



June 29th - 30th, 2016

6TH CONFERENCE ON LEARNING FACTORIES

Sponsored by the CIRP and SFI Manufacturing

Wednesday, June 29TH 2016

Venue site: Raufoss Industry Park - Building 1, Enggata 40, 2830 Raufoss

Registration

Lunch

Plenary session: Welcome

Professor Dr.Ing. Kristian Martinsen

Knowledge management in the Raufoss industry cluster
Ottar Henriksen, Project director, SINTEF Raufoss Manufacturing AS

Industrial Experiences from LeanLab Learning factory Tore Hjelmås, Plant manager, Nammo Raufoss AS

University Experiences from LeanLab learning Factory, Torbjørn Skogsrød, Dean, NTNU faculty of Technology, Economy and Management

14:00–
 17:00
 Parallel sessions:
 Workshop at the LeanLab Learning Factory
 Tour of Raufoss Industry Park

17:00 Bus to the hotel

11:00

12:00

13:00-14:00

19:00 Conference dinner

Presentation of NTNU:

 $\underline{\text{https://innsida.ntnu.no/documents/portlet_file_entry/10157/brosjyre_engelsk.pdf/b6b6ccad-cc59-470f-9395-14283f8e9b78?status} \\$

Thursday, June 30TH 2016: Conference Day

Venue site: NTNU Gjøvik, Teknologiveien 22, Gjøvik

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08:30	Plenary session - Room K105 Chairman: Professor Dr.Ing. Kristian Martinsen					
08:30	Welcome Speech Professor Dr.Ing. Jørn Wroldsen, NTNU vice rector					
08:45	Research and Innovation in Norway Dr.phil. Anne Kjersti Fahlvik Executive Director, Norwegian Research Council					
09:10	Knowledge and Innovation Community on Added-value Manufacturing Professor Dr. Ing. George Chryssolouris, Director of the Laboratory for Manufacturing Systems & Automation, University of Patras, Greece					
09:35	Recent Advances in Learning Factories Research Prof. Dr. Ing. Joachim Metternich Associate Director, Institute of Production Management, Technology and Machine Tools, President of the Initiative on European Learning Factories					
10:00	Coffee Break - Atrium A-building					
10.30	Parallel sessions 1					
	44.5					
	1A- Room K105	1B – Room K102	1C – Room K109			
	Learning in Industry 4.0 / Cyber Physical Manufacturing Systems	1B – Room K102 Learning Factories	1C – Room K109 SFI Manufacturing			
10:30	Learning in Industry 4.0 / Cyber Physical	Learning Factories Benefits of a learning factory in the context of lean management for the pharmaceutical industry				
10:30 10:50	Learning in Industry 4.0 / Cyber Physical Manufacturing Systems Holistic approach for human resource management in industry 4.0	Learning Factories Benefits of a learning factory in the context of lean management for the	SFI Manufacturing Industrialization of Metal Powder Bed Fusion through Machine Shop Networking			
	Learning in Industry 4.0 / Cyber Physical Manufacturing Systems Holistic approach for human resource management in industry 4.0 F.Hecklau*, M.Galeitzke, S.Flachs, H.Kohl Implementing cyber-physical production systems in learning factories	Benefits of a learning factory in the context of lean management for the pharmaceutical industry C.Rybski* Preconditions for Learning Factory. A case study	Industrialization of Metal Powder Bed Fusion through Machine Shop Networking V.Brøtan*, J.Fahlstrøm, K.Sørby Additive manufacturing for enhanced performance of molds			
10:50	Learning in Industry 4.0 / Cyber Physical Manufacturing Systems Holistic approach for human resource management in industry 4.0 F.Hecklau*, M.Galeitzke, S.Flachs, H.Kohl Implementing cyber-physical production systems in learning factories M.Juraschek*, S.Thiede, C.Herrmann Tangible Industry 4.0: A scenario-based learning factory approach for future production	Learning Factories Benefits of a learning factory in the context of lean management for the pharmaceutical industry C.Rybski* Preconditions for Learning Factory. A case study O.Ogorodnyk*, M. Granheim, H.Holtskog Adaptation and implementation of modern learning techniques in master of sustainable manufacturing: cultural challenges, effects and potential for improvement	Industrialization of Metal Powder Bed Fusion through Machine Shop Networking V.Brøtan*, J.Fahlstrøm, K.Sørby Additive manufacturing for enhanced performance of molds V.Brøtan*, O.Ä.Berg, K.Sørby Distributed, Autonomous Control in Production of Jet Turbine Parts P.A.Nyen*, E. Polanscak, O.Roulet-Dubonnet,			
10:50 11:10	Learning in Industry 4.0 / Cyber Physical Manufacturing Systems Holistic approach for human resource management in industry 4.0 F.Hecklau*, M.Galeitzke, S.Flachs, H.Kohl Implementing cyber-physical production systems in learning factories M.Juraschek*, S.Thiede, C.Herrmann Tangible Industry 4.0: A scenario-based learning factory approach for future production S.Erol*, A.Jäger, P.Hold, W.Sihn Decentralized control of logistic processes in cyber-physical production systems at the example of ESB Logistics Learning Factory	Learning Factories Benefits of a learning factory in the context of lean management for the pharmaceutical industry C.Rybski* Preconditions for Learning Factory. A case study O.Ogorodnyk*, M. Granheim, H.Holtskog Adaptation and implementation of modern learning techniques in master of sustainable manufacturing: cultural challenges, effects and potential for improvement J. Sterten*, K.Nordskogen, A.Verlan Learning Factories - Case from High Value Manufacturing Requirement	Industrialization of Metal Powder Bed Fusion through Machine Shop Networking V.Brøtan*, J.Fahlstrøm, K.Sørby Additive manufacturing for enhanced performance of molds V.Brøtan*, O.Å.Berg, K.Sørby Distributed, Autonomous Control in Production of Jet Turbine Parts P.A.Nyen*, E. Polanscak, O.Roulet-Dubonnet, M.Lind Atomistic modelling of interfaces in cold welded joints			

12:10 LUNCH – Canteen G-building

13:10	Parallel sessions 2			
	2A- Room K105	2B – Room K102	2C – Room K109	
	Learning in Industry 4.0 / Cyber Physical Manufacturing Systems	Learning Factories	Cooperation, Flexibility and Transparency in Manufacturing Education and Learning	
13:10	Using a learning factory approach to transfer Industrie 4.0 to small- and medium-sized enterprises A.Wank*, S.Adolph, O.Anokhin, A.Arndt	Extending the scope of future learning factories by using synergies through an interconnection of sites and process chains M.Weeber*, C.Gebbe, M.Lutter-Günther, J.Böhner, J.Glasschroede, R.Steinhilper, G.Reinhart	Manufacturing Education- Facilitating a Collaborative Learning Environment for Industry and University O.J.Mork*, I.E.Hansen, L.A.Giske, P.S.Kleppe, K.Strand	
13:30	Creation of a Learning Factory for Cyber Physical Production Systems A.Pöhler*, I.Gräßler, J.Pottebaum	BERTHA - A flexible learning factory for manual assembly S.Schreiber*, L.Funke, K.Tracht	State of the Art of Makerspaces - Success Criteria when Designing Makerspaces for Norwegian Industrial Companies M.B.Jensen*, C.C.S. Semb, S.Vindal, M.Steinert	
13:50	The MTA SZTAKI Smart Factory: platform for research and project-oriented skill development in higher education Z.Kemeny* , R.J. Beregi, G. Erdős, J.Nacsa	Simulation Game for Intelligent Production Logistics - The PuLL® Learning Factory J.S.Blöchl*, M.Schneider	The principle of the stored program applied to servo motors S.Fjeldaas*, M.L.Furevik	
14:10	Learning factories for the operationalization of sustainability assessment tools for manufacturing: bridging the gap between academia and industry A.Moldavska*, J.V.Abreu-Peralta	Educational Learning Factory of a holistic product creation process P.Taplick*, I.Gräßle, J.Hentze	Intelligent learning management by means of multi-sensory feedback S.Aymans* G.Posselt, S.Böhme,, C.Herrmann, S.Kauffeld	
14.30		Integrated and Modular Didactic and Methodological Concept for a Learning Factory G. Lanza*, S.Minges, J.Stoll, E.Moser, B.Häfner		
14:50		Coffee Break - Atrium A-building		
15:10	Parallell session 3			
	3A - Room K105	3B - Room K102	3C - Room K109	
	Lean learning	Research Based Innovation and Learning	Cooperation, Flexibility and Transparency in Manufacturing Education and Learning	
15:10	Lean Learning Patterns. (CPD)nA vs. KATA J.V.Diez*, J.Ordieres-Meré, S.Rubio-Valdehita	EtherCAT-integrated processing machine with full local task redundancy M.Lind*, E.Morset, M.Bredeli	Effective Measures for Municipal Solid Waste Management Practices A.Taweesan*, T.Koottatep , C.Polprasert	
15:30	Application of modern educational methods through implementation of the ambulance simulator at a clinic laboratory (NTNU in Gjøvik) J.Sterten*, O.Ogorodnyk	Enhancing Integrative Capabilities through Lean Product and Process Development E.Synnes* , T.Welo	Multi-serial truck production - Product variants and its impact on production quality in manual assembly P.E.C.Johansson*, S.Mattsson, L.Moestam, Å.Fast-Berglund	
15:50	Case study: Development of social relations for management, learning and creation of social learning models K.Nordskogen*, J.Sterten	Method for configuring product and order flexible assembly lines in the automotive industry C.Küber*, E.Westkämper, B.Keller, H-F.Jacobi	Prototyping to Leverage Learning in Product Manufacturing Environments J.A.B.Erichsen*, A.L. Pedersen, M.Steinert , T.Welo	
16:10	Using Marker-less Motion Capture Systems for Walk Path Analysis in Paced Assembly Flow Lines P.Agethen*, M.Otto, S.Mengel, E.Rukzio	Model factory for additive manufacturing of mechatronic products: Interconnecting world-class technology partnerships with leading AM players I.S.Yoo*, C.Kaestle, M.Spahr, J.Franke, P.Kestel, S.Wartzack, J.Bromberger, E.Feige	Integrating Intralogistics into Resource Efficiency Oriented Learning Factories C.Lehmann*, M. Scholz, S.Kreitlein , J. Böhner, J.Franke, R.Steinhilper	
16:30	Conference Summary Room K105 – official end at 17:00			