TMC/CL) 20:80<sub>4.6</sub>LiTFSI/Li, RT



RT-performance in all-solid-state Li-polymer 3DMBs was demonstrated.

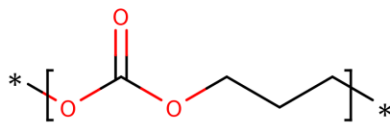


# Insights on Ion Transport in SPEs

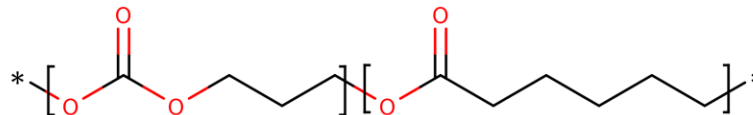


## Polyether-LiX

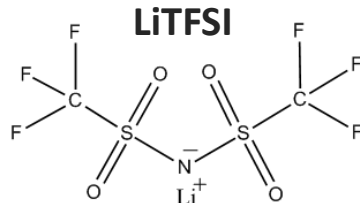
- Transport of Li<sup>+</sup> is assisted by Li<sup>+</sup>-ether oxygen coordination along the polymer chains;
- Anion diffusion via dissociation from the ion pairs with Li<sup>+</sup>.



PTMC

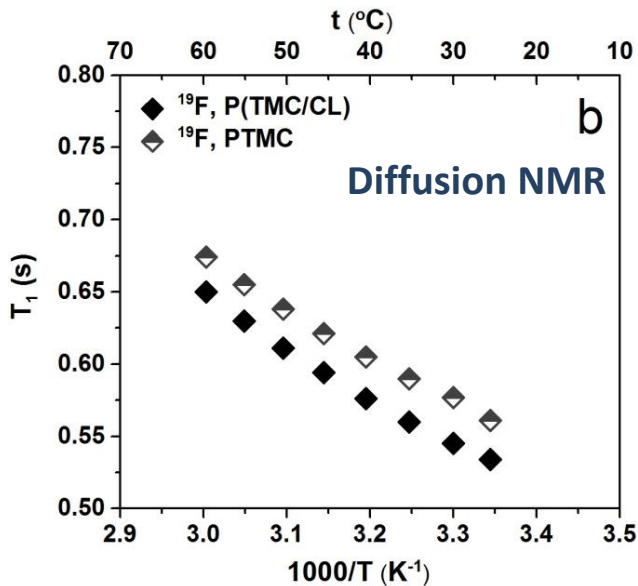
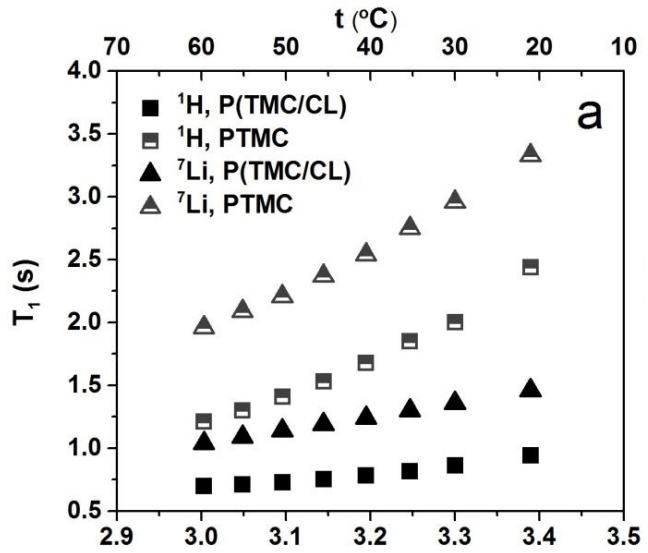


P(TMC/CL)

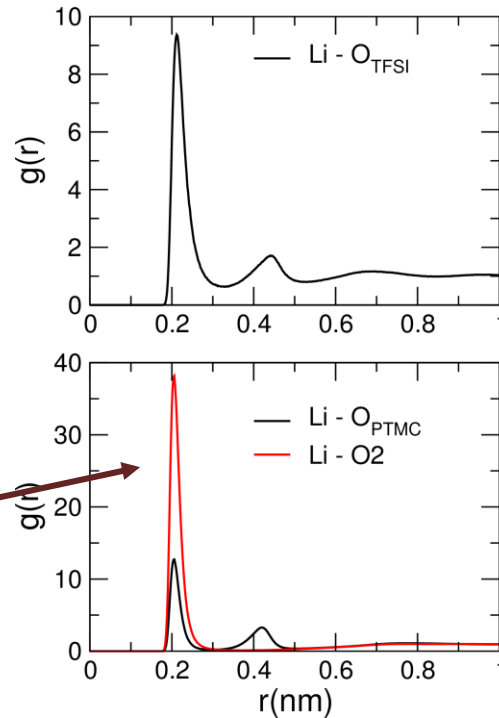


**Polycarbonate-LiX**  
**Polyester-LiX**

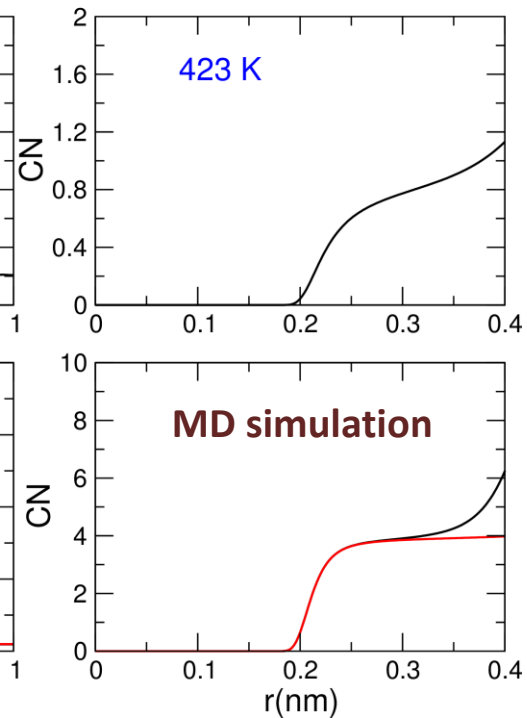
# Ion Transport in PTMC-LiTFSI



Radial distribution



Coordination Number

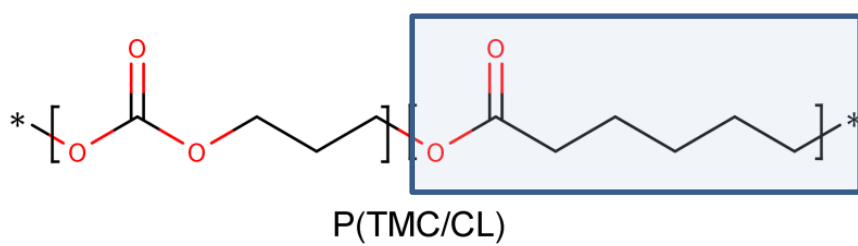


- Dominating  $\text{Li}^+$ -carbonyl oxygen coordination.
- $^1\text{H}$  and  $^7\text{Li}$  NMR showed direct correlation in spin-spin relaxation  $T_1$ , likely due to coupling of the two motions.

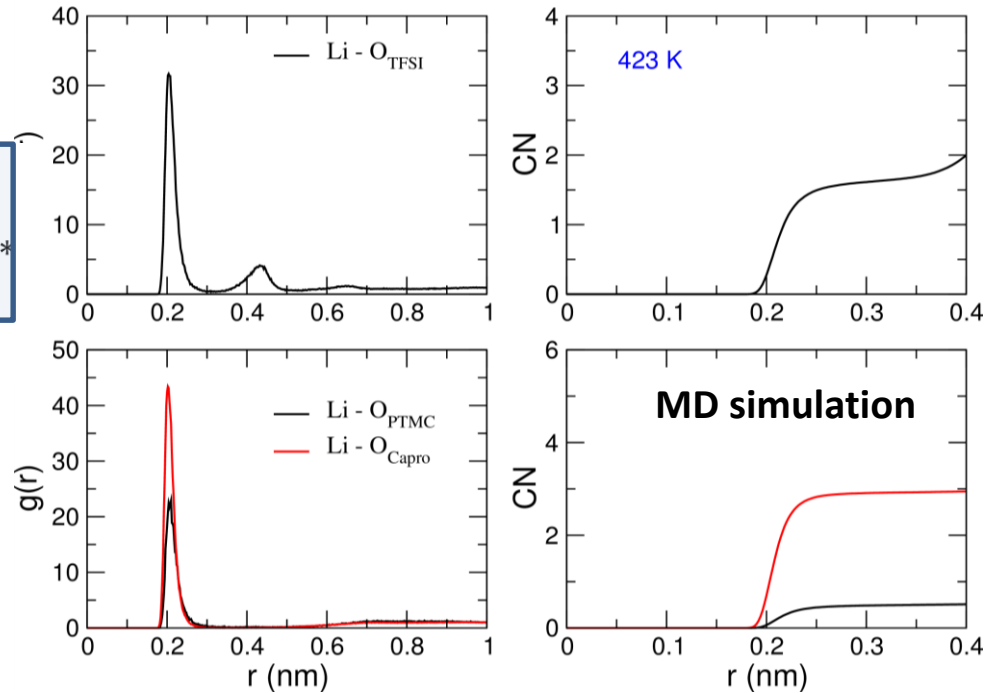




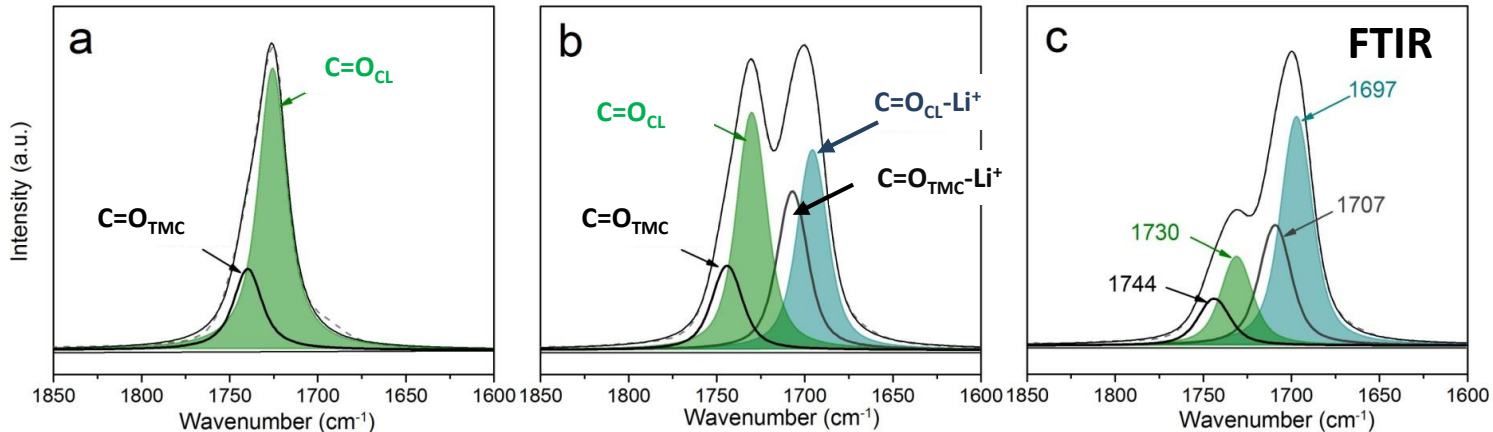
# Ion Transport in P(TMC/CL)-LiTFSI



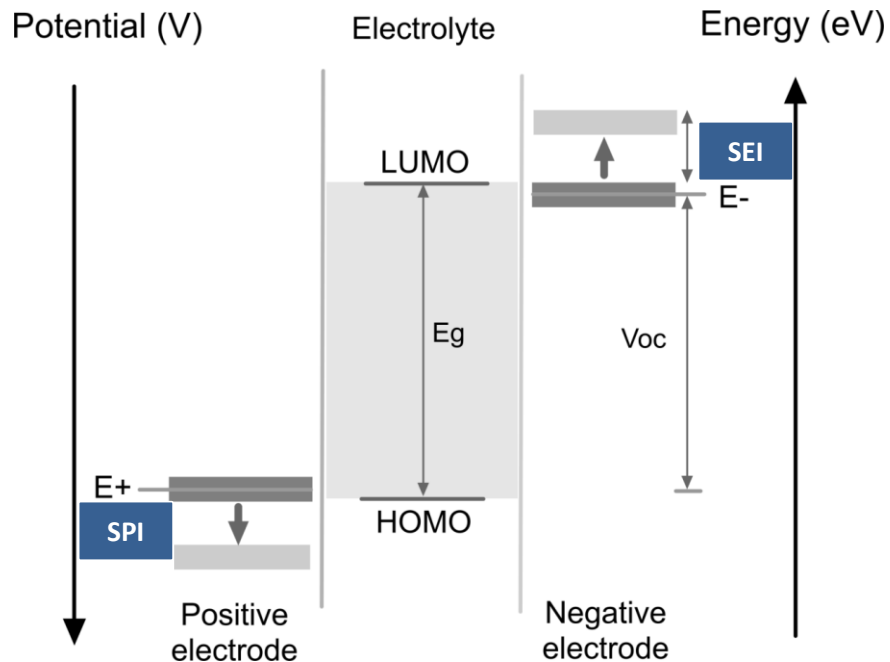
Preferential  $\text{Li}^+$ -carbonyl oxygen (CL) coordination as compared with  $\text{Li}^+$ -carbonyl oxygen (TMC)



P(TMC/CL=20:80)<sub>x</sub>LiTFSI (x= ∞; 6.6; 4.6 from left to right)



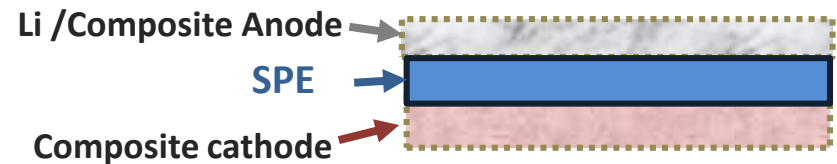
# Interphase Layers: Cell Stability and Safety



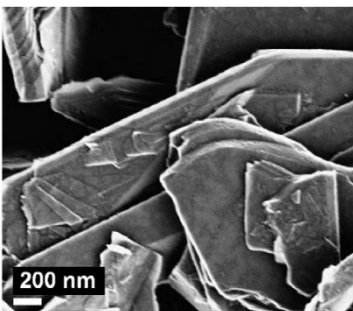
## The Role of the interphase layers:

- Safety
- Coulombic efficiency
- Capacity retention
- Rate performance

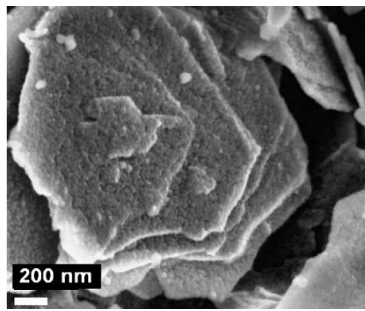
## Solid polymer electrolyte/electrode interfaces



Pristine Graphite

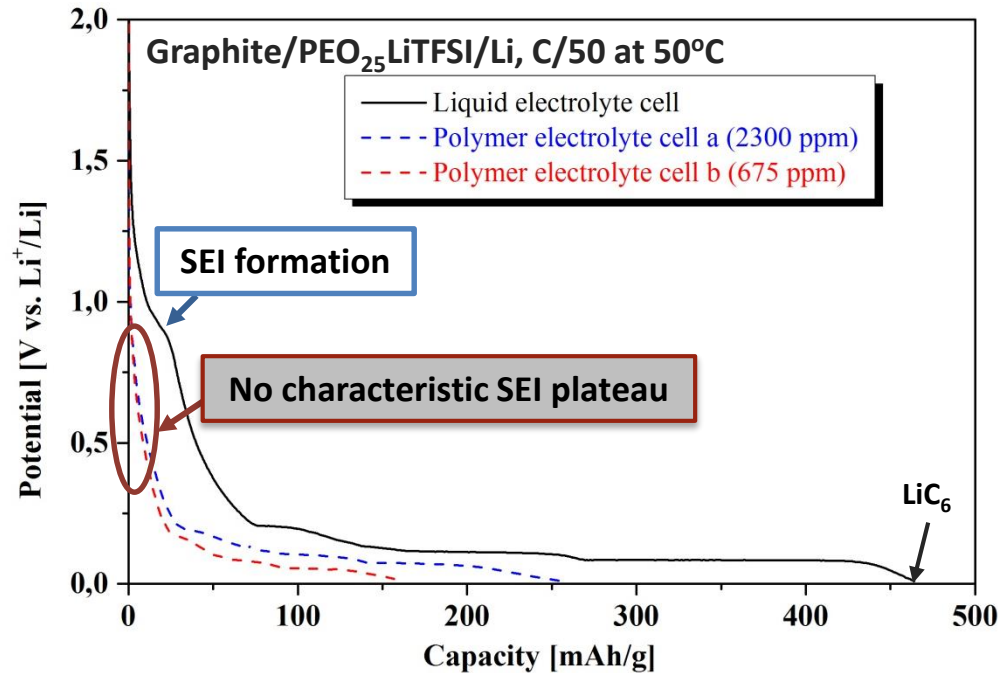


SEI on Intercalated Graphite



J. B. Goodenough, Y. Kim, *Chem. Mater.*, 22 (2010) 587.  
 J. Vetter, et al, *J. Power Sources*, 147 (2005) 269.  
 P. Verma, et al, *Electrochim. Acta*, 55 (2010) 6332.

# PEO-LiTFSI: SEI Formation on Graphite

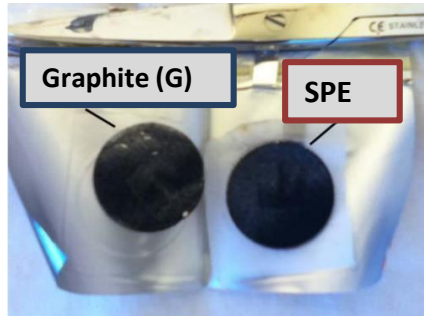
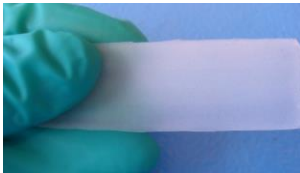


Water Content from Karl-Fischer Titration [ppm]

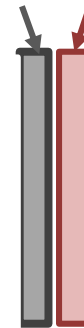
Solvent	PEO (Aldrich)		PEO(BDH)	
	50 °C	120 °C	50 °C	120 °C
5	690	142	150	86
PEO <sub>25</sub> LiTFSI (dried with different setups)				
	Designed container		Soft-bag	
	675		2300	

# XPS Analysis on Graphite/PEO Interface

PEO<sub>25</sub>LiTFSI

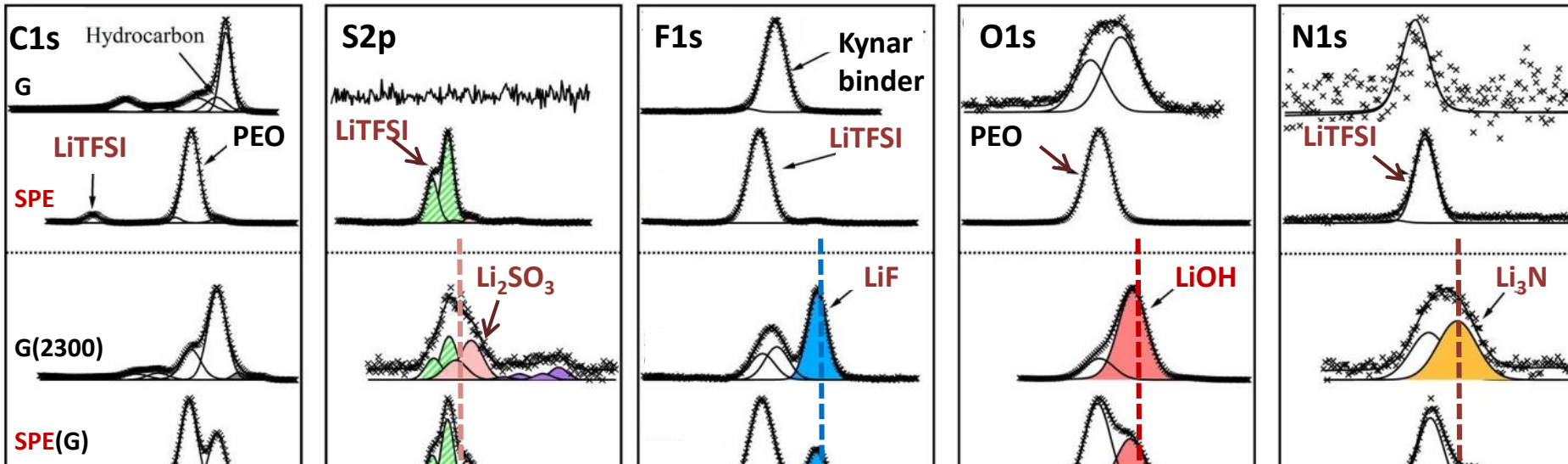


Graphite PEO<sub>25</sub>LiTFSI



1st discharge,  
C/50, 50°C

C. Xu, B. Sun, T. Gustafsson, K. Edström, D. Brandell, M. Hahlin  
*Journal of Materials Chemistry A*, 2 (2014) 7256.

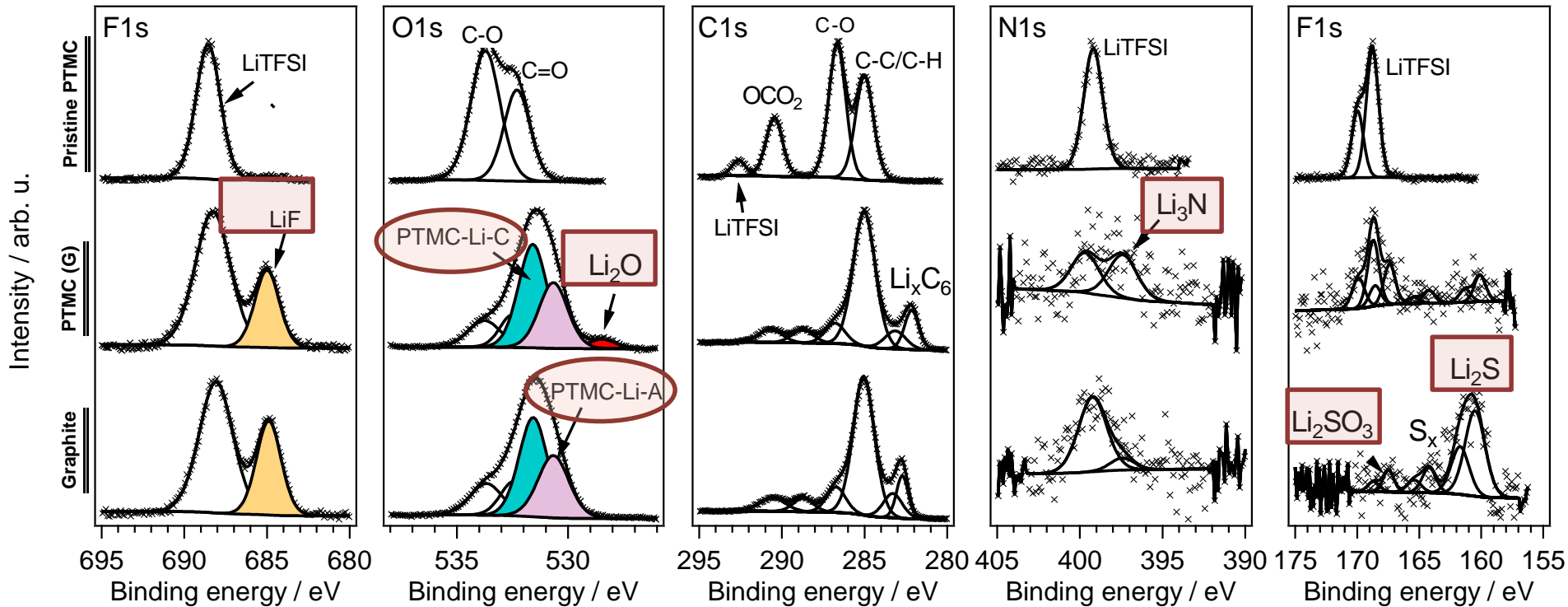


Salt decomposition dominated on cycled G/PEO interface;  
Water residues in PEO-LiTFSI might contribute to LiOH formation.

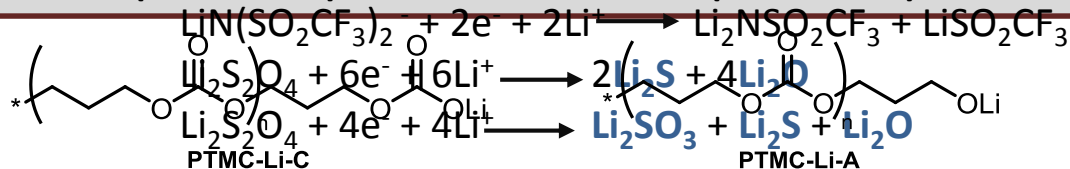
# SEI Formation: PTMC-Based SPE

B. Sun, C. Xu, J. Mindemark, T. Gustafsson, K. Edström, D. Brandell  
*Journal of Materials Chemistry A*, **3** (2015) 13994.

Graphite/PTMC<sub>8</sub>LiTFSI



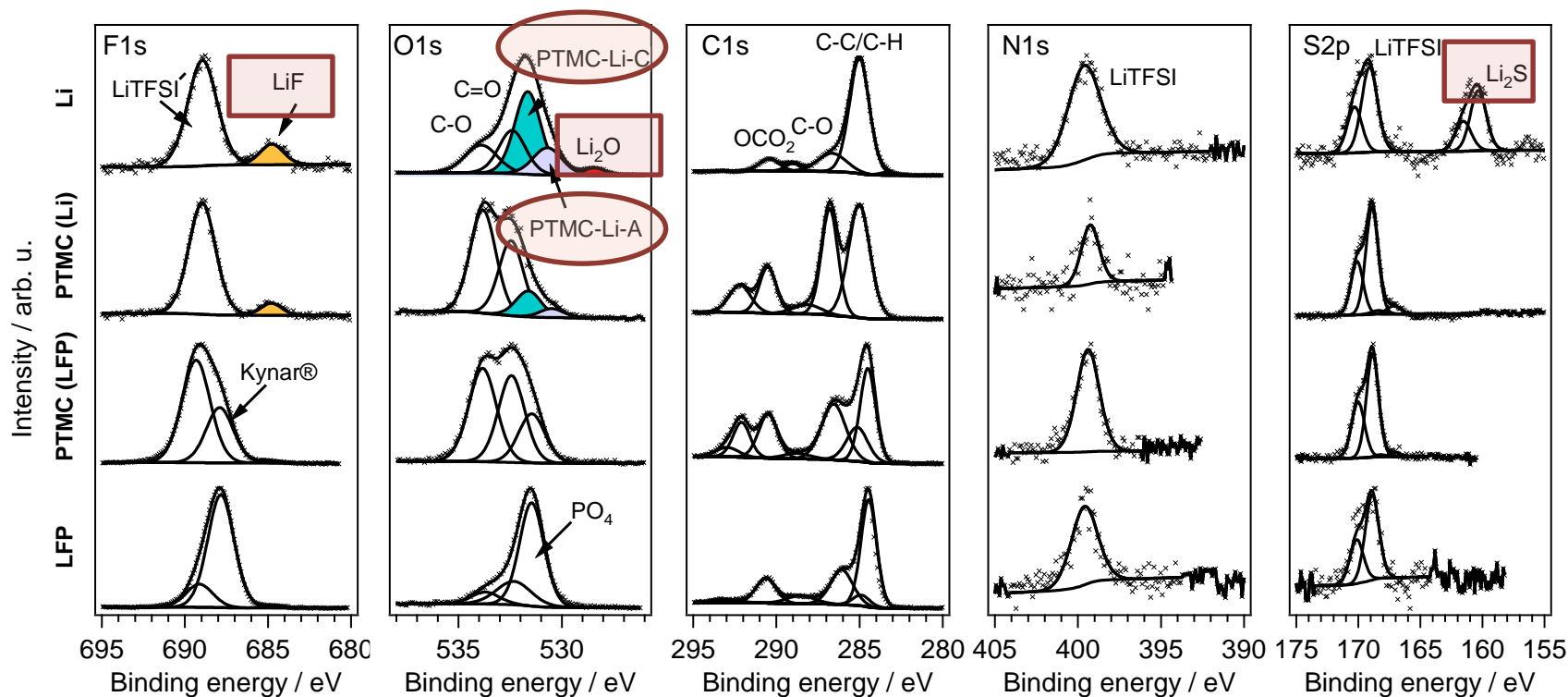
➤ Proposed salt decomposition in LiTFSI-containing SPEs:  
PTMC host may undergo electrochemical/chemical reactions to form PTMC-Li carbonate (PTMC-Li-C) or PTMC-Li alkoxide (PTMC-Li-A) + LiF + C<sub>2</sub>F<sub>x</sub>Li<sub>y</sub>





# SPE/Cathode Interfaces

Li/PTMC<sub>8</sub>LiTFSI/LiFePO<sub>4</sub>, 1st cycle



**No obvious degradation products observed on the cathode/SPE interfaces; complex degradation reactions dominately occurred at interfaces close to the anode (*i.e.*, Li or graphite).**



# Summary

- ❑ Alternative SPEs using **functionalized poly(trimethylene carbonate)** showed promising cycling performance and RT functionality;
- ❑ Experimental and simulation studies on PTMC-based SPEs displayed **coupling between Li ions and polymer chains**, with preferential  $\text{Li}^+$ -ester carbonyl group coordination observed.
  
- ❑ Compositional studies of SEI formation for **hygroscopic PEO-LiTFSI** displayed LiTFSI degradation and LiOH as a product due to water contamination;
- ❑ XPS studies on interphase layers for **PTMC-LiTFSI** suggested salt and polymer degradation primarily on the anode.



# Acknowledgement

## Co-workers:

Bing Sun

Jonas Mindermark

Matthew Lacey

Tim Bowden

Kristina Edström

Torbjörn Gustafsson

Maria Hahlin

Chao Xu

David Rehnlund

Habtom Desta Asfaw

Laura Imholt

Erik Törmä

## External collaborators:

Luciano Costa, Brazil

Prof. István Furó, KTH

Prof. Patrik Johansson, Chalmers

# Thank you for listening!

# ISPE-XV

International Symposium on  
Polymer Electrolytes

Fundamentals and Applications

## Uppsala Sweden

15-19th August 2016

- Solid polymer electrolytes
- Ionic liquids
- Hybrids and gels
- Etc...

- Li- and Na-ion batteries
- Fuel cell membranes
- Photoelectrochemical applications
- Etc...

[www.delegia.com/ispe2016](http://www.delegia.com/ispe2016)



UPPSALA  
UNIVERSITET



CHALMERS