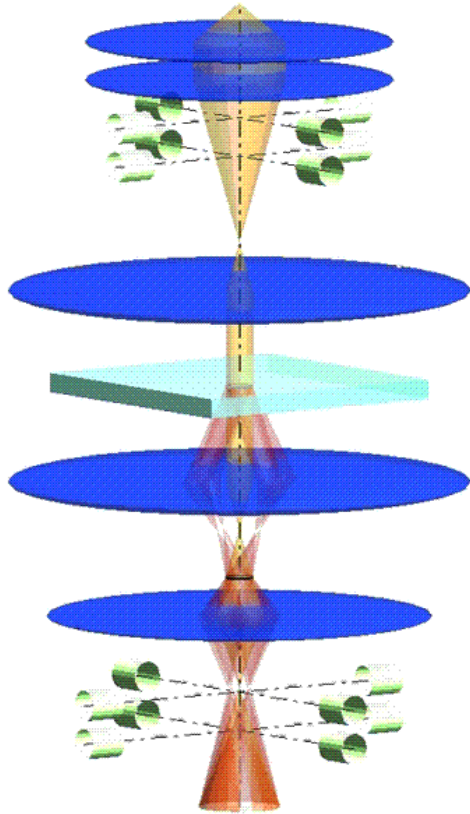
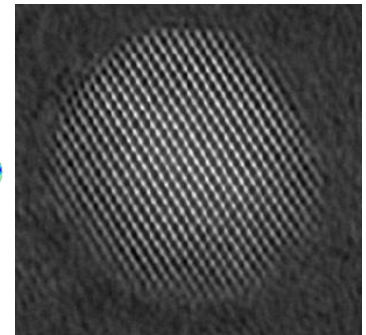
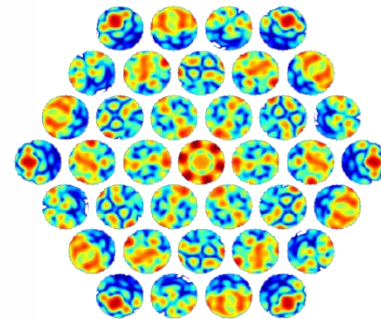
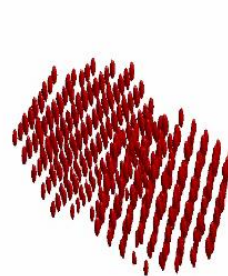
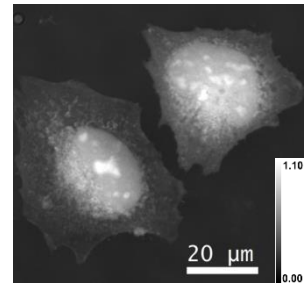
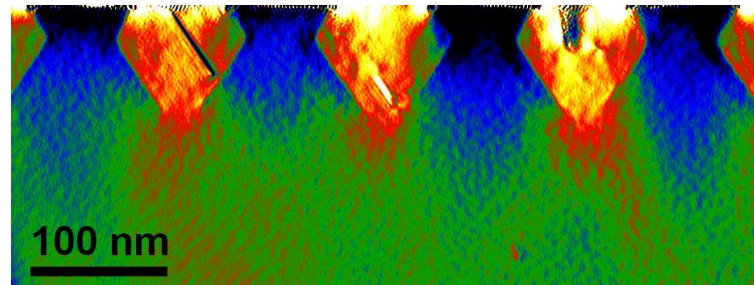
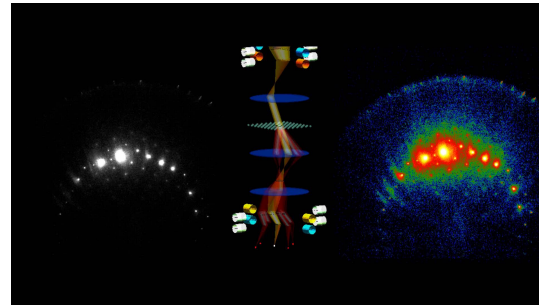
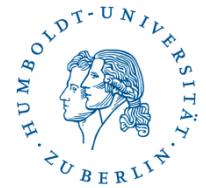




SpotMode = 0.0, DiffMode = 0.0



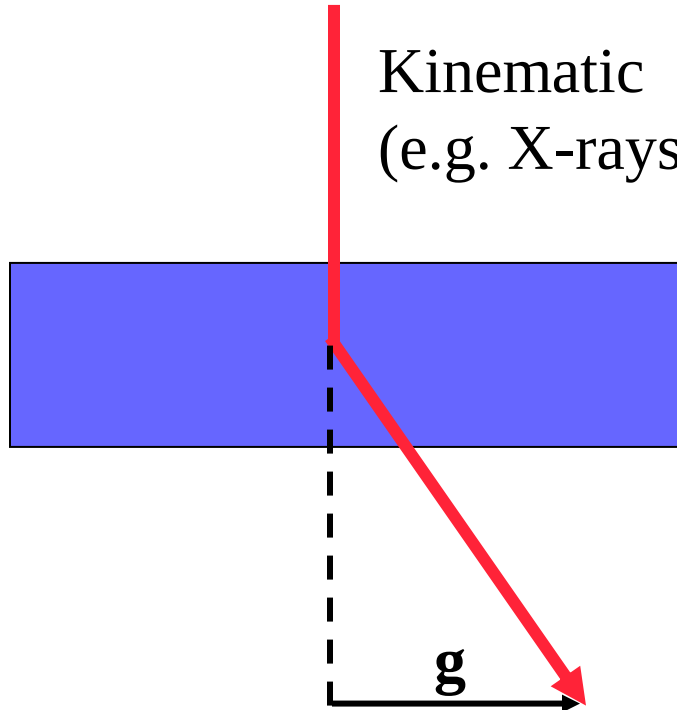


Outline

1. Motivation
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5. Strain Mapping

Kinematical vs. Dynamical Scattering

Kinematic
(e.g. X-rays)

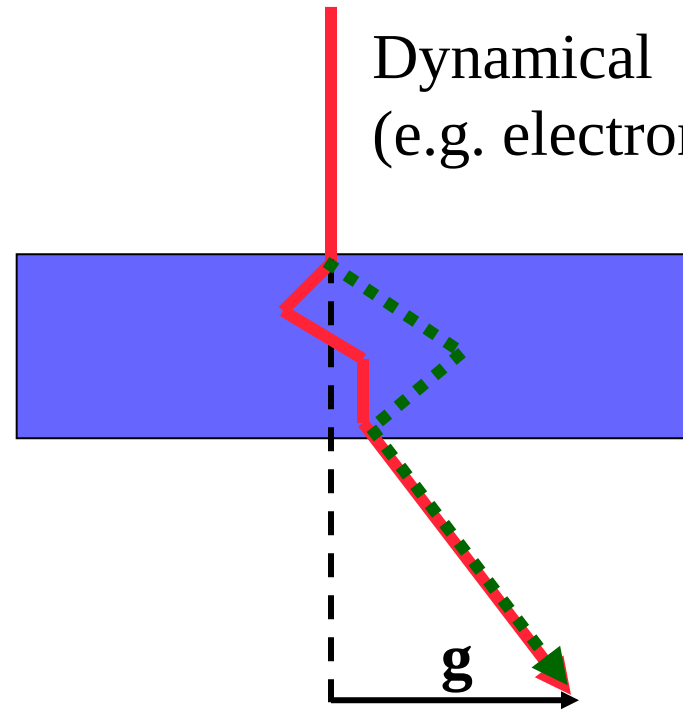


$$I(\vec{g}) \propto |F_g|^2 = |FT(\rho_z(\vec{r}))_g|^2$$

Kinematic Phase problem:

reconstruct $|F_g| \rightarrow \rho_z$

Dynamical
(e.g. electrons)

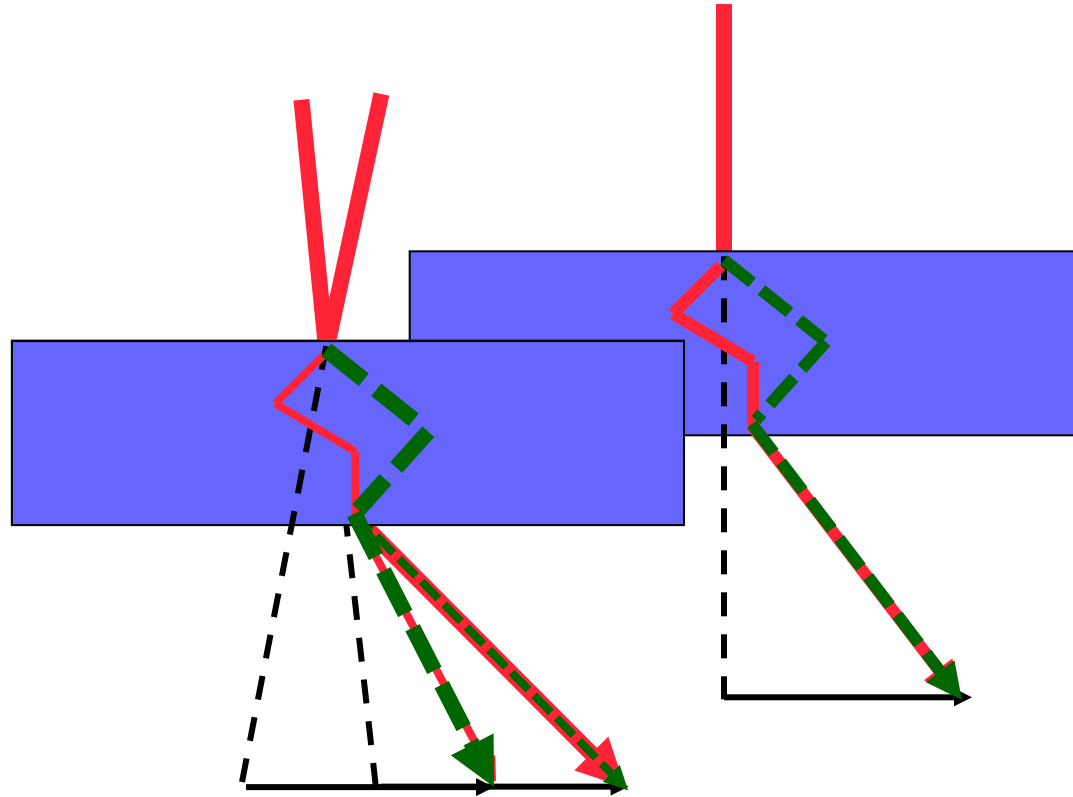


$$I(\vec{g}) \propto \left| \exp(i\pi\lambda t \underline{\underline{A}}[U(\vec{g})]) \right|_g^2$$

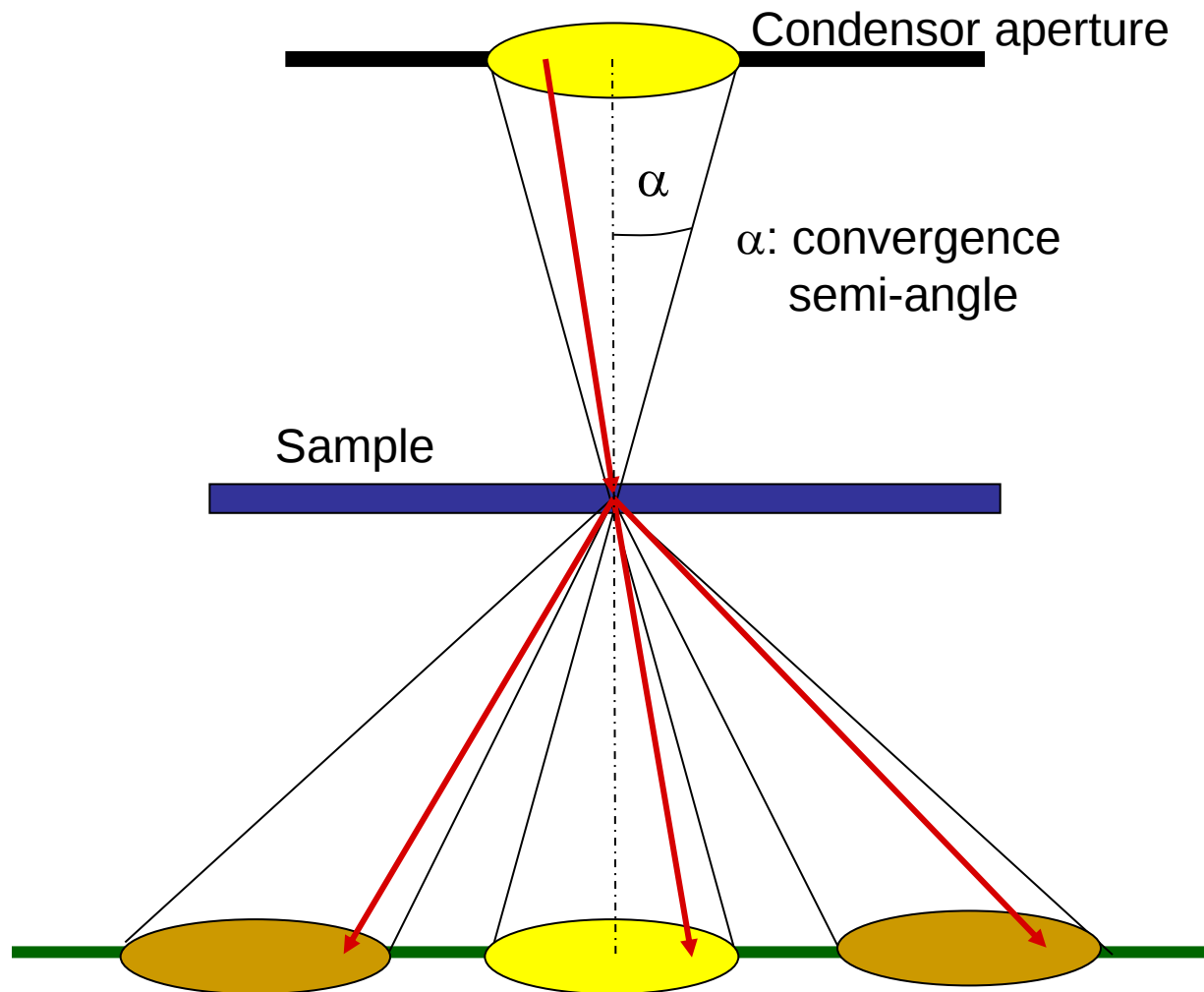
$$U(\vec{g}) \propto FT(V(\vec{r}))$$

Electrons having traveled different paths within the crystal interfere!

Dynamical Scattering: Scattering Path Interference

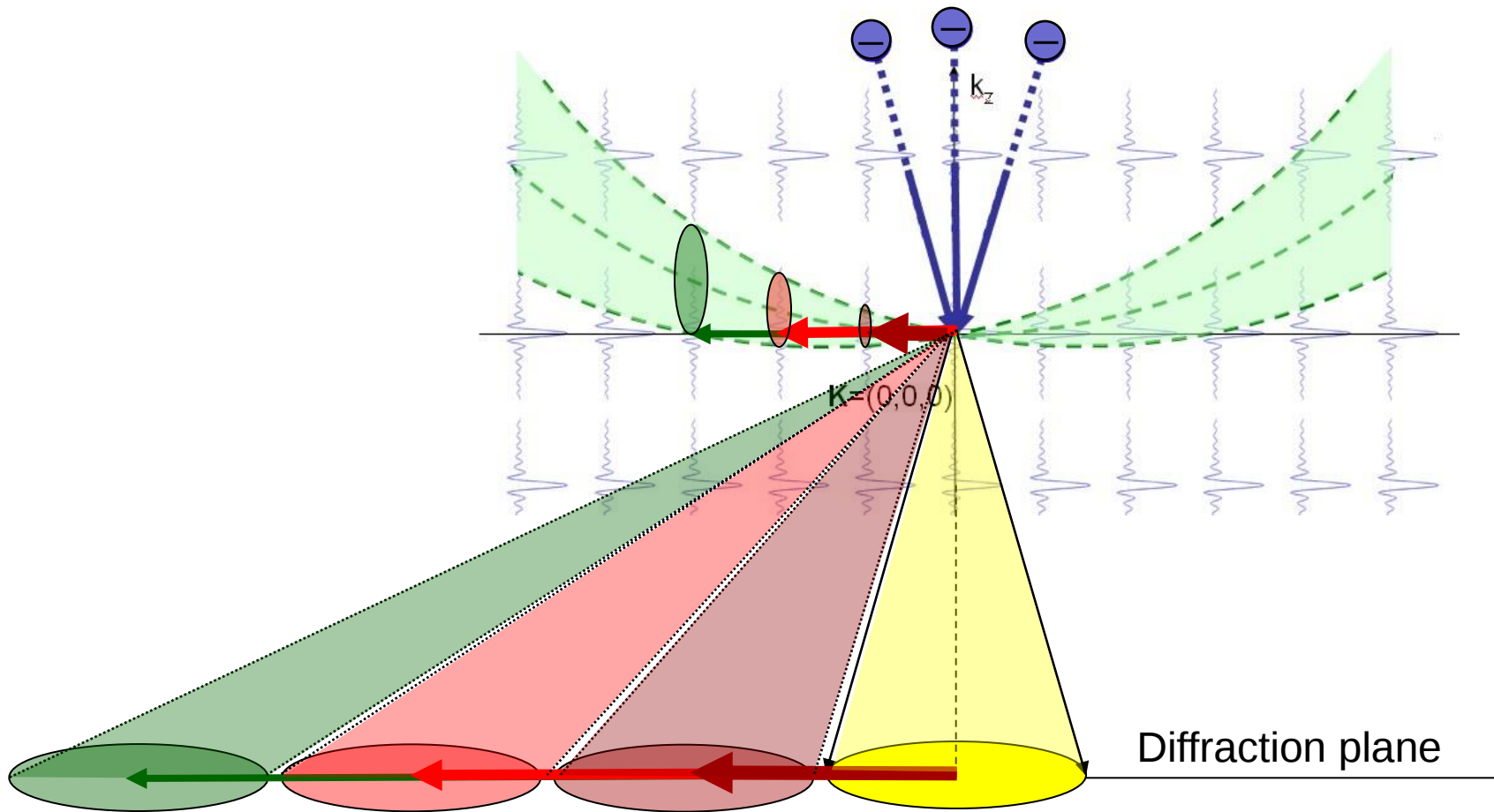


Convergent beam electron diffraction (CBED)

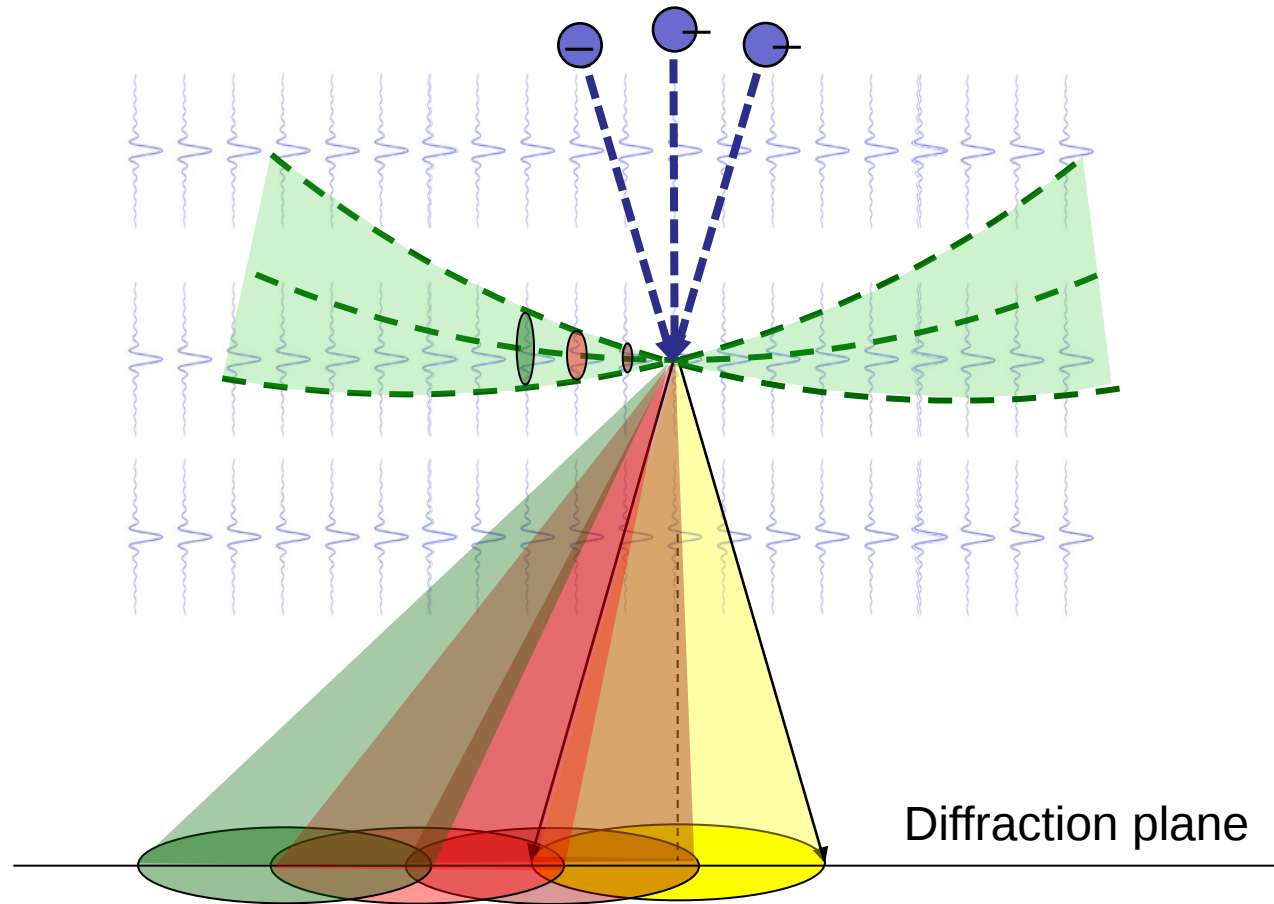


Each point in the diffraction pattern is a separate diffraction experiment, but they may all be recorded simultaneously.

CBED works well for small unit cell Xtals ...



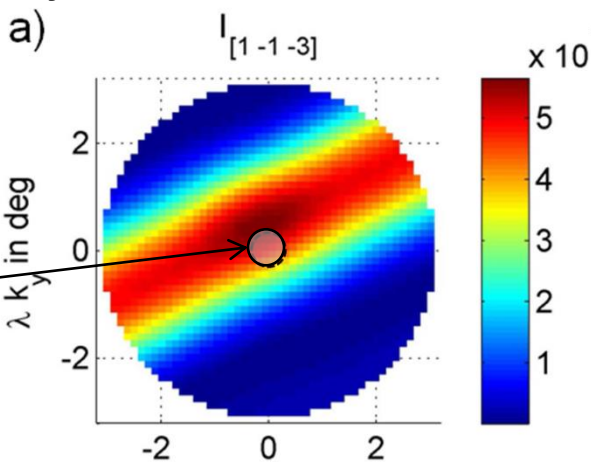
...but allows only tiny discs for large unit cells



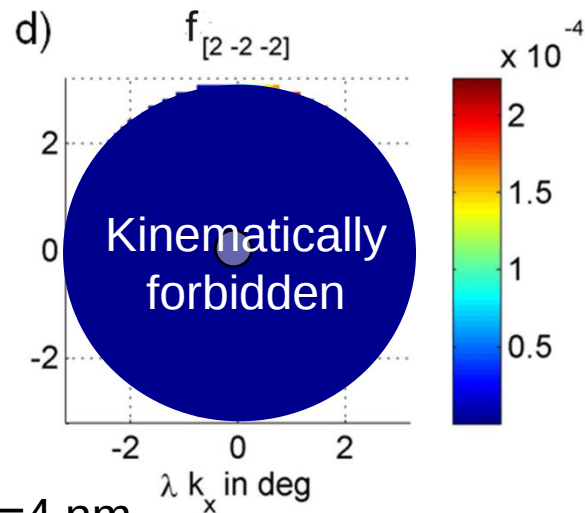
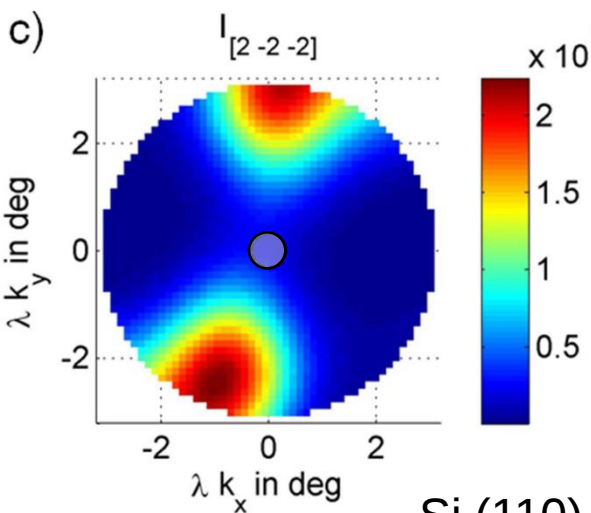
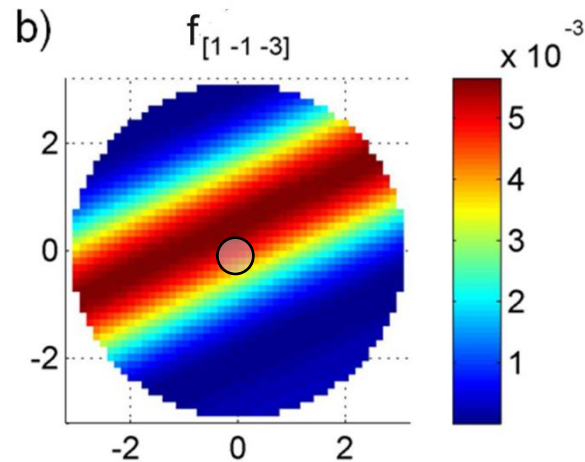
Also: Thin Samples Require Large Convergence Angles

CBED: Flat discs at low $t \Rightarrow$ Need larger discs to get intensity variation

Dynamical Simulation

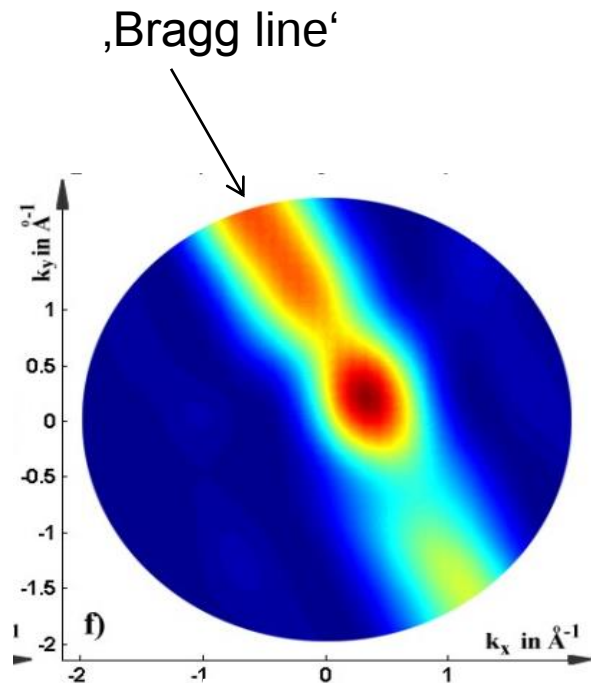


Kinematical Simulation

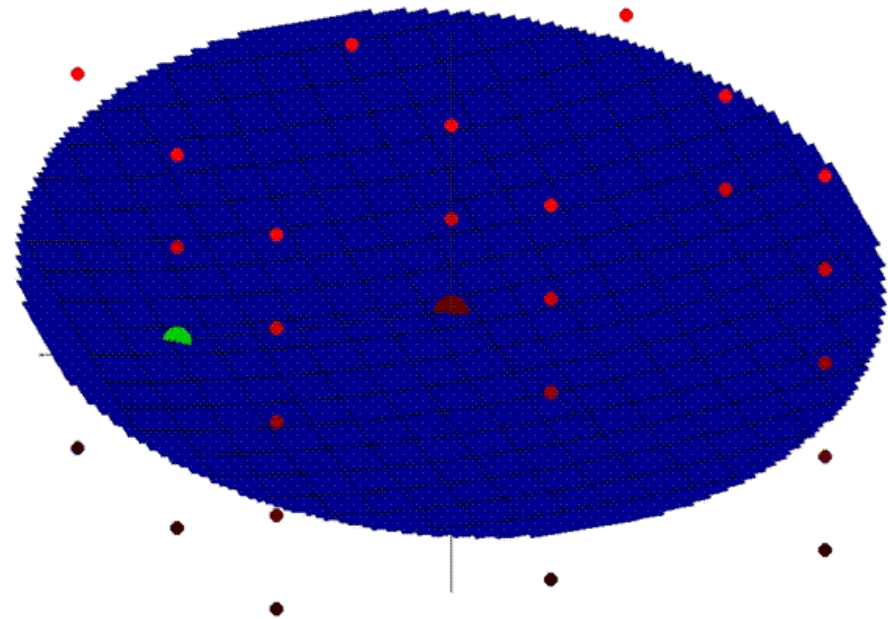


Si (110), $t=4$ nm

Dynamical Electron Diffraction is 4-Dimensional



GaAs
 $g=[3\bar{1}\bar{1}]$
 $E=200\text{ kV}$
 $t=70\text{ \AA}$
 17 beams

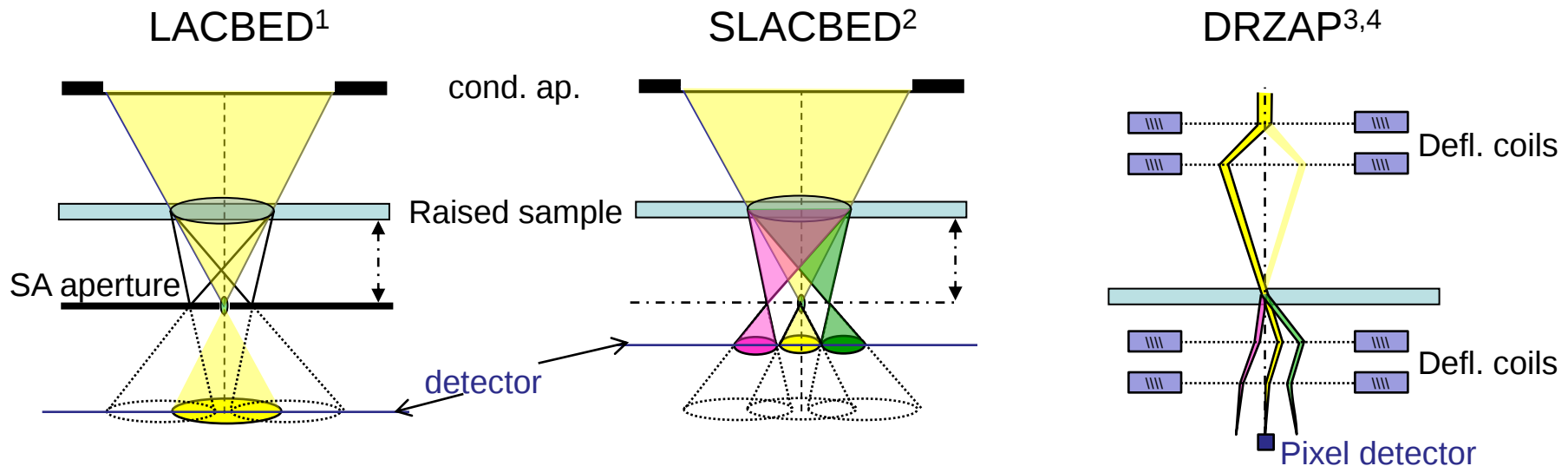


Any reflection can be in exact Bragg condition in a number of diffraction conditions

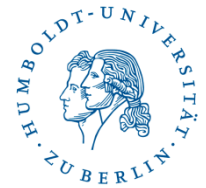
(as utilized in „reference beam X-ray diffraction“ in a very rudimentary way)

Possible methods to increase the effective convergence angle

	CBED	DRZAP	LACBED	SLACBED	LACDIF	PED	Rotation	LARBED
Illuminated area	Small	Small	Large	Large	Large	Small	Small	Small
Tilt range	Small	Large	Large	Large	Large	Large	Large	Large
Shape of illumination	Disc	Square	Disc	Disc	Disc	Ring	Line	Disc/ring/any
Rocking info preserved	Yes	Yes	Yes	Yes	No	No	Yes	Yes
Whole diffraction pattern	Yes	No	No	Yes	Yes	Yes	Yes	Yes
Aberration compensation possible	No	Yes	No	No	No	Yes	Yes	Yes
Acquisition time	Short	Long	Long	Short	Short	Short	Long	(Long)



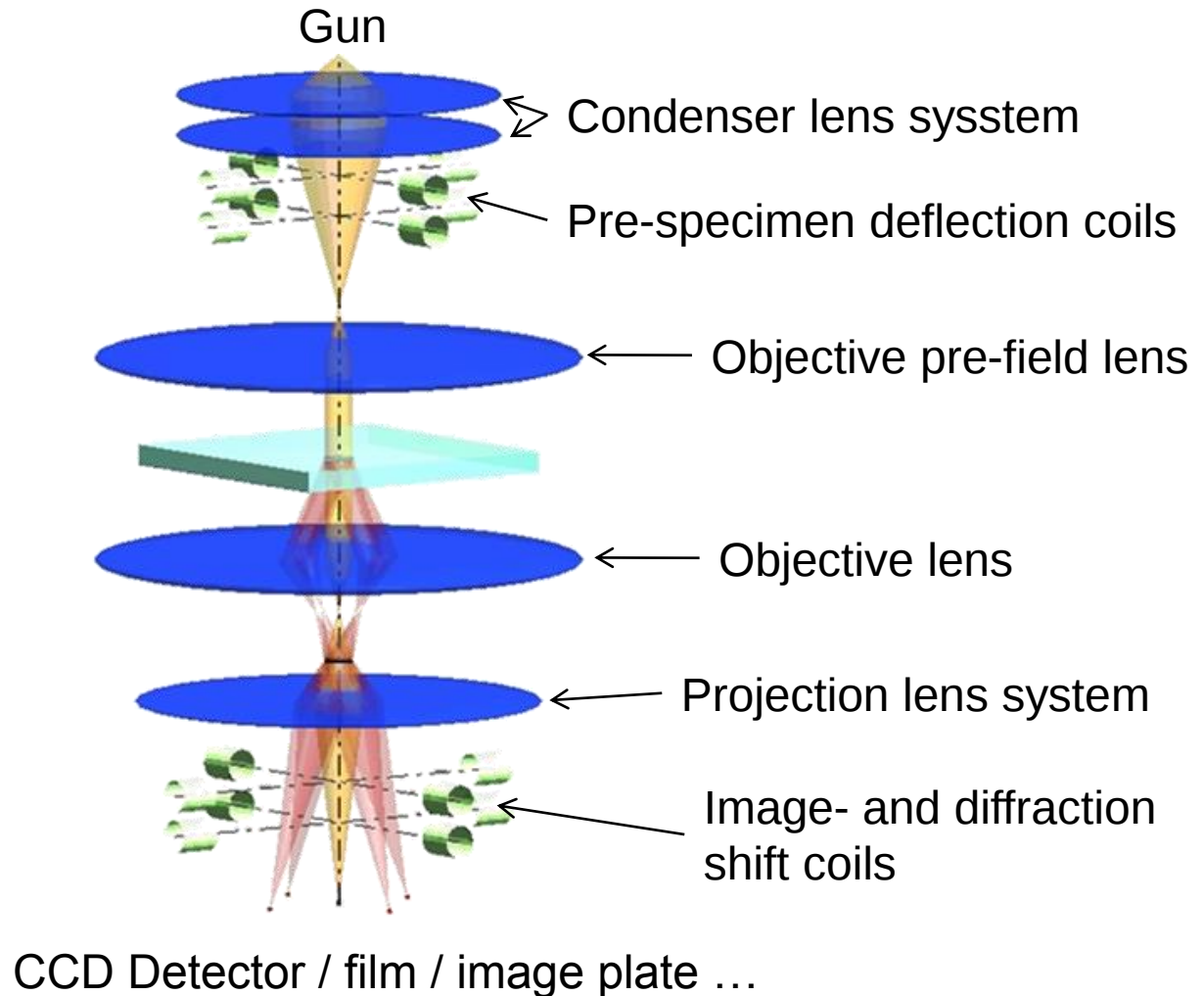
- [1] M. Tanaka et al., J. Electron Microsc. 29 (4) (1980) 408
- [2] M. Terauchi et al, J. Electron Microsc. 34 (1985) 128
- [3] J.A. Eades, Ultramicro. 5 (1979) 71
- [4] M. Tanaka et al., Jpn. J. Appl. Phys. 19 (1980) L201



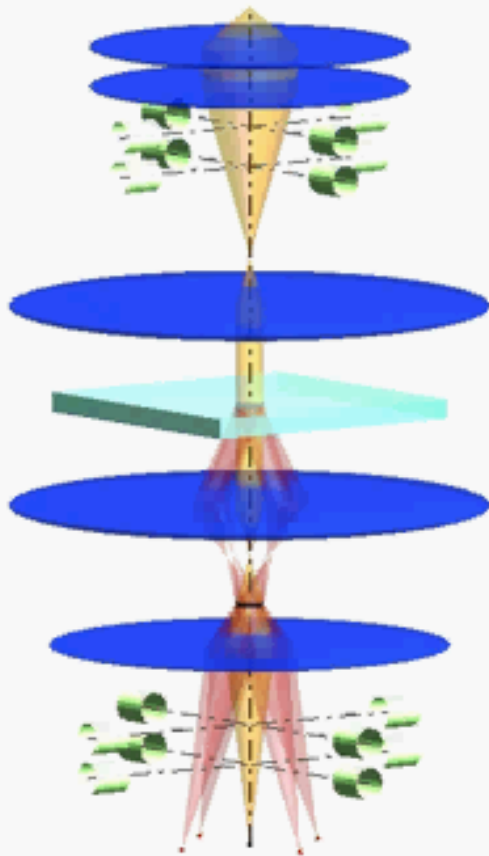
Outline

1. Motivation
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Transmission Electron Diffraction



Rocking Beam Electron Diffraction



Tilted Beam Electron Diffraction

QED Acquisition Tool

LARBED/PED | DiffMap/FEM | Calibration | Aberrations | Settings

Tilt amplitude (mrad): Scan compensation:

Number of tilts: Exposure time (sec):

Images to average: Binning:

☒ Descan ☐ Low dose ☐ Alignment Correction, max: pixels

☐ Compensate Illumination Aberrations ☐ Non-linear Descan

Acquire Stack | Integrated CCD Exposure | Film Exposure

☐ Circle ☒ Filled Disc ☐ Filled Square ☐ Rings

Start View | Start Scan

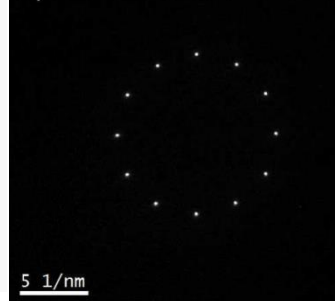
Number of rings:

Deflector units: Ill tilt=(0, 0) Diffraction shift=(0, 0)

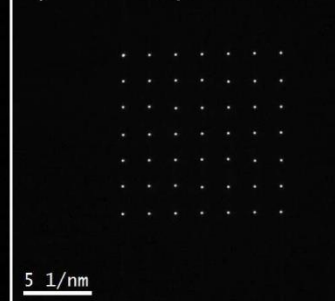
Camera length: 0 mm, camera: CCD, wavelength: 0.0025 nm

Memory required for diffraction stack of 49 images: 25 MB (available: 2050MB)

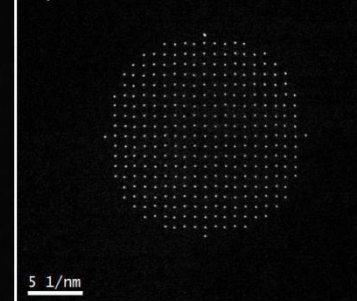
a) circle



b) square



c) disc





Precession Electron Diffraction (PED) of SrTiO_3 at 120 kV

Individual pattern



PED pattern



Automatically Acquiring Multiple Precession Angles θ

 $\theta = 0$

10 1/nm

Sample: SrTiO₃ $\theta = 1^\circ$ (17 mrad)

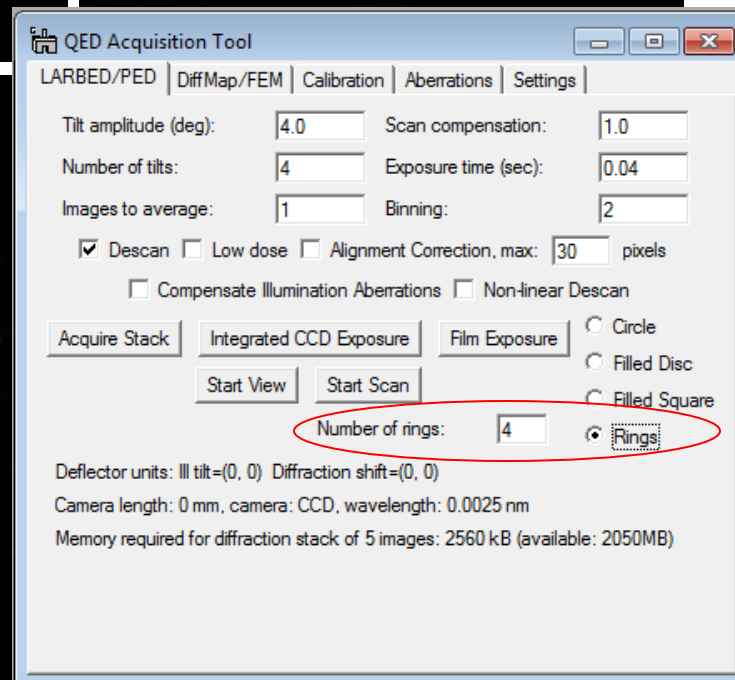
10 1/nm

 $\theta = 2^\circ$ (35 mrad) $\theta = 3^\circ$ (52 mrad)

10 1/nm

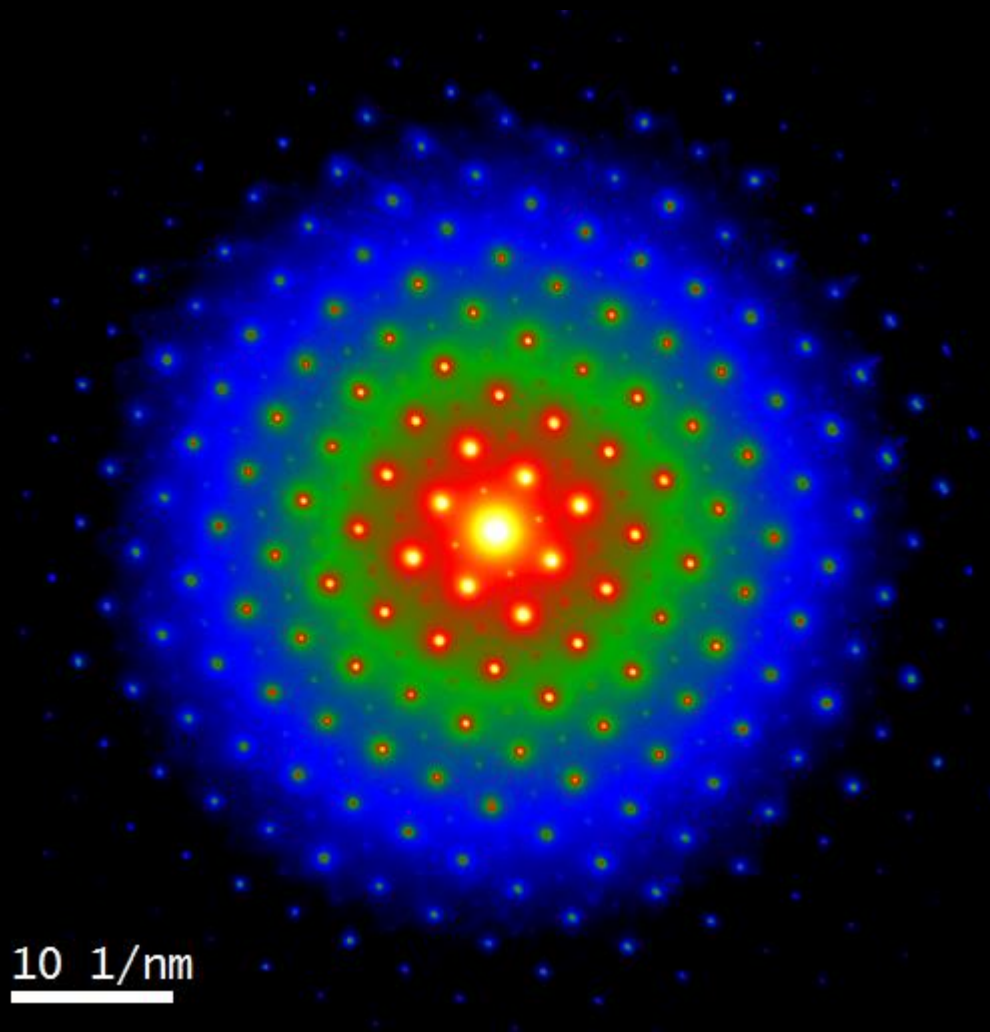
 $\theta = 4^\circ$ (70 mrad)

10 1/nm



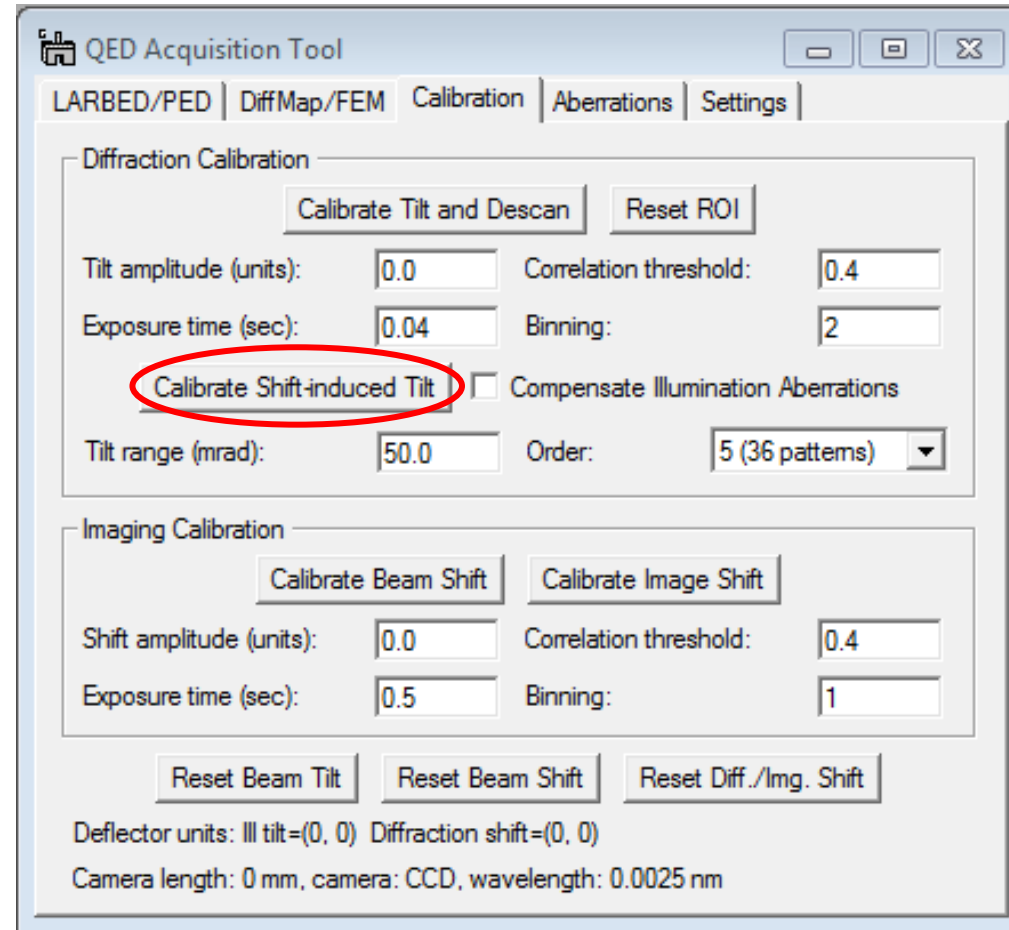
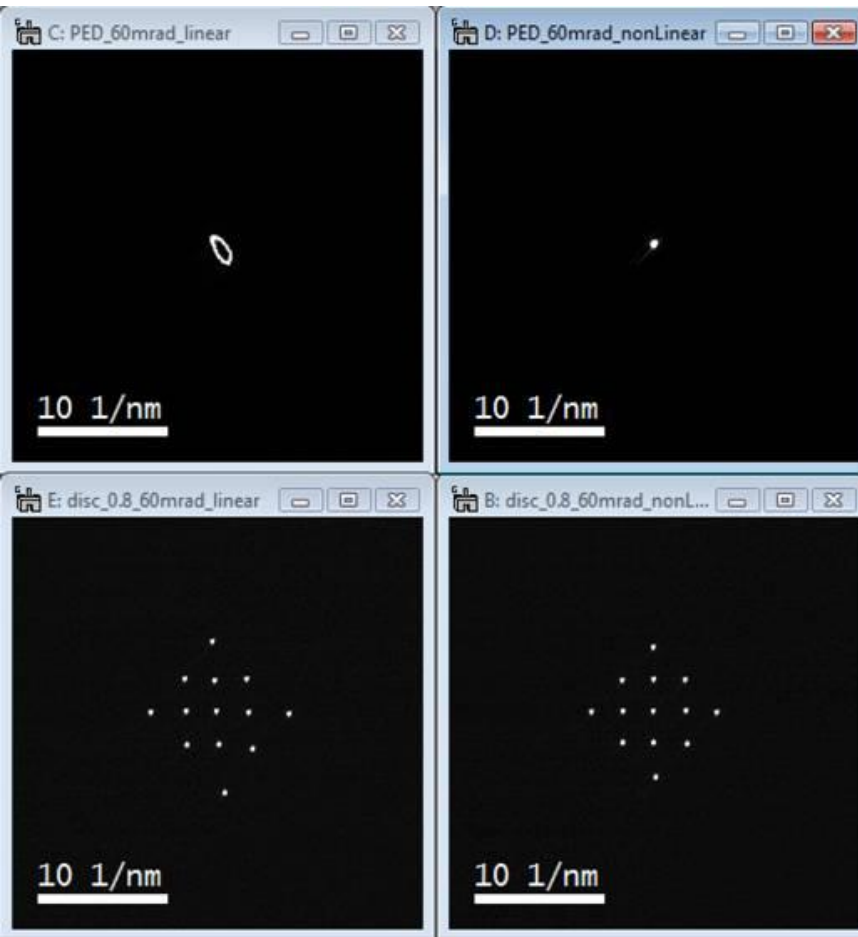


PED Pattern of SrTiO_3 (120 kV, 70 mrad, log scale)

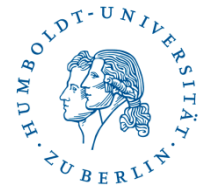


Automated Non-linear Calibration Refinement

Nonlinearities in the beam tilt or diffraction shift are automatically measured and taken into account during measurement.



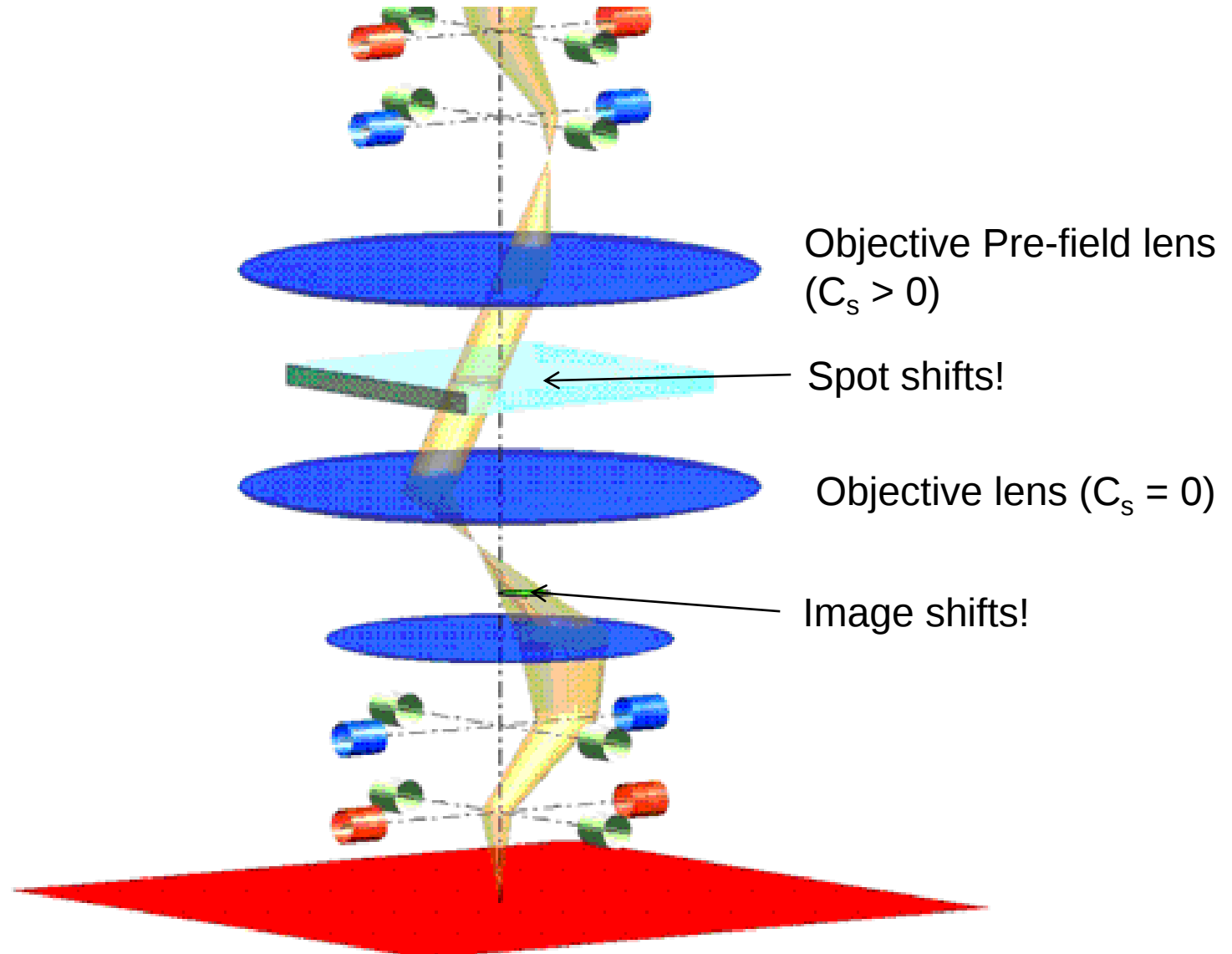
Even on systems facilitating this: Correcting scan distortions manually can take hours.



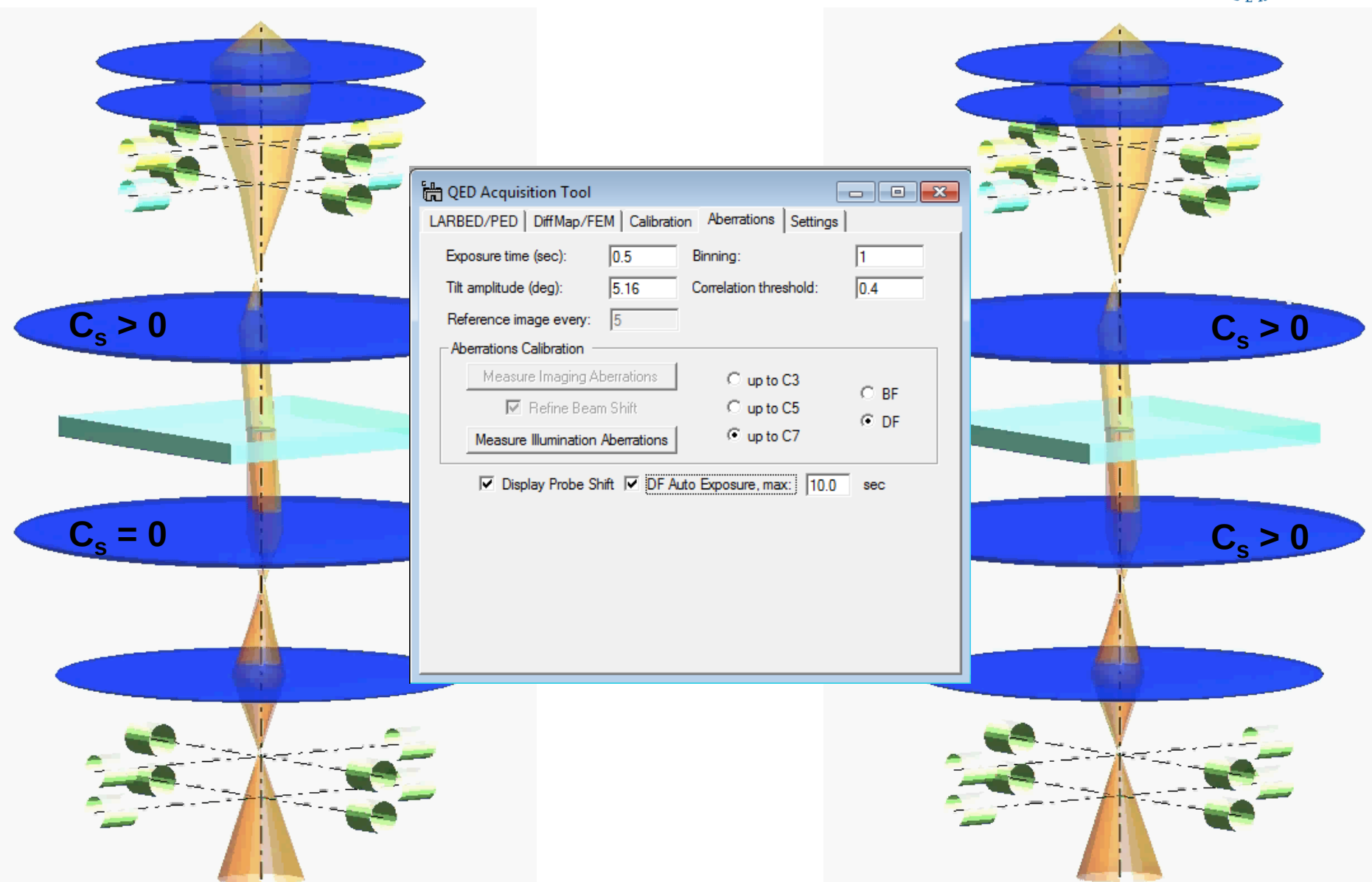
Outline

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Aberrations of illumination system



Measuring Aberrations in BF or DF mode





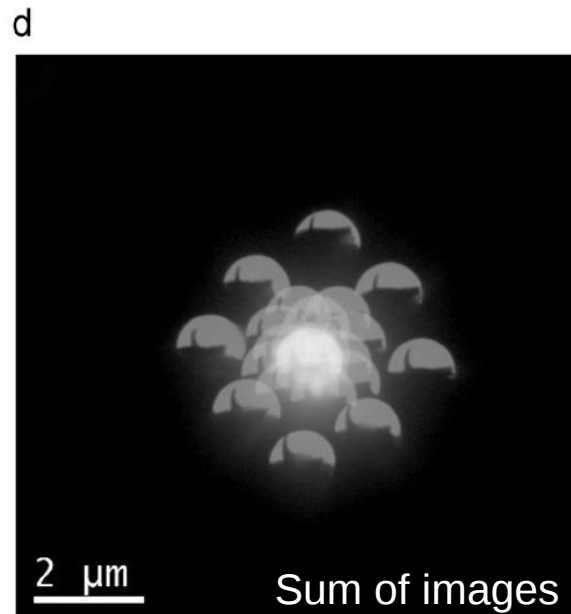
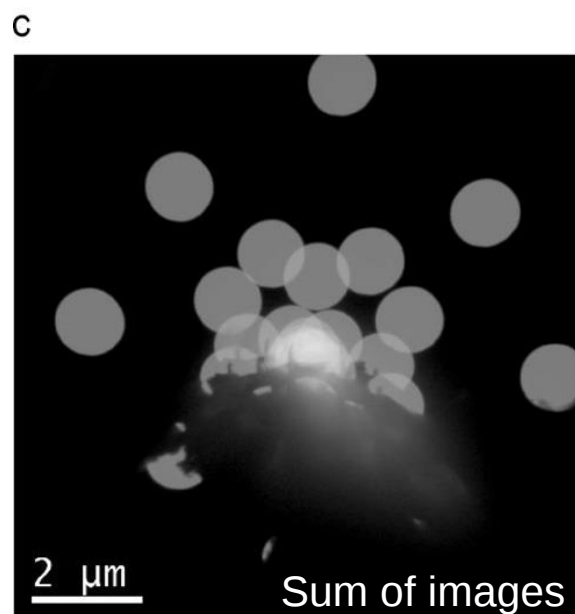
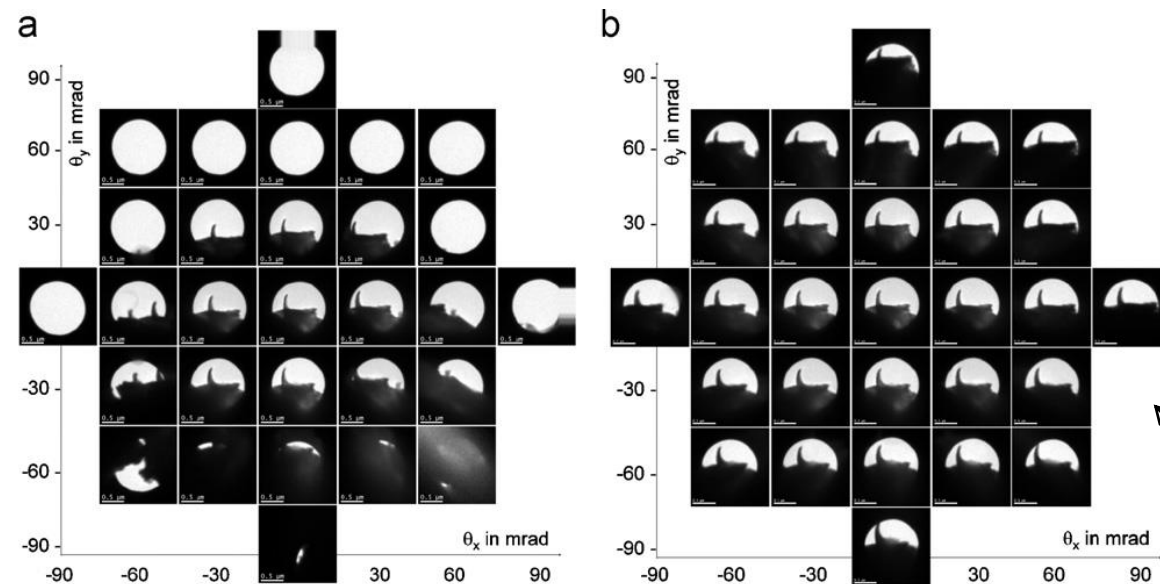
84 Pseudo Aberration Coefficients

Measuring illumination aberrations in BF mode requires first measuring img. aberrations.
Measuring illumination aberrations in DF mode may be more robust.

Coefficient	Obj. lens				OPF lens			
	a		b		a		b	
C_{12} in nm	67.985	(25.5°)	352.531	(57.3°)	271.361	(44.5°)	2142.897	(-51.8°)
C_1 in nm	87.294	(-71.4°)			550.374	(-20.5°)		
C_{23} in μm	10.285	(49.1°)	5.388	(122.7°)	8.678	(-171.0°)	11.585	(-24.7°)
C_{21} in μm	85.280	(-33.7°)	75.057	(-165.7°)	69.669	(-73.9°)	208.362	(170.3°)
C_{34} in mm	0.146	(-3.3°)	0.174	(-79.1°)	0.083	(51.4°)	0.367	(48.0°)
C_{32} in mm	1.156	(161.5°)	0.254	(123.0°)	0.390	(-113.6°)	0.282	(13.7°)
C_3 in mm	11.313	(-8.8°)			12.893	(-12.5°)		
C_{45} in mm	1.011	(109.6°)	0.972	(10.8°)	0.772	(-179.4°)	1.605	(-172.6°)
C_{43} in mm	8.194	(175.7°)	11.211	(-5.8°)	8.813	(-5.4°)	15.019	(168.2°)
C_{41} in mm	11.714	(143.5°)	5.086	(38.4°)	13.333	(-20.0°)	6.001	(-90.0°)
C_{56} in mm	10.778	(-84.5°)	8.310	(151.7°)	16.919	(122.5°)	19.914	(18.2°)
C_{54} in mm	113.401	(163.2°)	113.655	(69.4°)	54.582	(-93.8°)	286.811	(-144.0°)
C_{52} in mm	348.752	(-30.2°)	113.381	(-34.7°)	179.911	(80.5°)	204.192	(176.7°)
C_5 in mm	191.765	(-58.4°)			241.600	(141.7°)		
C_{67} in m	0.030	(59.4°)	0.021	(29.6°)	0.056	(-146.7°)	0.054	(-158.0°)
C_{65} in m	0.244	(-82.9°)	0.254	(-169.2°)	0.324	(9.1°)	0.424	(9.2°)
C_{63} in m	1.122	(-7.6°)	1.904	(174.9°)	1.435	(174.7°)	2.683	(-7.2°)
C_{61} in m	1.234	(-30.4°)	0.414	(-166.5°)	1.596	(165.3°)	0.491	(100.2°)
C_{78} in m	0.356	(19.2°)	0.413	(-36.9°)	0.369	(-149.1°)	0.244	(88.1°)
C_{76} in m	1.464	(115.2°)	0.712	(-13.4°)	3.248	(-42.1°)	4.052	(-159.0°)
C_{74} in m	14.676	(-23.0°)	15.428	(-127.3°)	7.786	(84.6°)	40.486	(28.1°)
C_{72} in m	31.796	(141.3°)	17.140	(155.7°)	23.376	(-113.7°)	27.083	(-4.7°)
C_7 in m	12.367	(122.0°)			17.819	(-35.5°)		

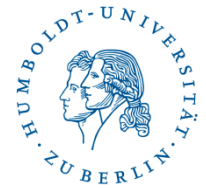
QED automatically measures and compensates all these aberrations automatically

Effect of Aberration Compensation



The Image moves on camera (imaging aberrations), but the spot is stationary on the sample

TEM: Zeiss EM912
 $\theta_{\text{max}} = 90 \text{ mrad} = 5.2^\circ$



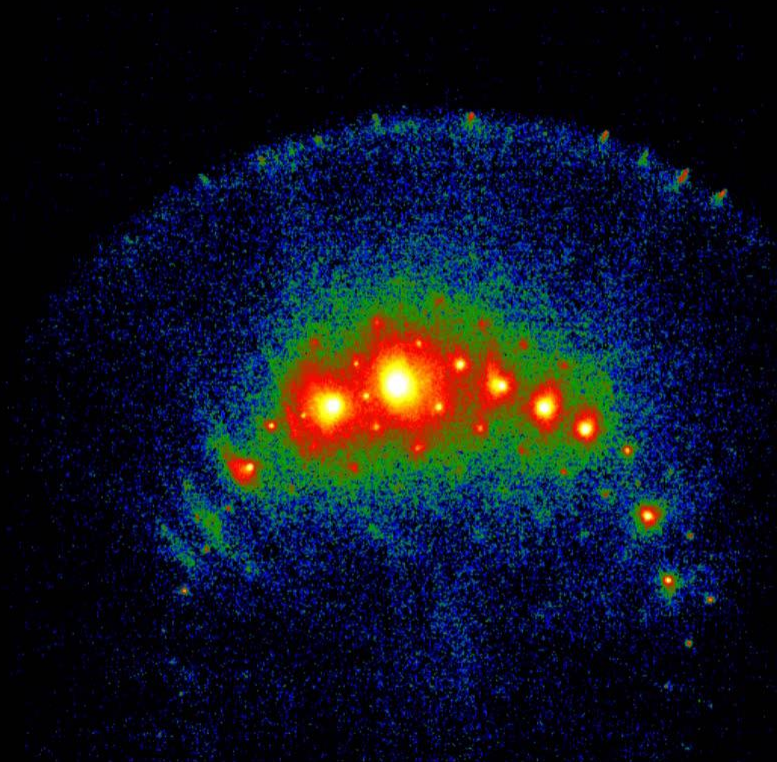
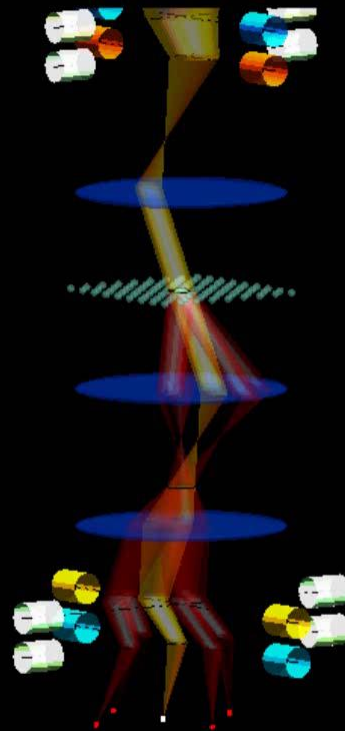
Outline

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Large-Angle Rocking-Beam Electron Diffraction

Individual pattern

LARBED pattern (log scale)



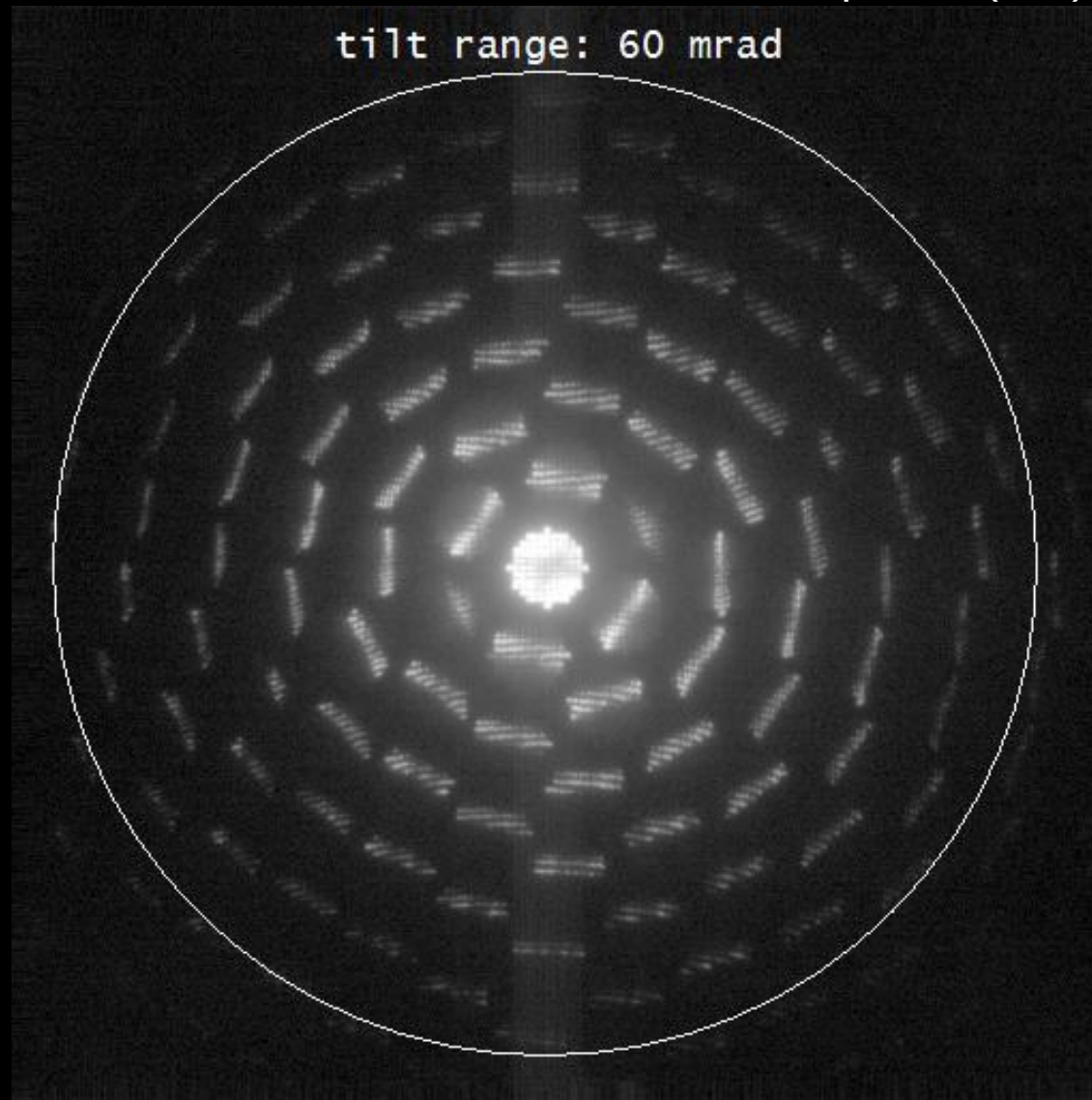
Sample: SrTiO_3 , not energy filtered, microscope: Zeis EM912, 120 kV

LARBED data acquisition by QED Plugin to DigitalMicrograph (HREM Research)



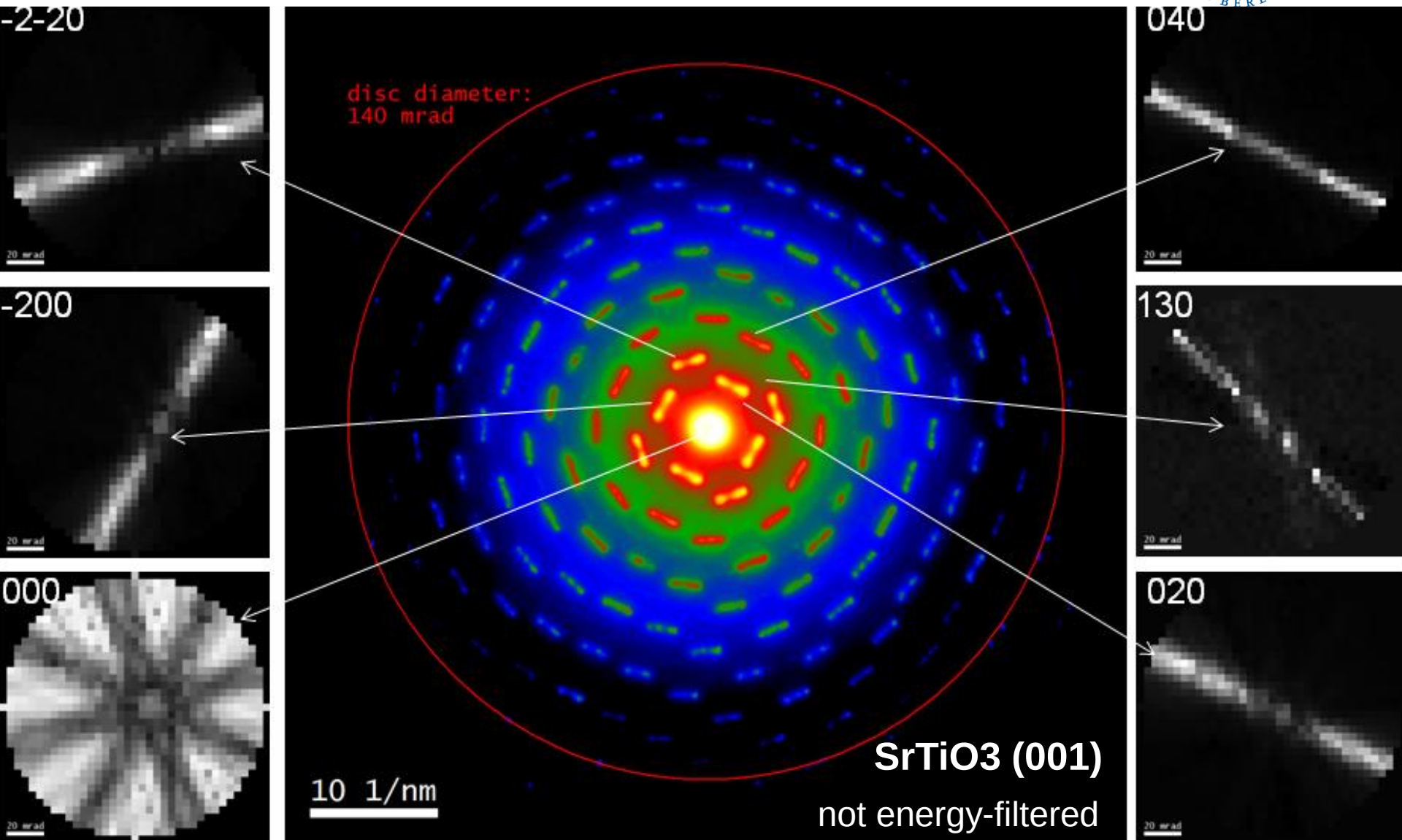
From PED => LARBED

Sample: Si (110), energy-filtered



LARBED preserves the rocking curve information !

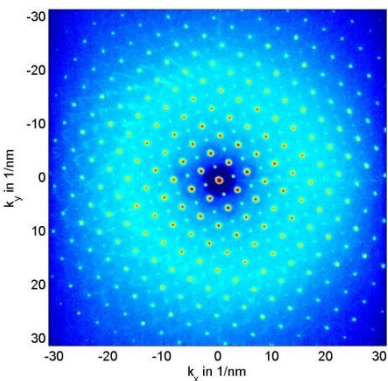
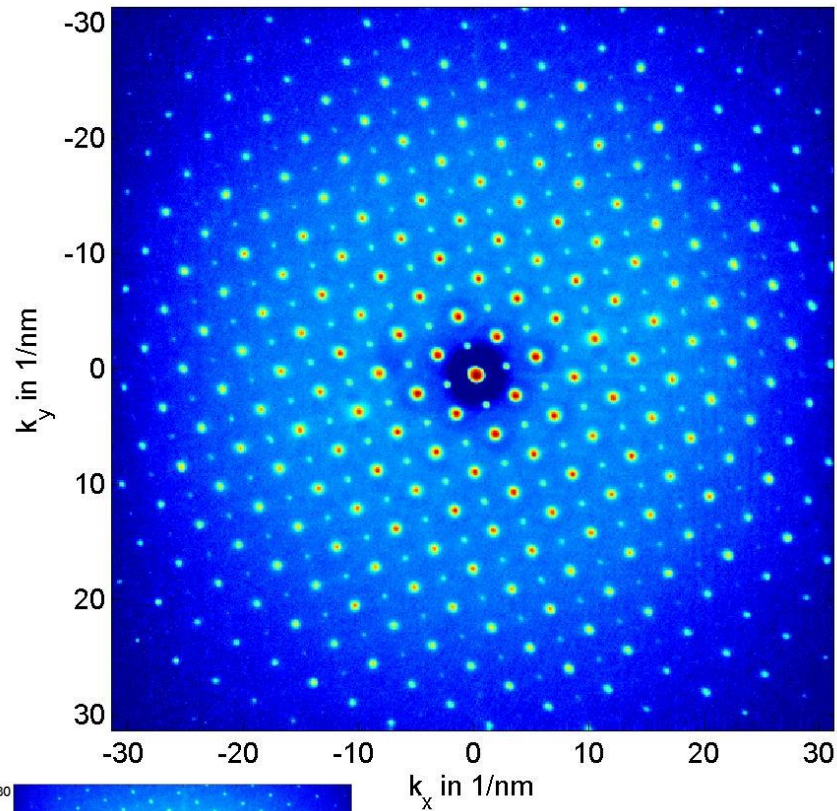
Extracting LARBED Discs from data stacks



Each pixel within the discs is the integrated background-subtracted Bragg intensity

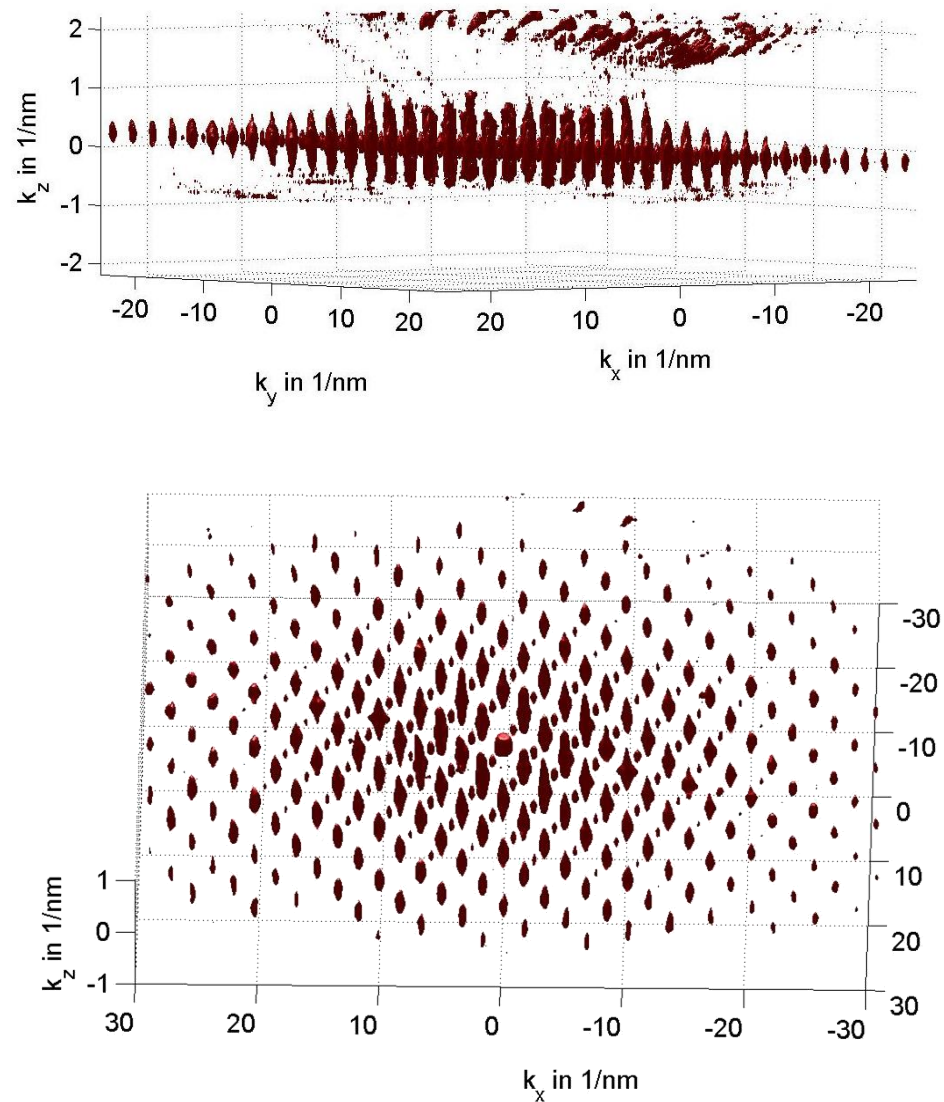
Correcting Ewald-Sphere Curvature & Separating Laue Zones

Extracted Zero-Order Laue Zone



Sum of all frames

3D View





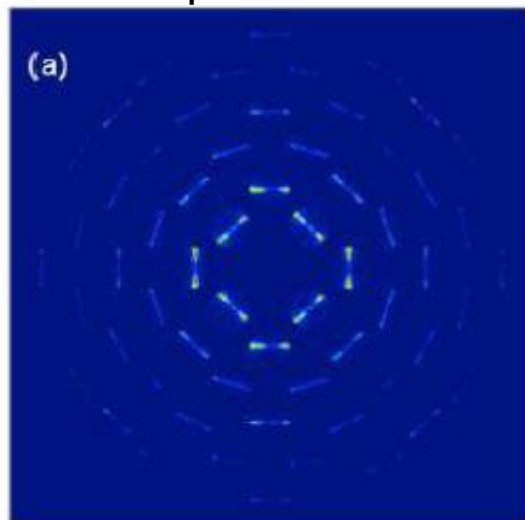
Feng Wang

Ab-initio Structure Factors Fitting to SrTiO_3 LARBED data

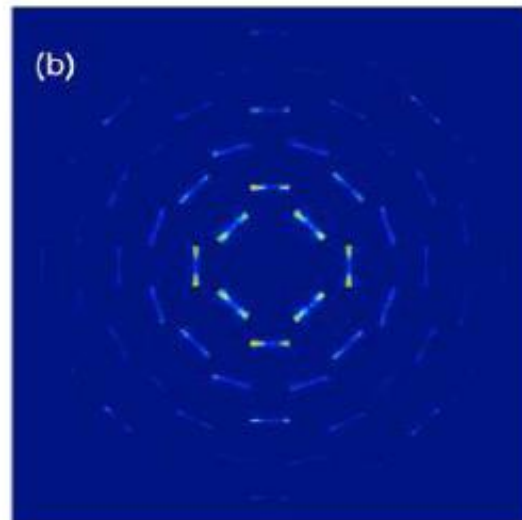
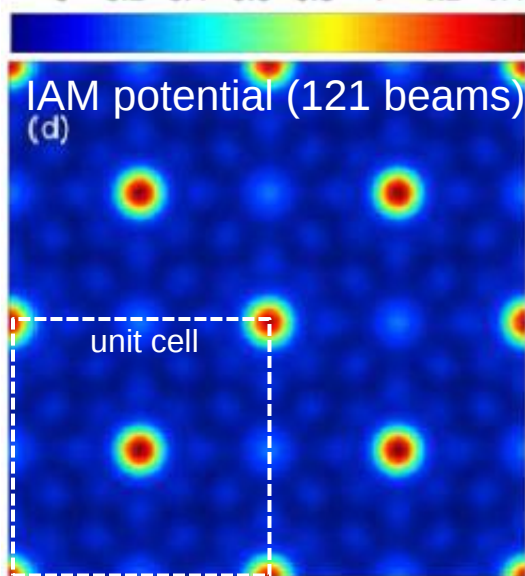
Experiment

ab-initio Fit

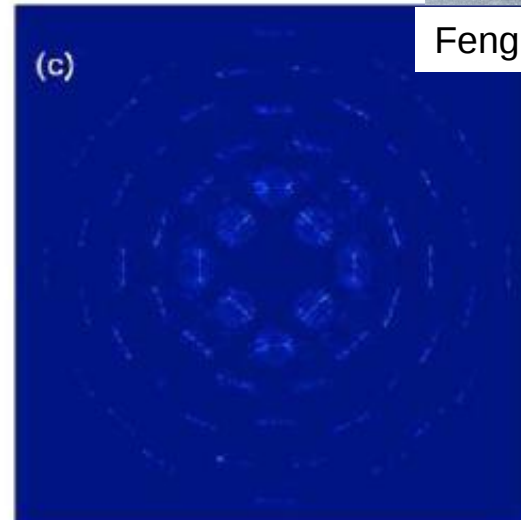
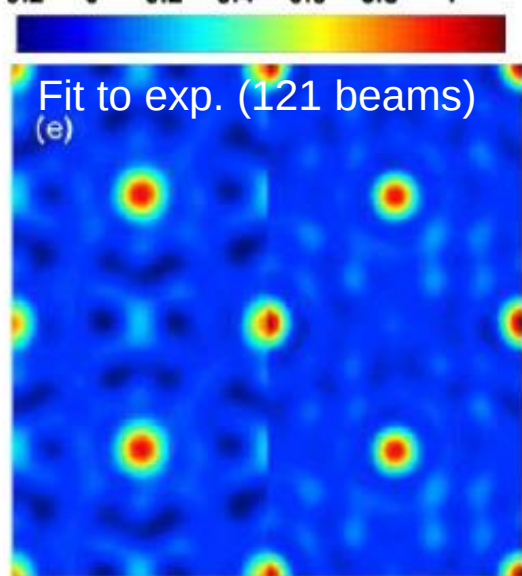
Difference



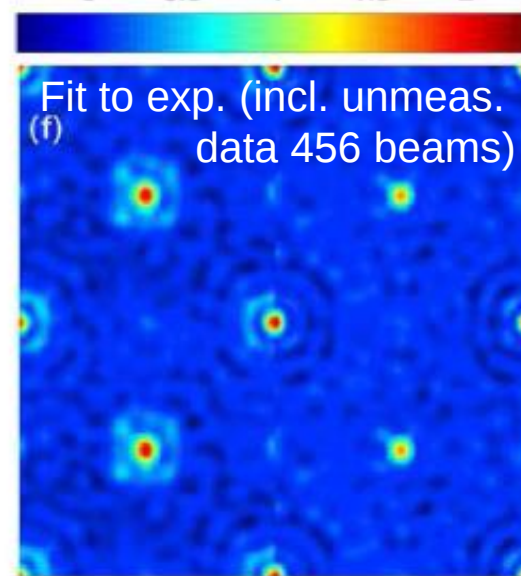
0 0.2 0.4 0.6 0.8 1 1.2 1.4



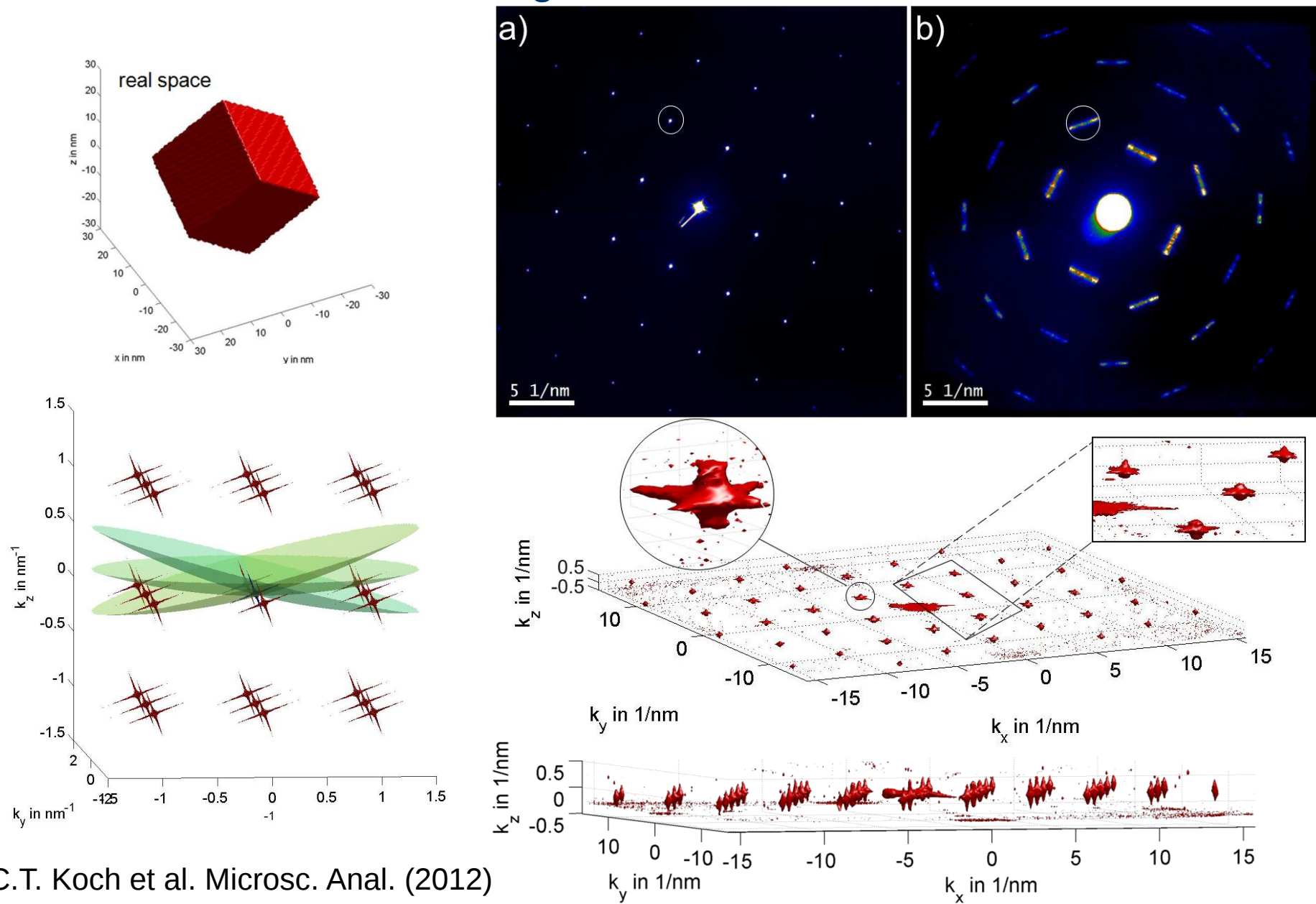
-0.2 0 0.2 0.4 0.6 0.8 1



0 0.5 1 1.5 2



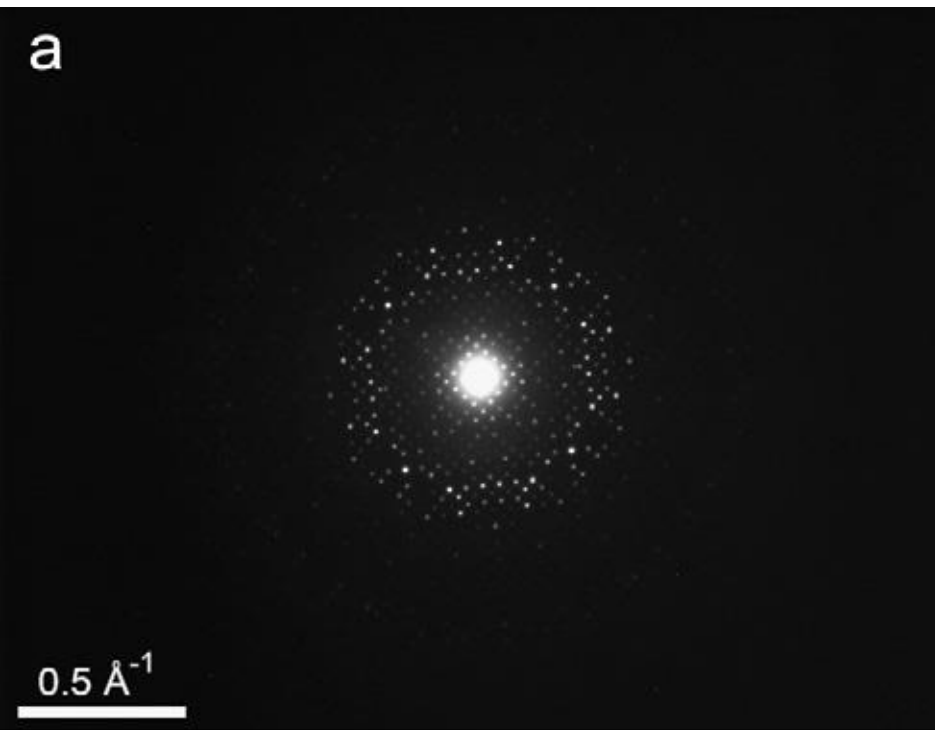
LARBED on a 60 nm MgO cube



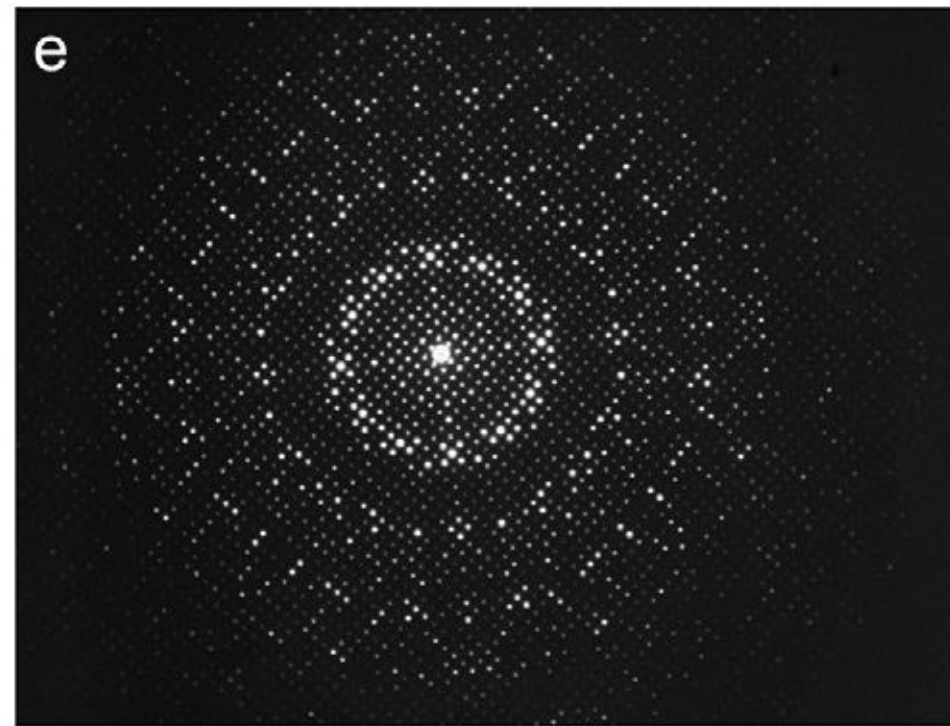
$\text{K}_2\text{O} \cdot 7\text{Nb}_5\text{O}_2$ ('KNbO') (001)

Space group P4/mbm (No. 127), $a=b=27.5\text{\AA}$, $c=3.94\text{\AA}$

Only in the (001) orientation the HOLZ planes are well separated!



SAED of $\text{K}_2\text{O} \cdot 7\text{Nb}_2\text{O}_5$

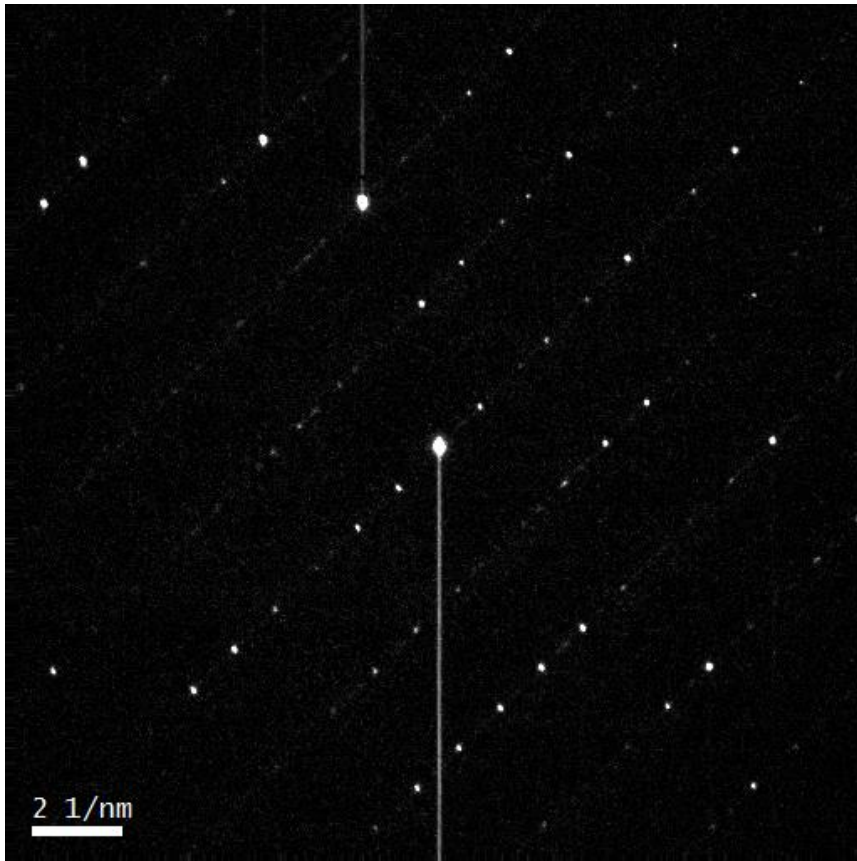


max-PED pattern

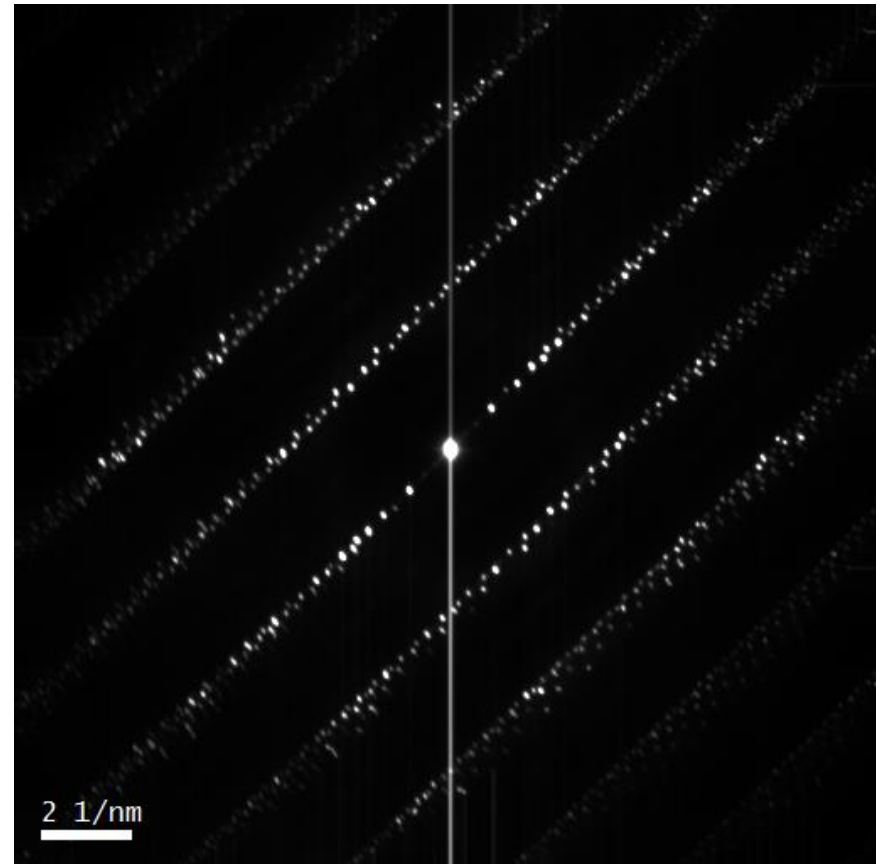
Images from D. Zhang et al, Ultramicroscopy 111 (2010) 47–55

$\text{K}_2\text{O} \cdot 7\text{Nb}_5\text{O}_2$ (arbitrary orientation)

Single Diffraction Pattern



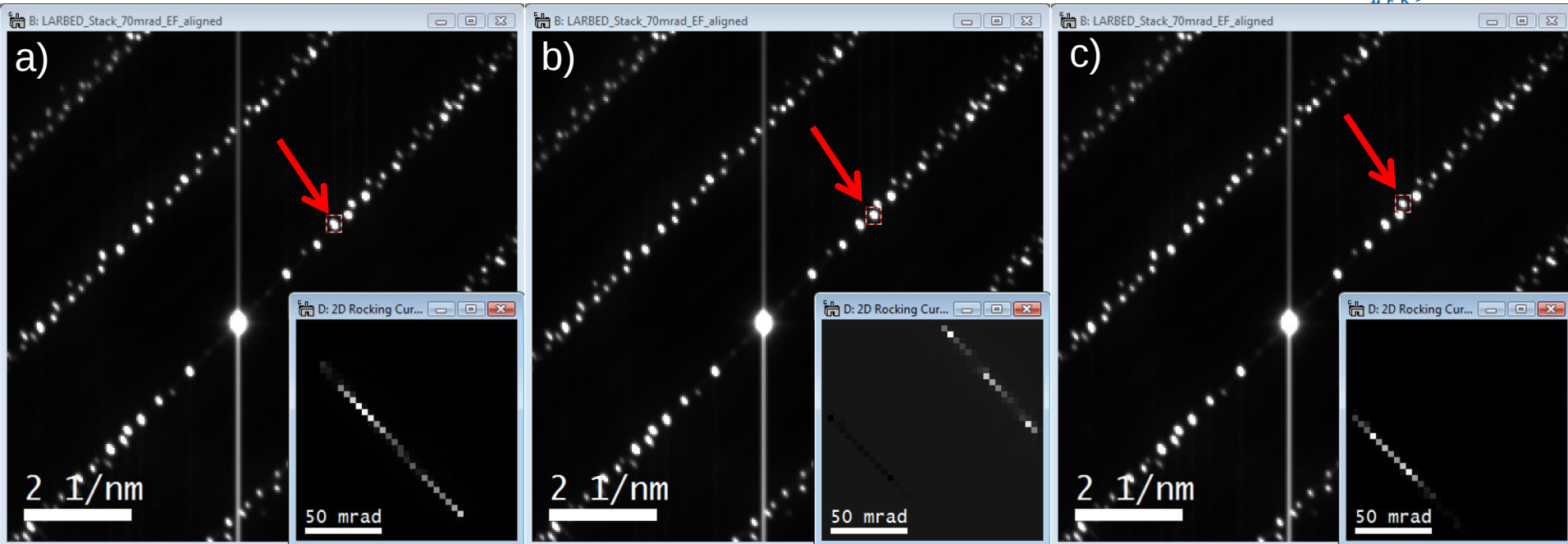
Integrated PED Pattern
(LARBED with full scan compensation)



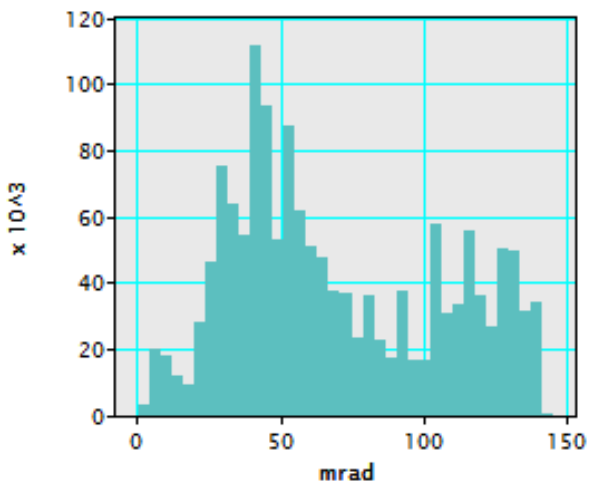
Energy-filtered diffraction patterns recorded on Zeiss SESAM
using a Gatan UltraScan 1000 CCD Camera

Sample kindly provided by D. Zhang & S. Hovmöller

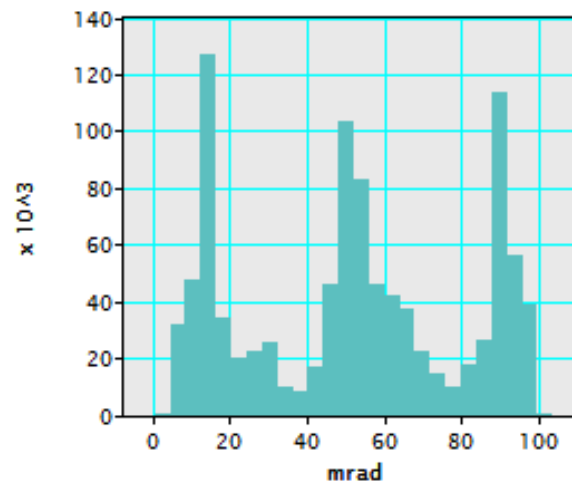
Extracting DF-LACBED Discs



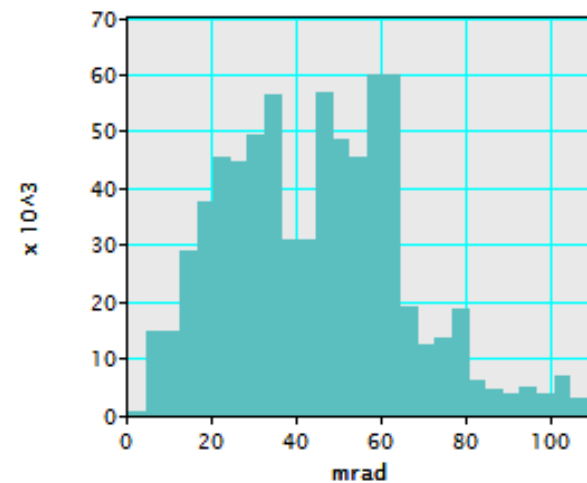
d) Intensity along Bragg line



e) Intensity along Bragg line



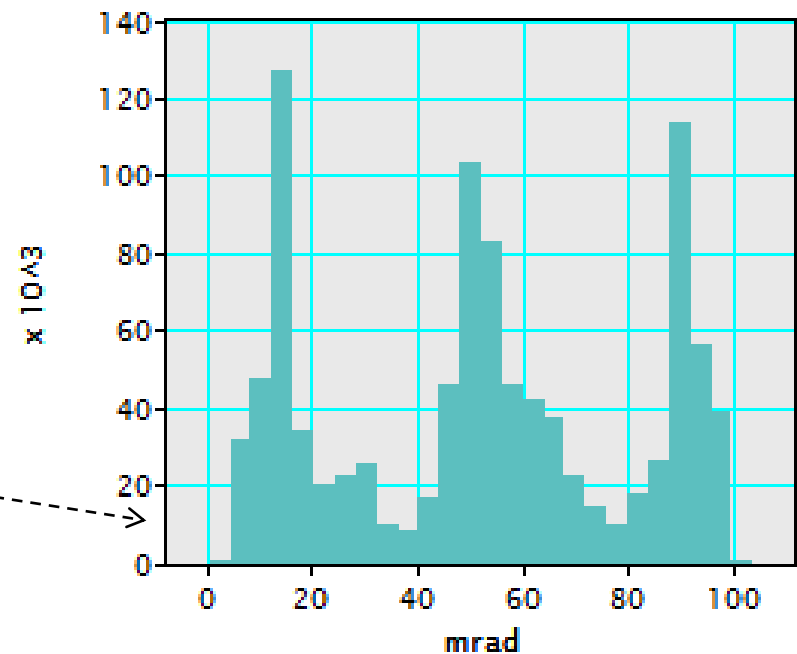
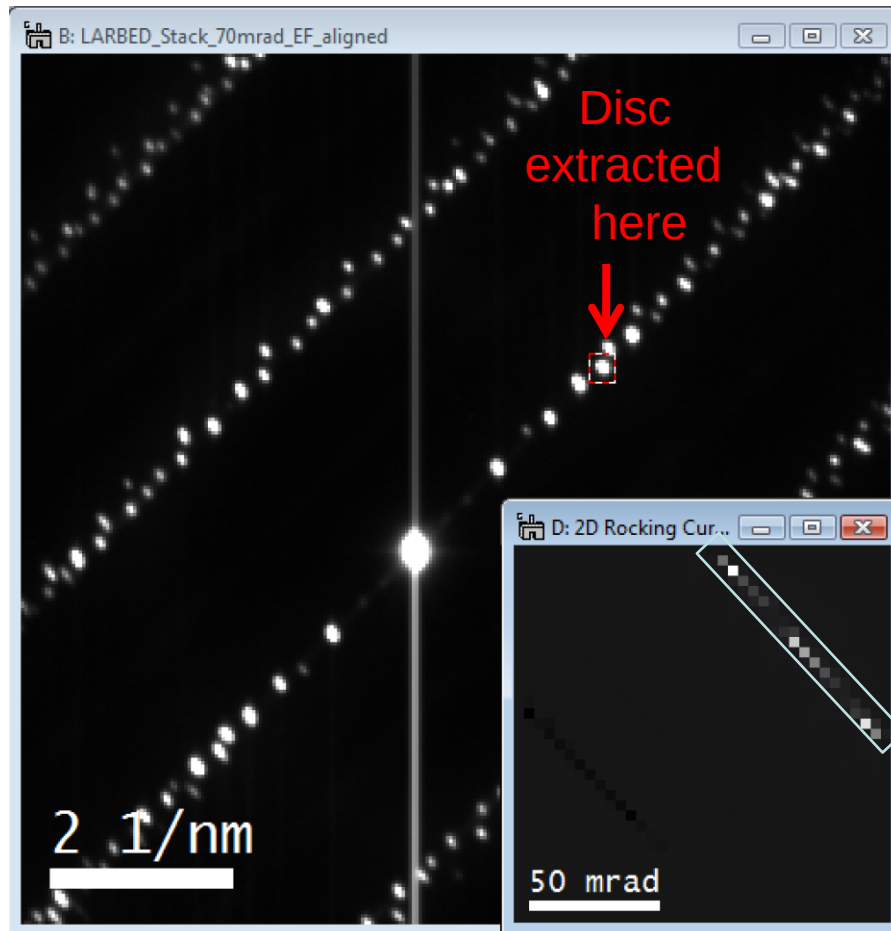
f) Intensity along Bragg line



Bragg-lines = equal positions in 3D k-space

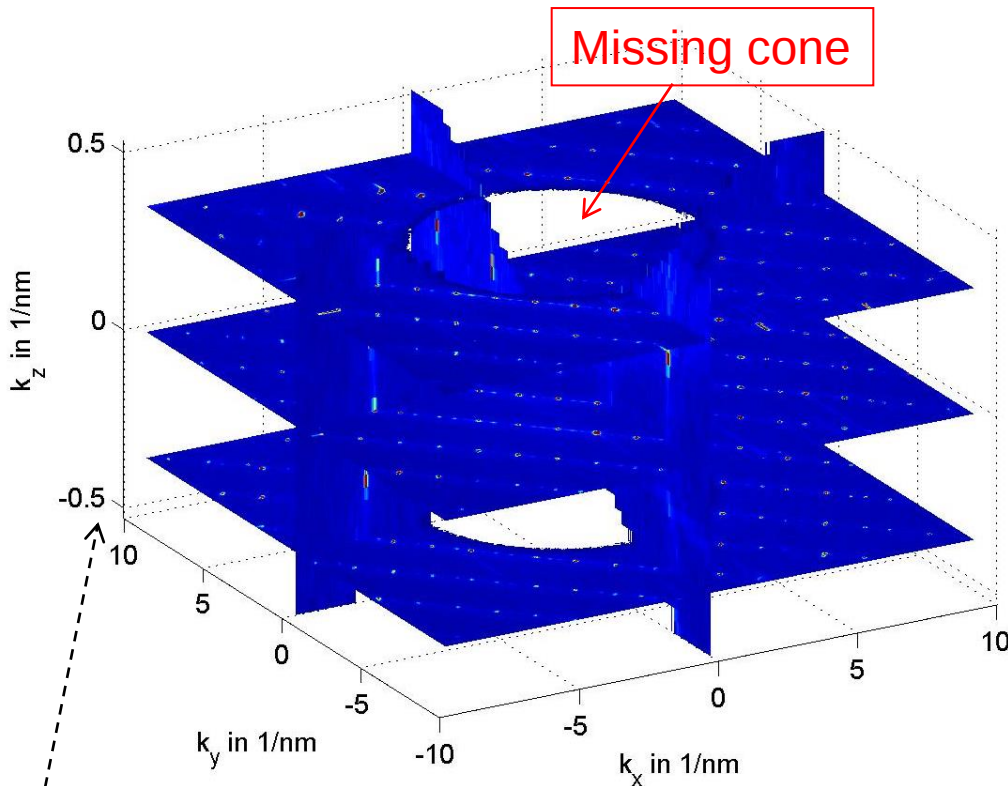
Large intensity fluctuations along Bragg lines

⇒ The more of it you collect the better

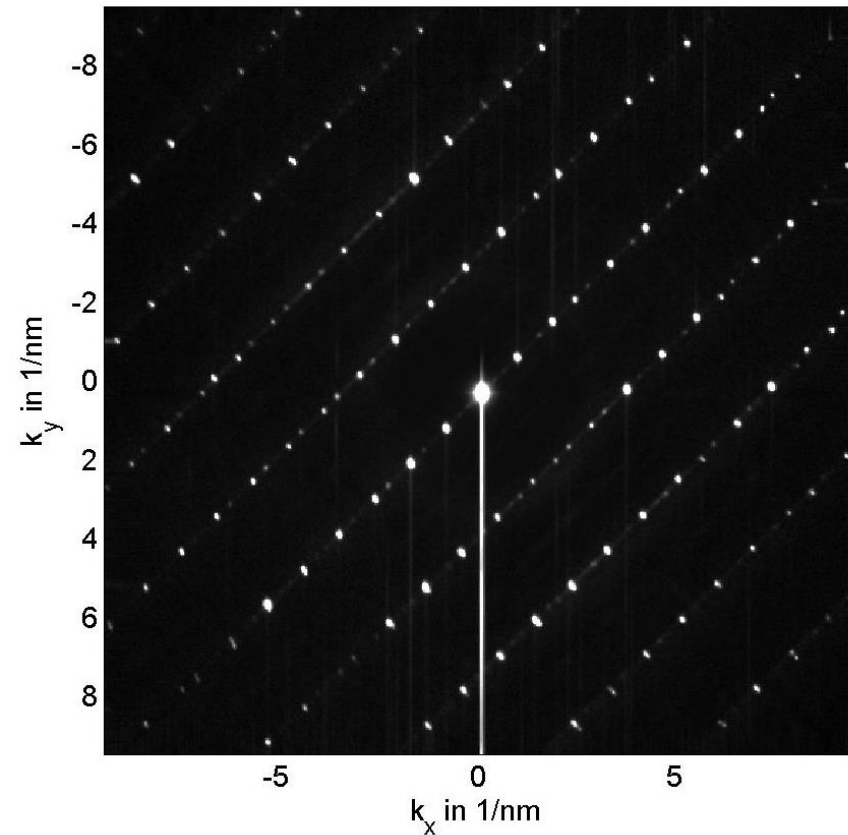


Reconstruction of 3D k-Space

Each voxel in this 3D k-space is the intensity averaged along the corresponding Bragg line



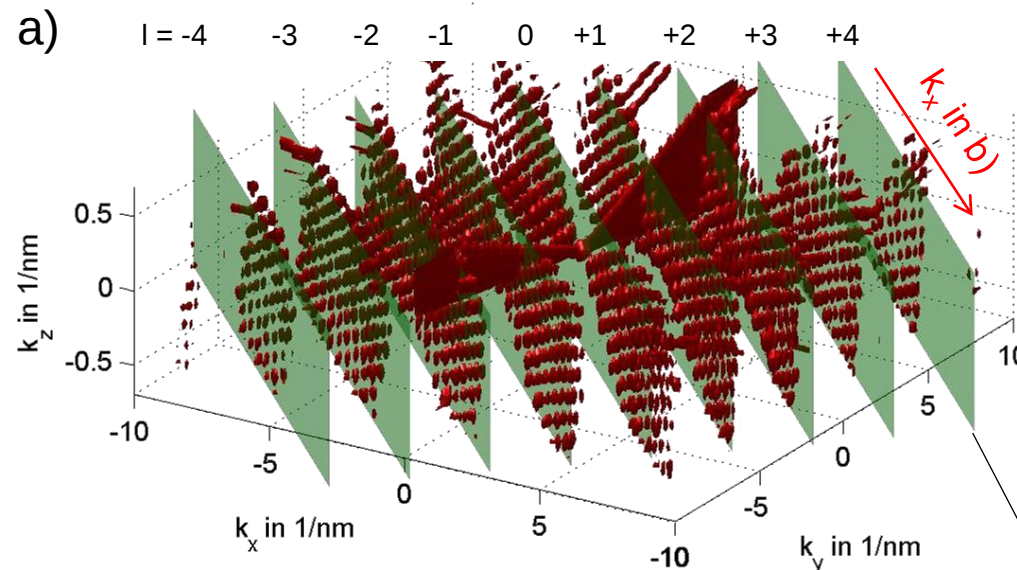
Central (horizontal) slice of reconstructed volume



k_z -axis expanded

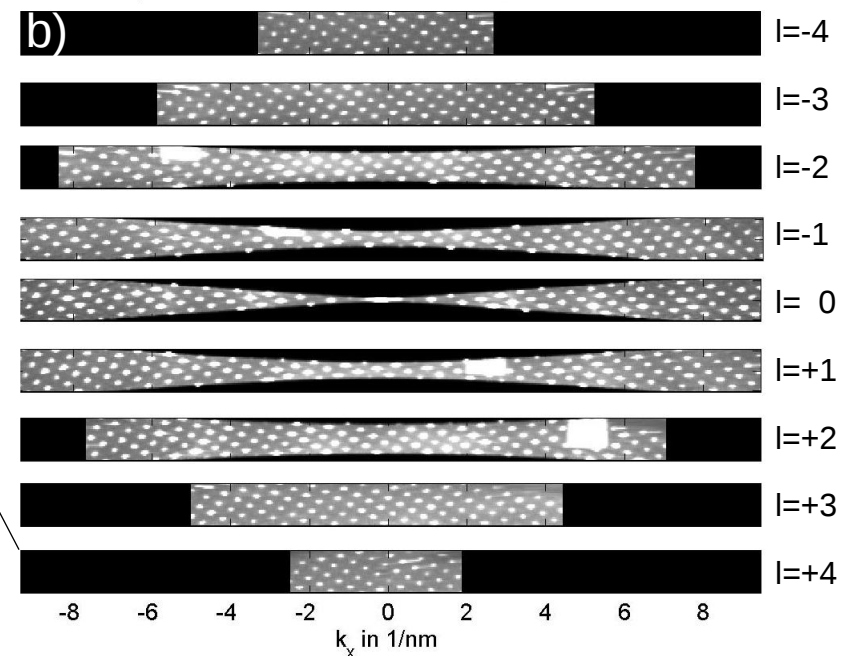
3D k-Space Integrating Electron Diffraction

Reconstructed 3DBLED Volume



z -axis expanded $\times 5$

Vertical cuts through reciprocal space



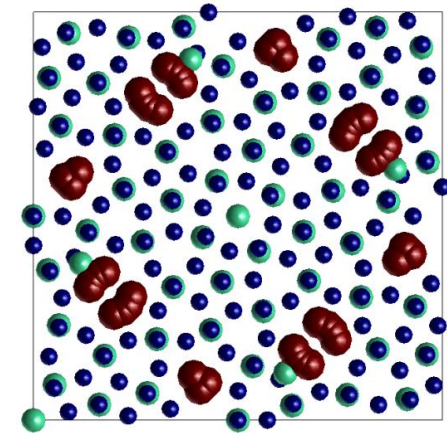
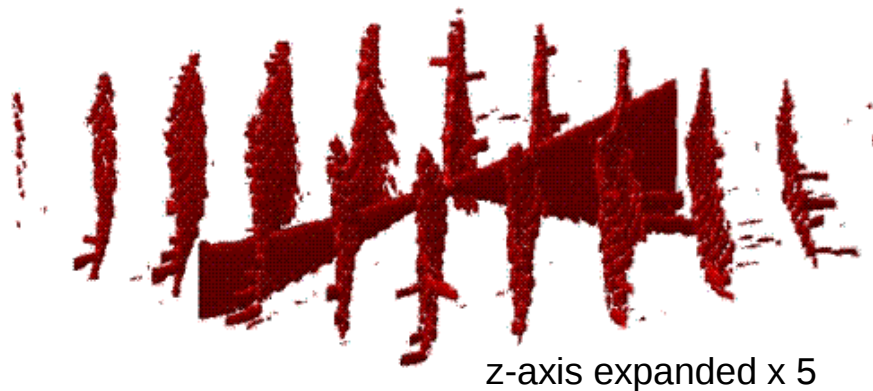
Contrast adjusted
to show all diffraction spots
(equal scale along x and z)

Each voxel in this 3D space represents the average along the corresponding Bragg line

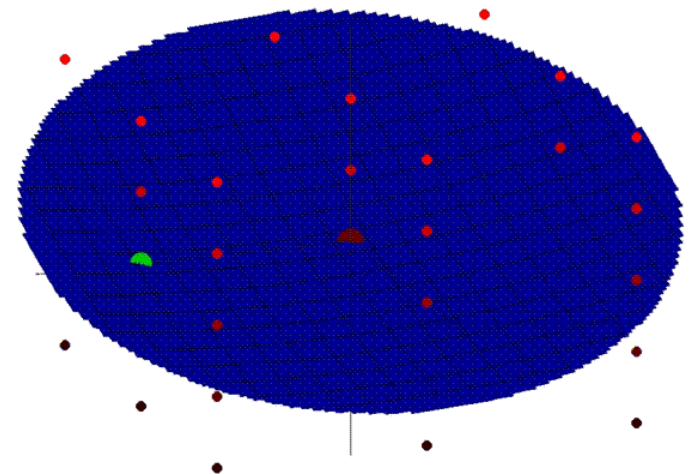
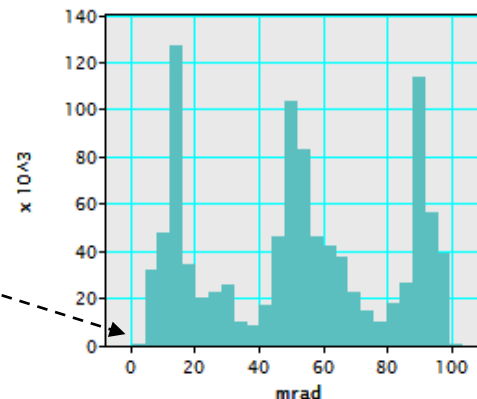
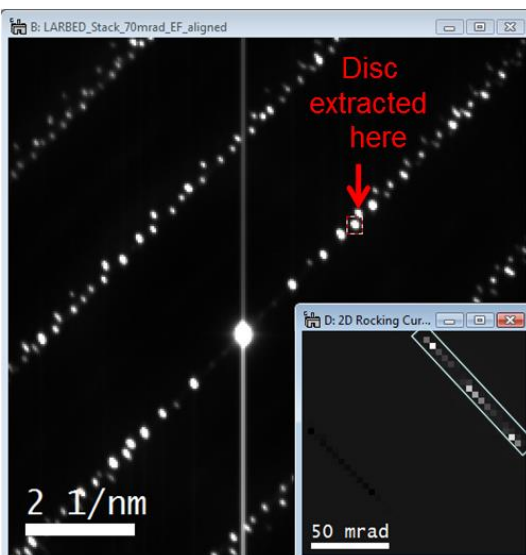
3D Reconstruction of k-Space for Complex Structure

Reconstructed 3D k-space Volume
from experimental LARBED data

Sample: $\text{K}_2\text{O} \cdot 7\text{Nb}_5\text{O}_{12}$
($a=b=2.9$ nm, $c = 0.39$ nm)

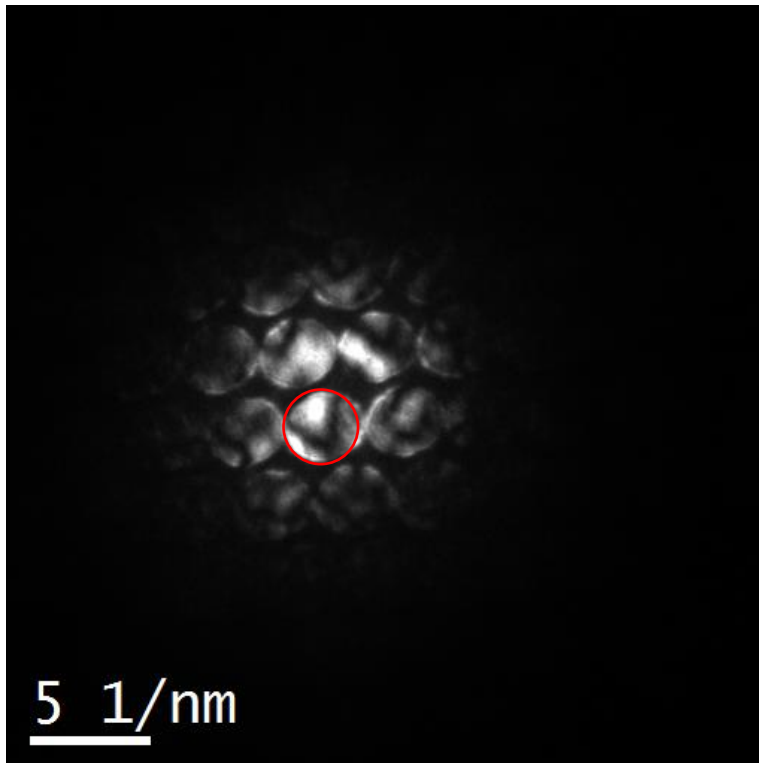


Rocking curves for each spot in 3D k-space



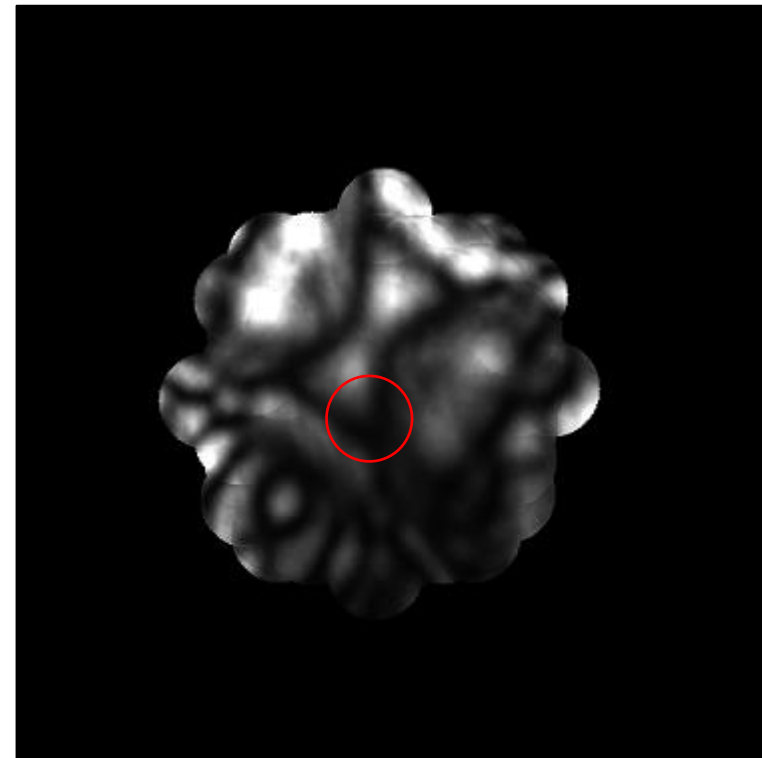
Extending CBED disc sizes

CBED pattern of Si near (110)



Where is the zone axis center?

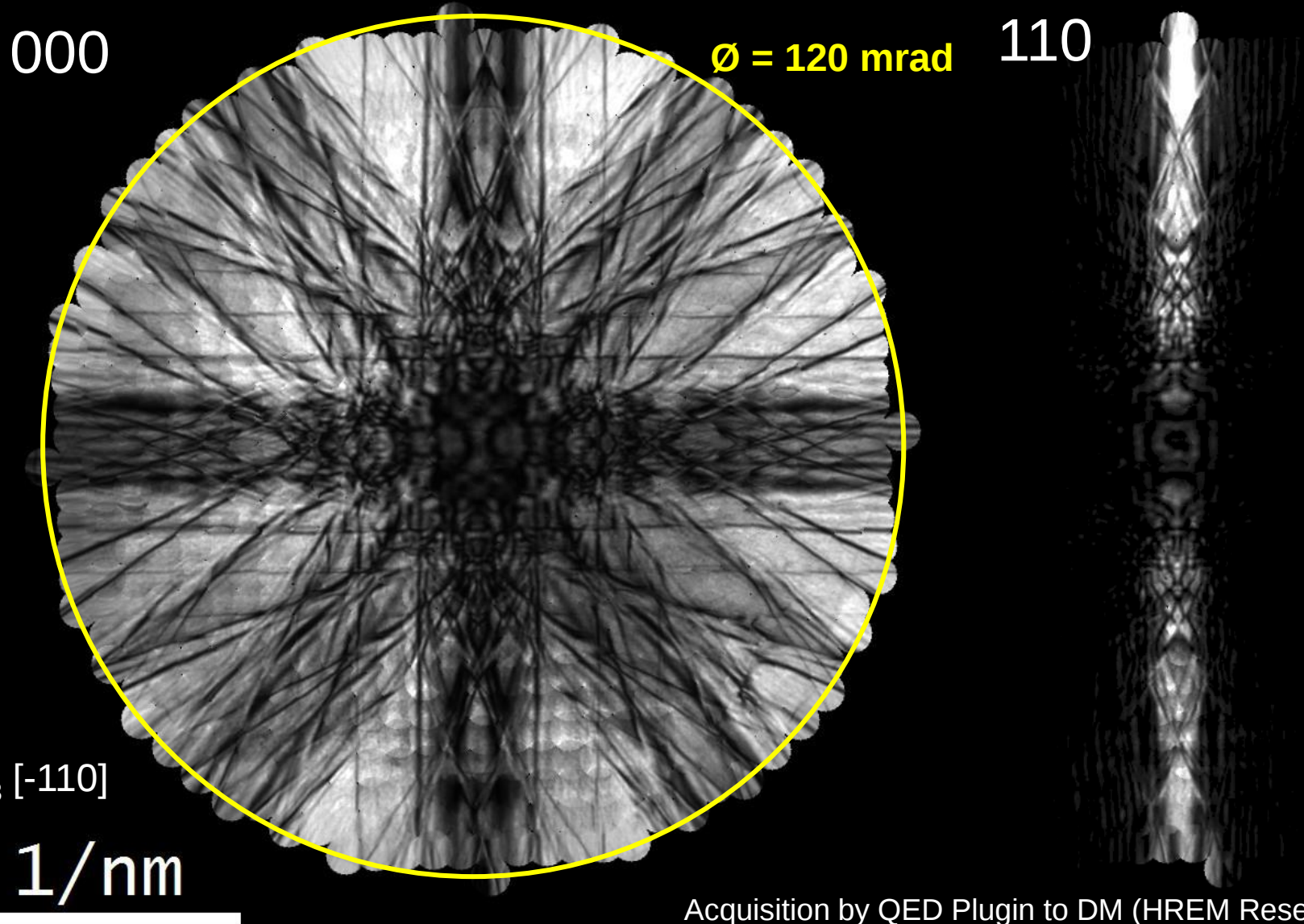
Extended (000) disc

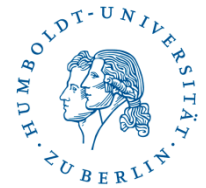


Zone axis center can be localized!
Symmetry becomes obvious



Large-angle rocking convergent beam electron diffraction

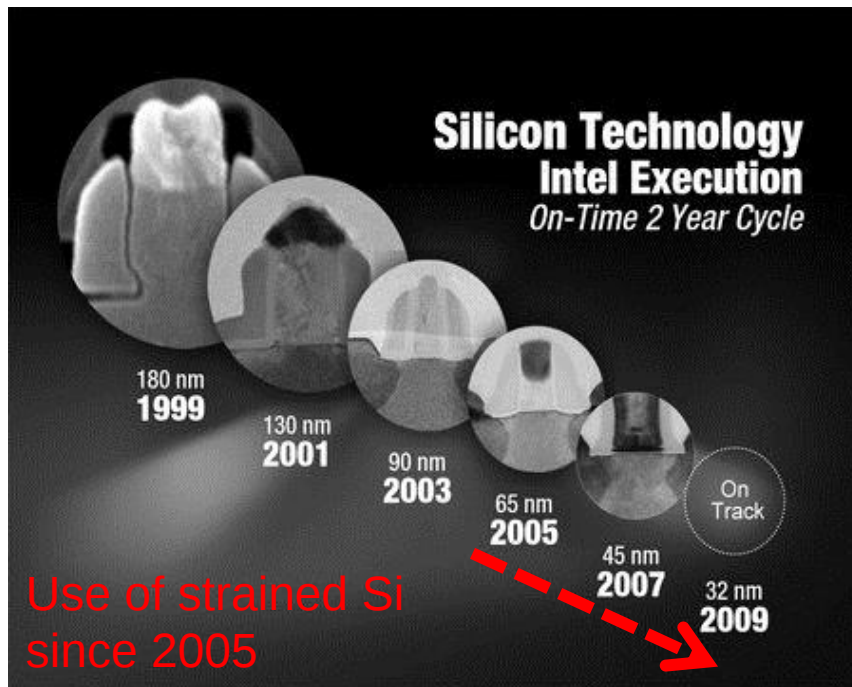




Outline

1. Motivation
2. Precession Electron Diffraction (PED)
3. Aberration compensation
4. Large-Angle Rocking-Beam Electron Diffraction (LARBED)
5. Strain Mapping

Strained Silicon



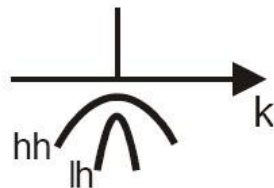
Semiconductor industry

- 2009: \$260 Billion market
- $\approx 10\%$ of world GDP (incl. electronic systems & services)

unstrained lattice

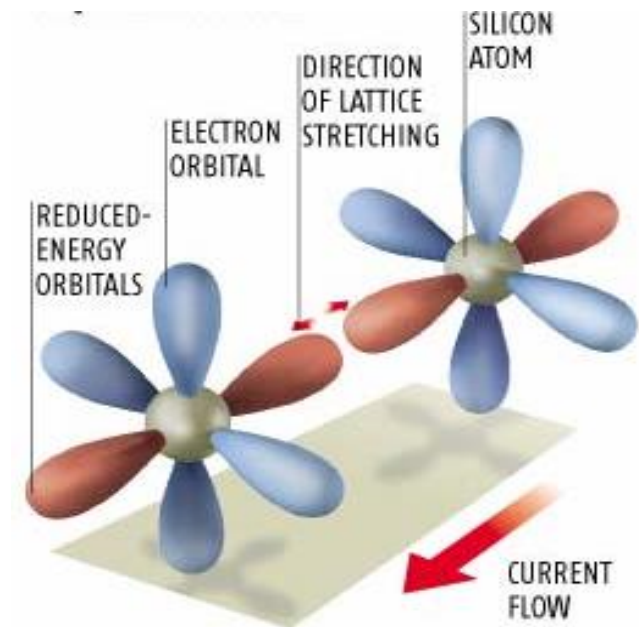


strained lattice

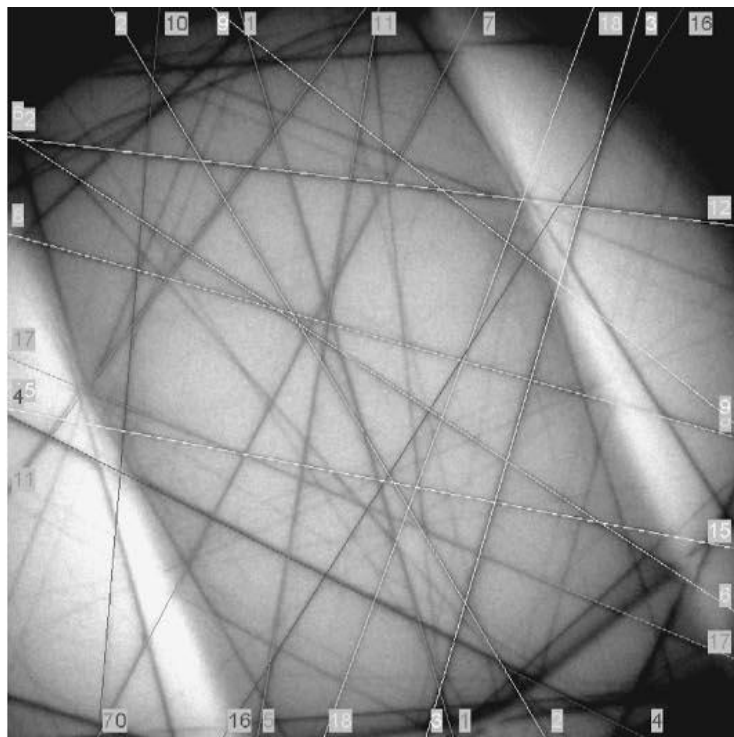


$$m^* \sim 1/(d^2E/dk^2) \sim 1/\mu$$

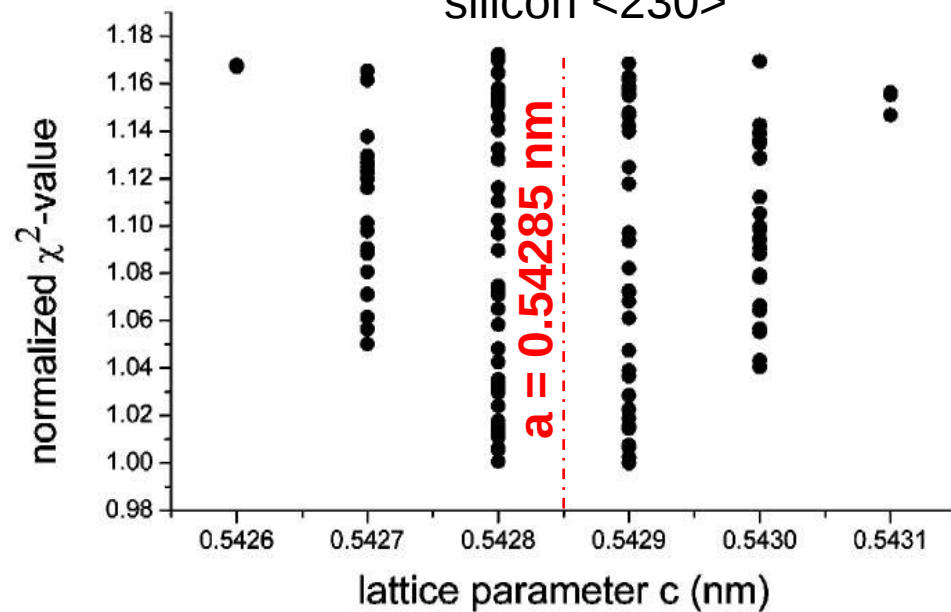
band curvature $\Rightarrow$ reduction in effective mass m^*
band splitting $\Rightarrow$ less inter-valley scattering



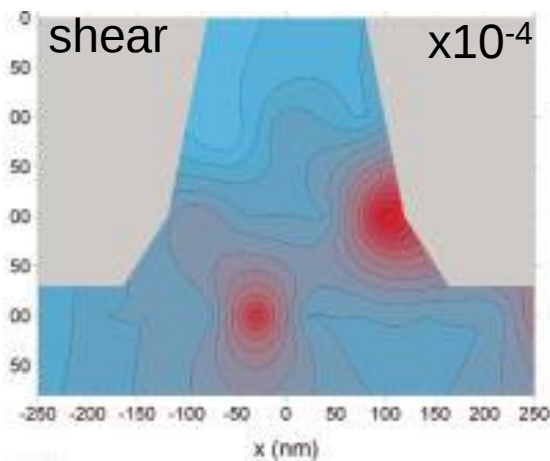
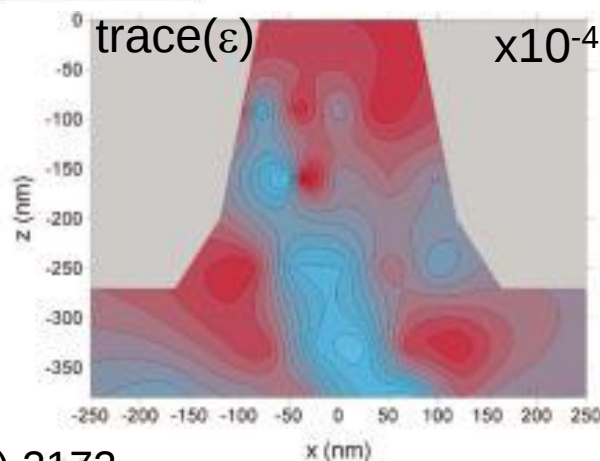
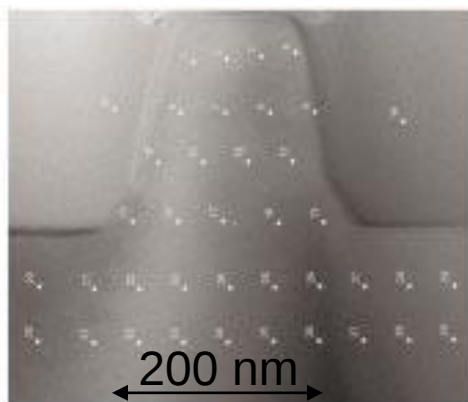
Strain Mapping by Nanodiffraction



Holz line fitting for single crystal silicon <230>



FLASH memory cell



PED helps in strain mapping (averages over orientations)

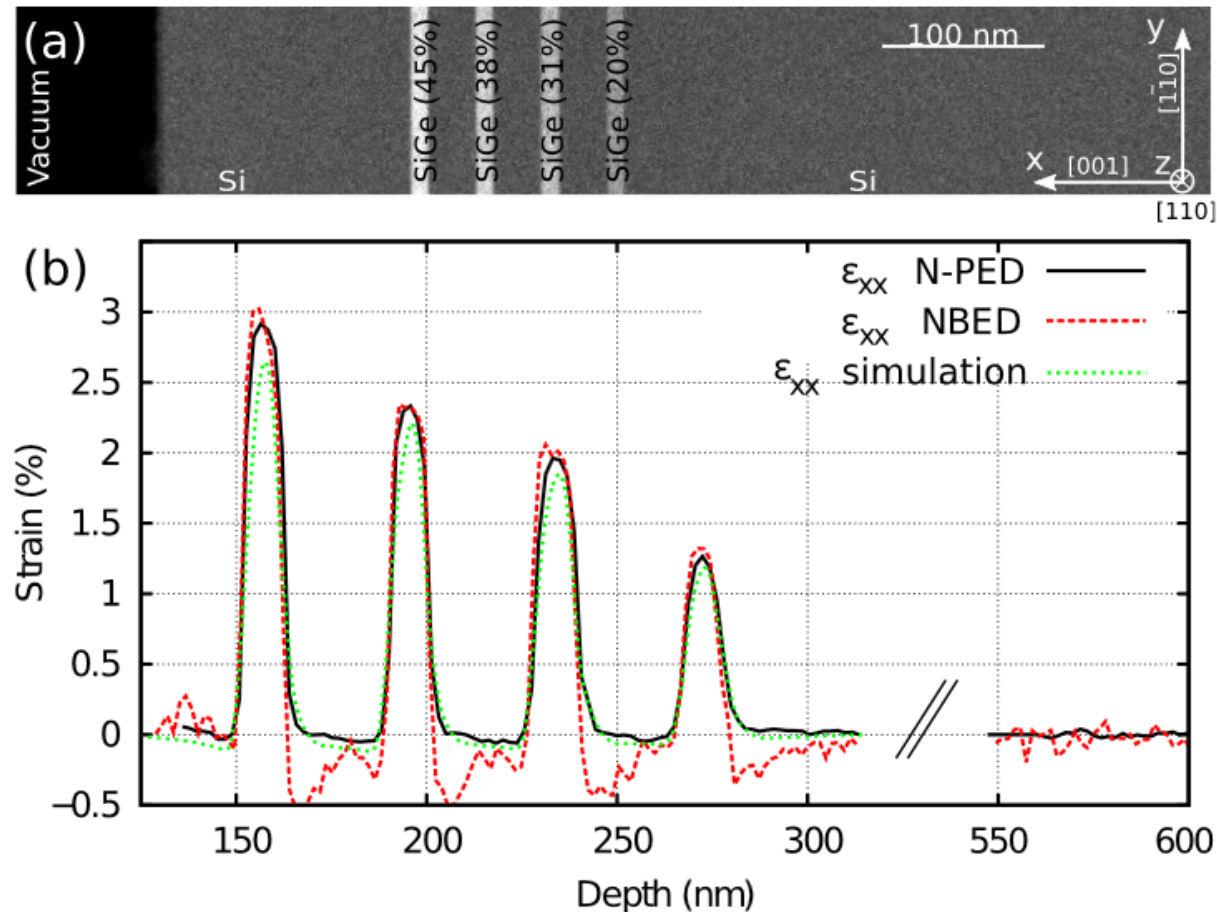
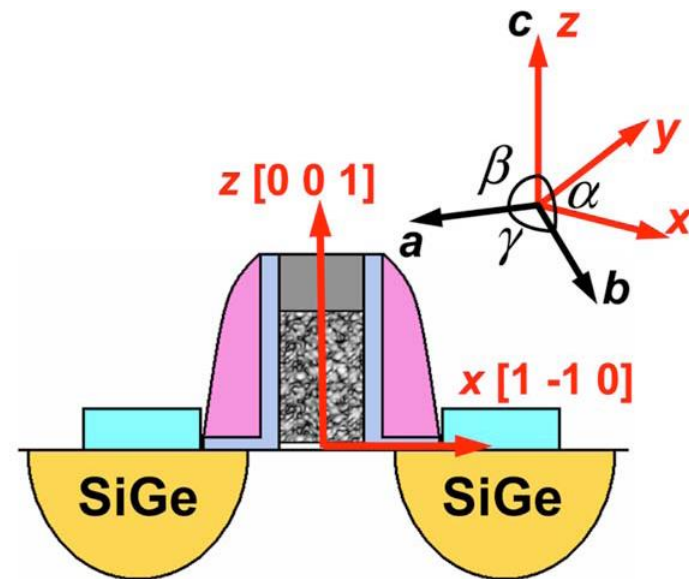
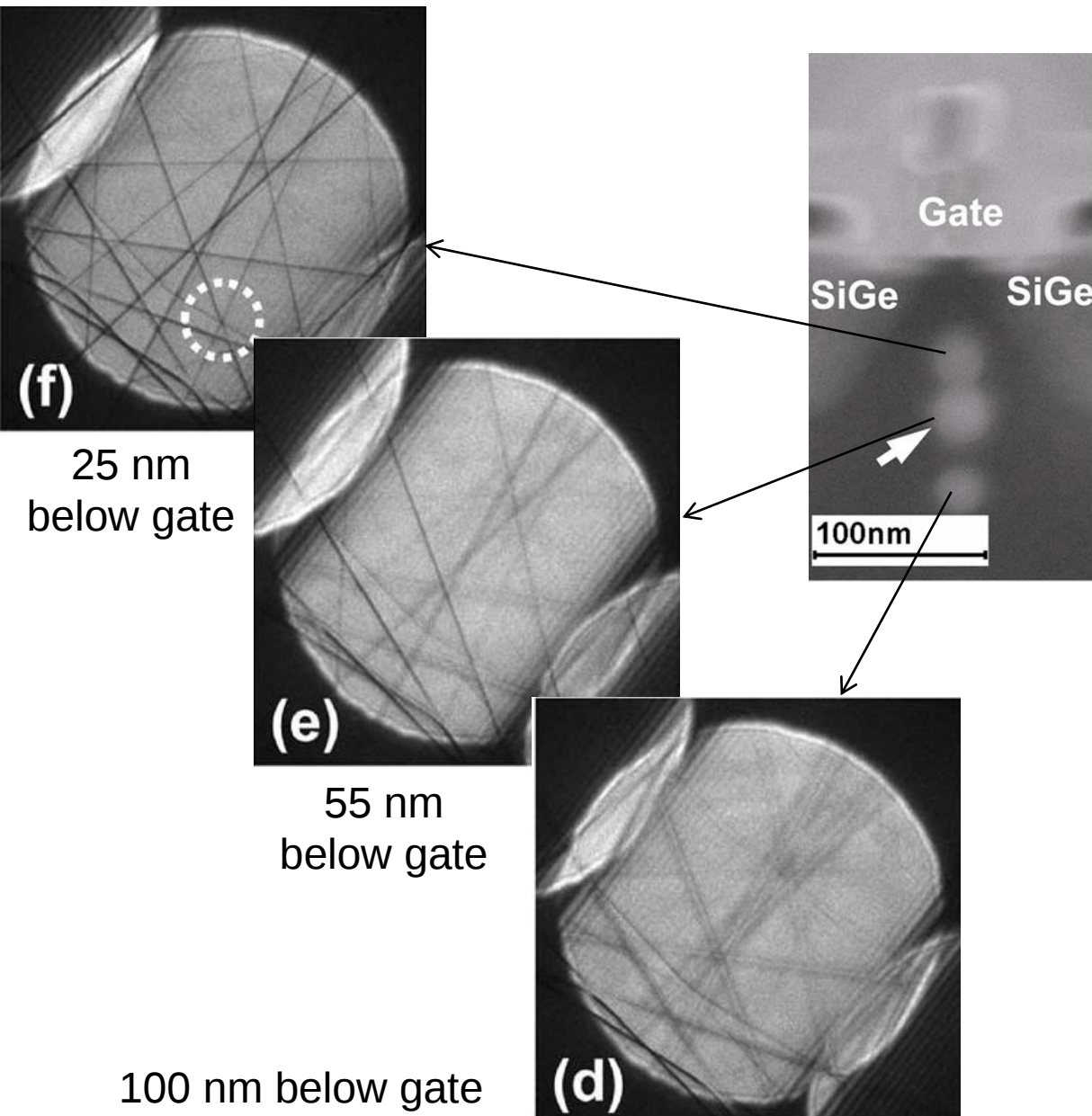
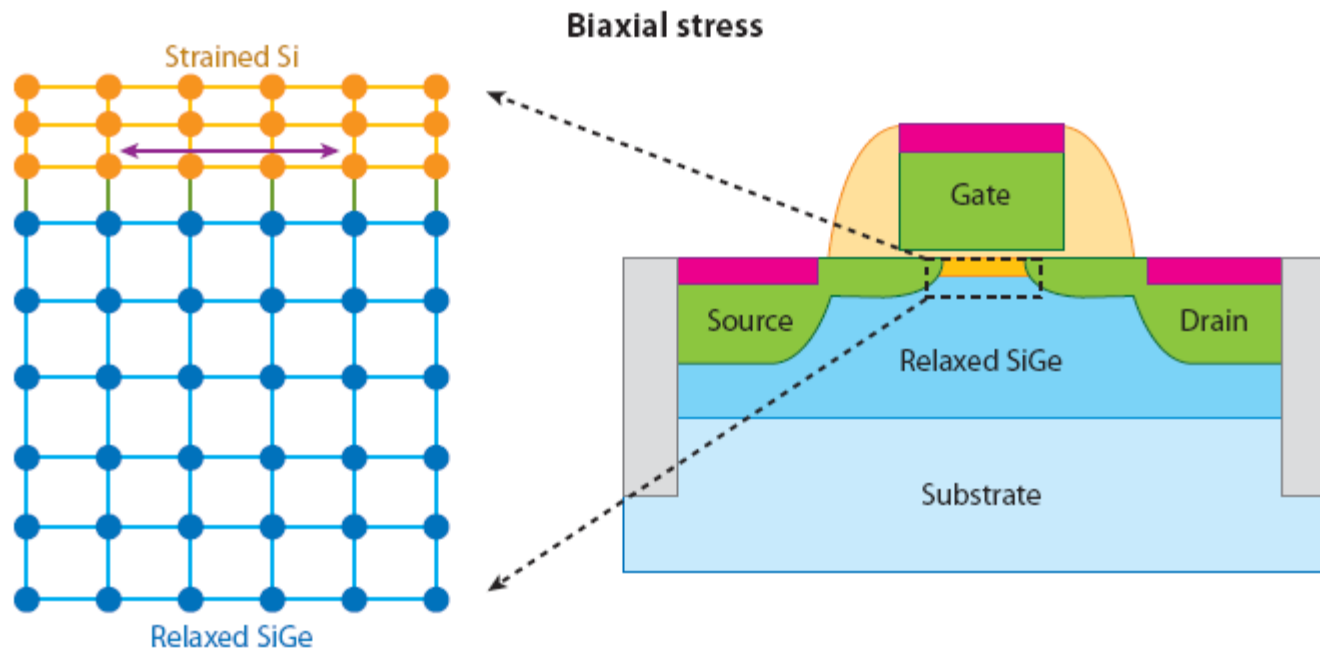
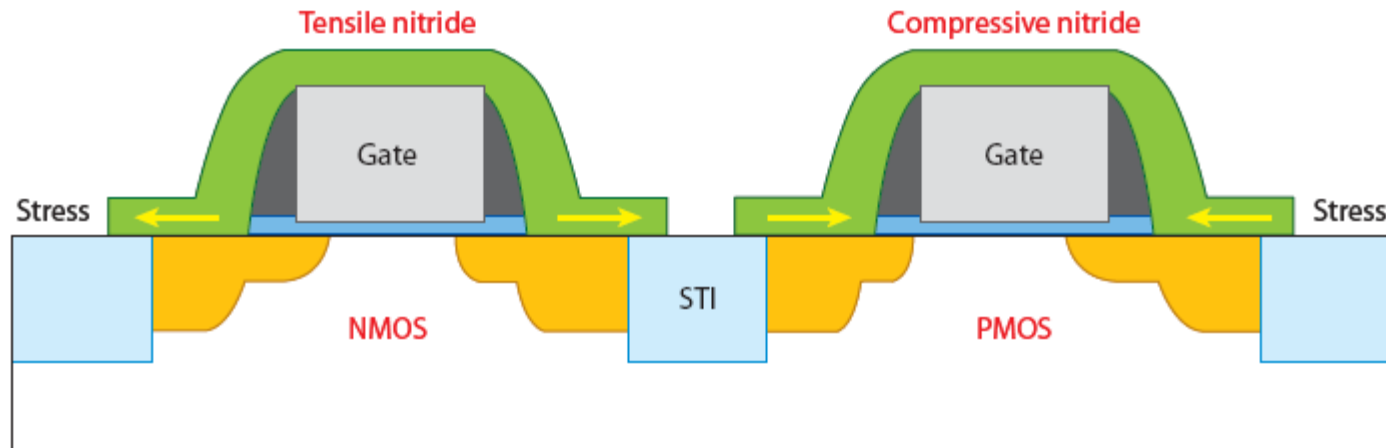


FIG. 2. (a) HAADF-STEM image of the observed sample composed of four SiGe layers deposited on a (001) silicon substrate. (b) ϵ_{xx} strain profiles obtained from N-PED, NBED and simulations.

CBED: Problems @ High Resolution

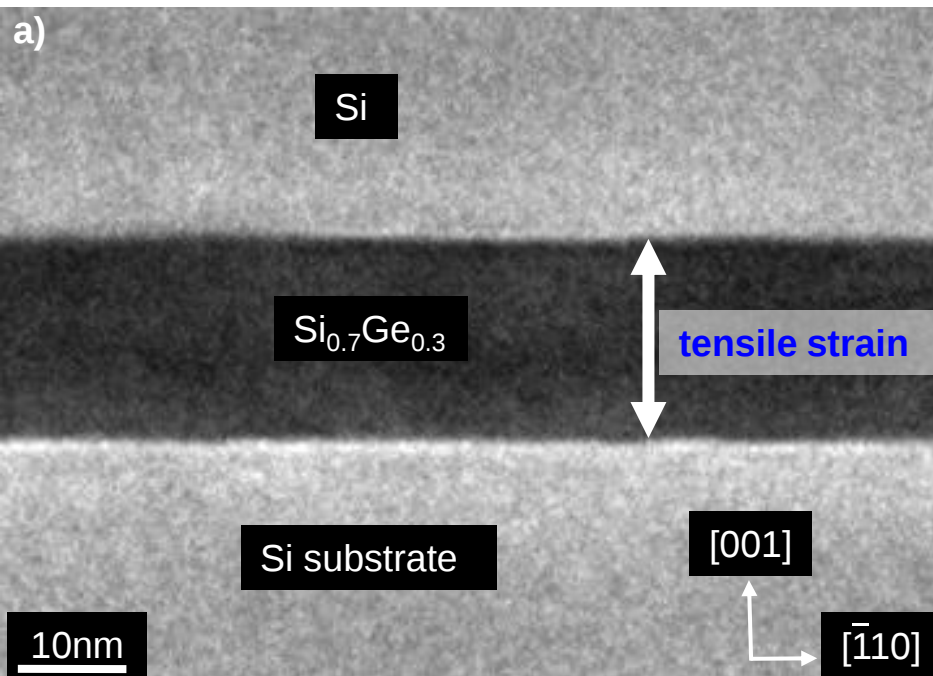


Process-induced Strain



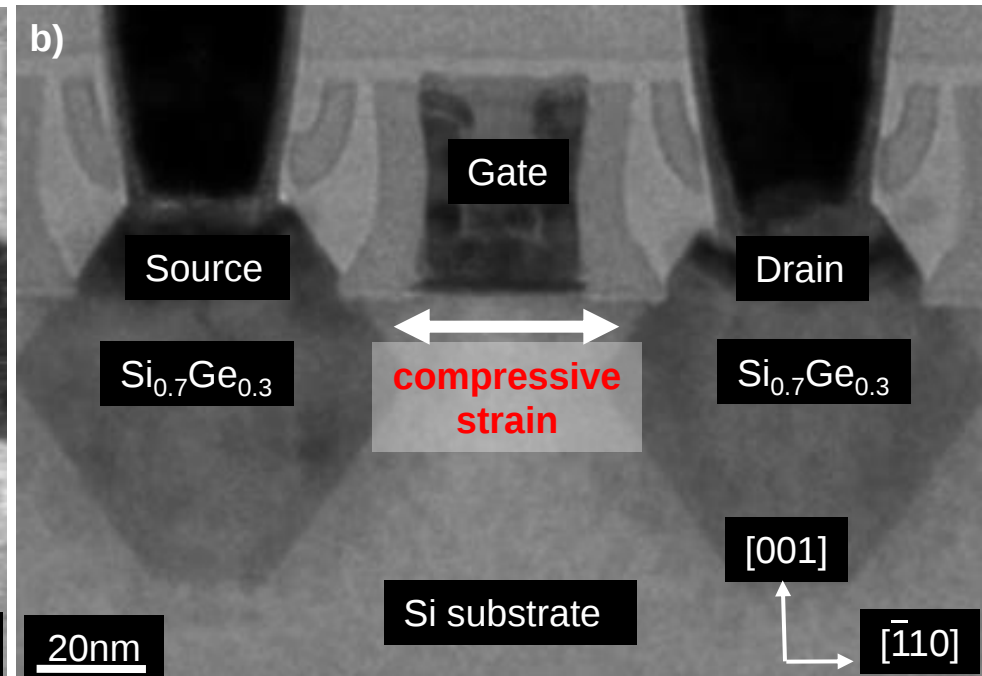
Strain in thin films

Si – Si_{0.7}Ge_{0.3} – Si sandwich



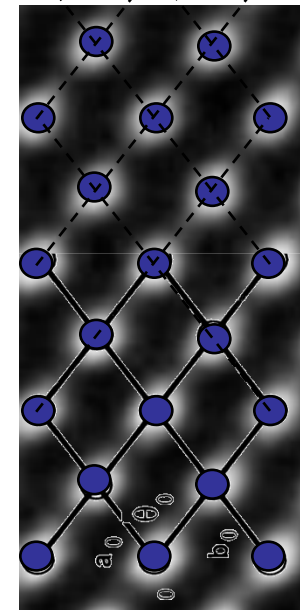
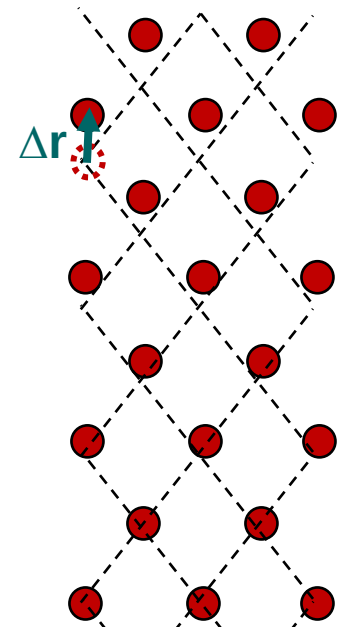
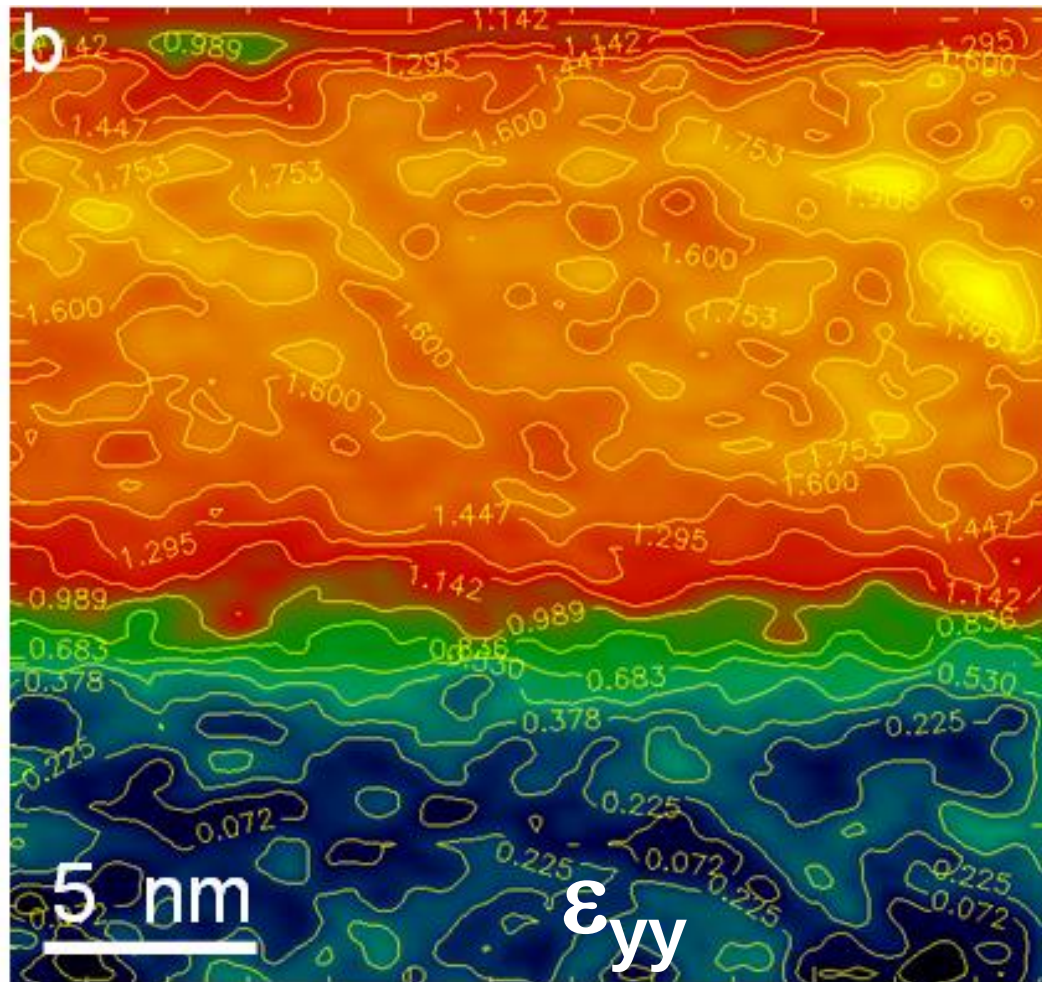
Sample provided by
E. Kasper, University of Stuttgart

CMOS transistor structure



Sample:
Commercial processor (45 nm technology)

Strain Mapping by HRTEM

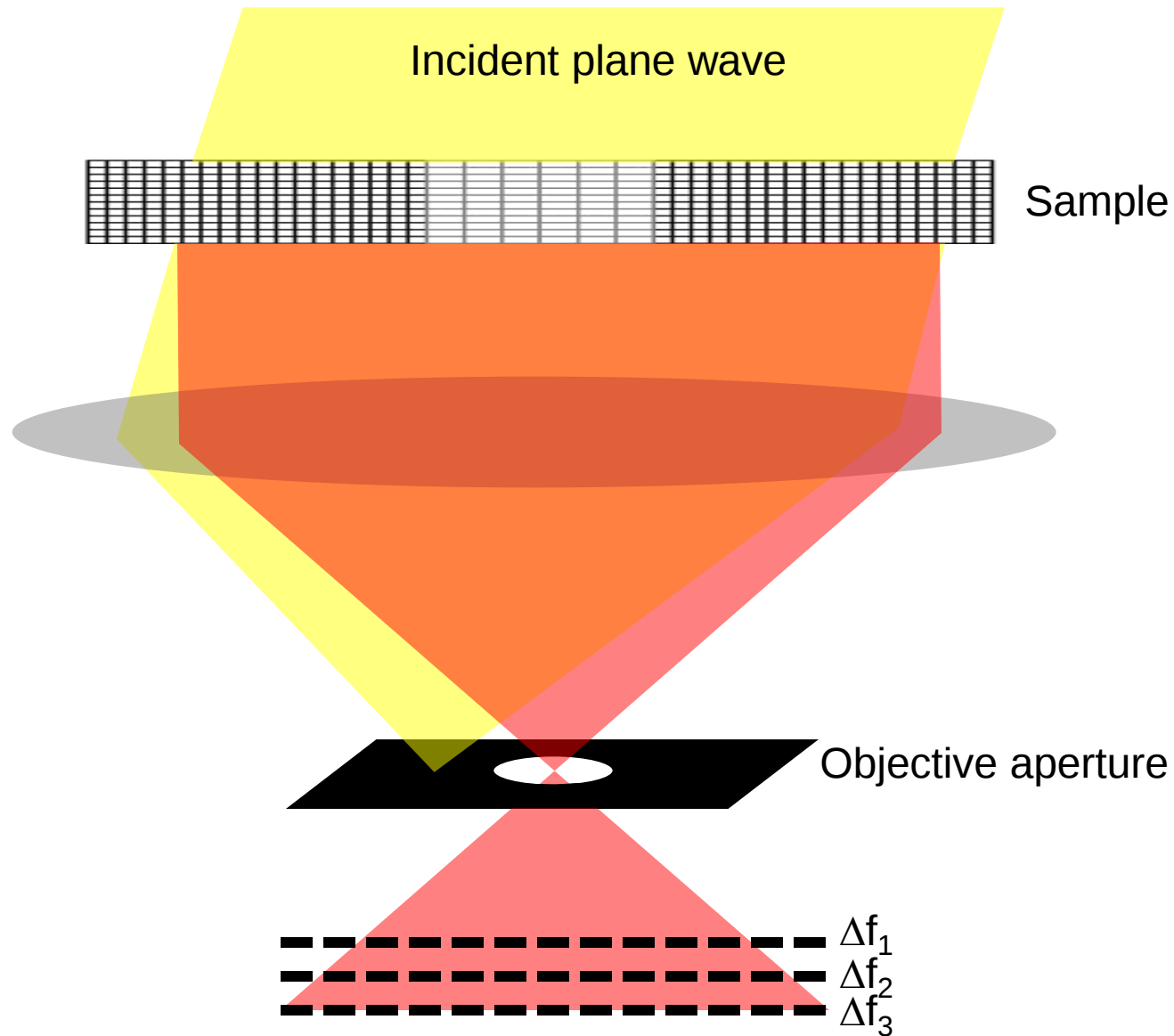


Strain tensor:

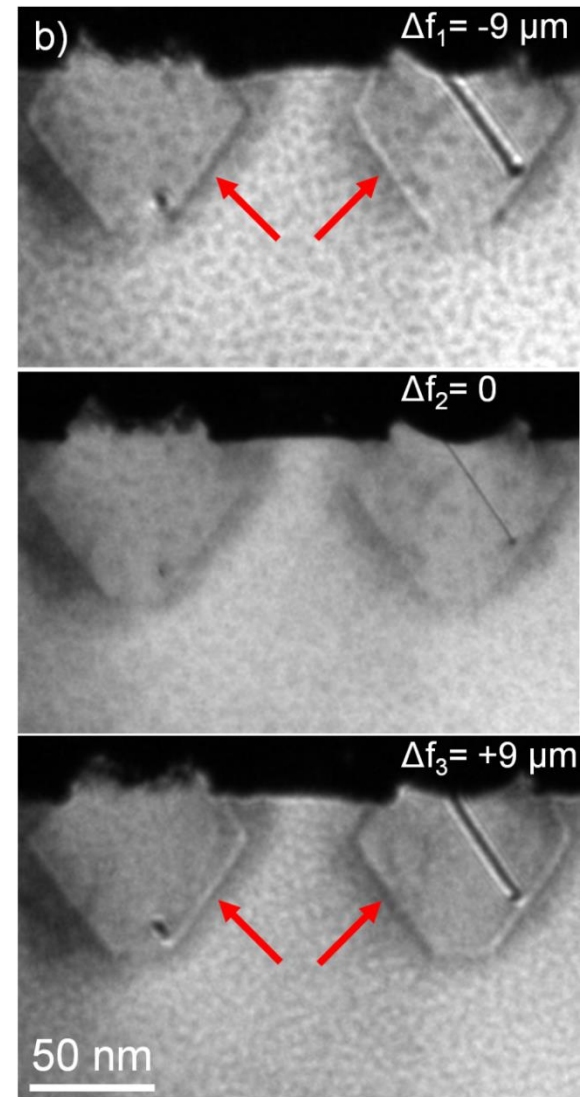
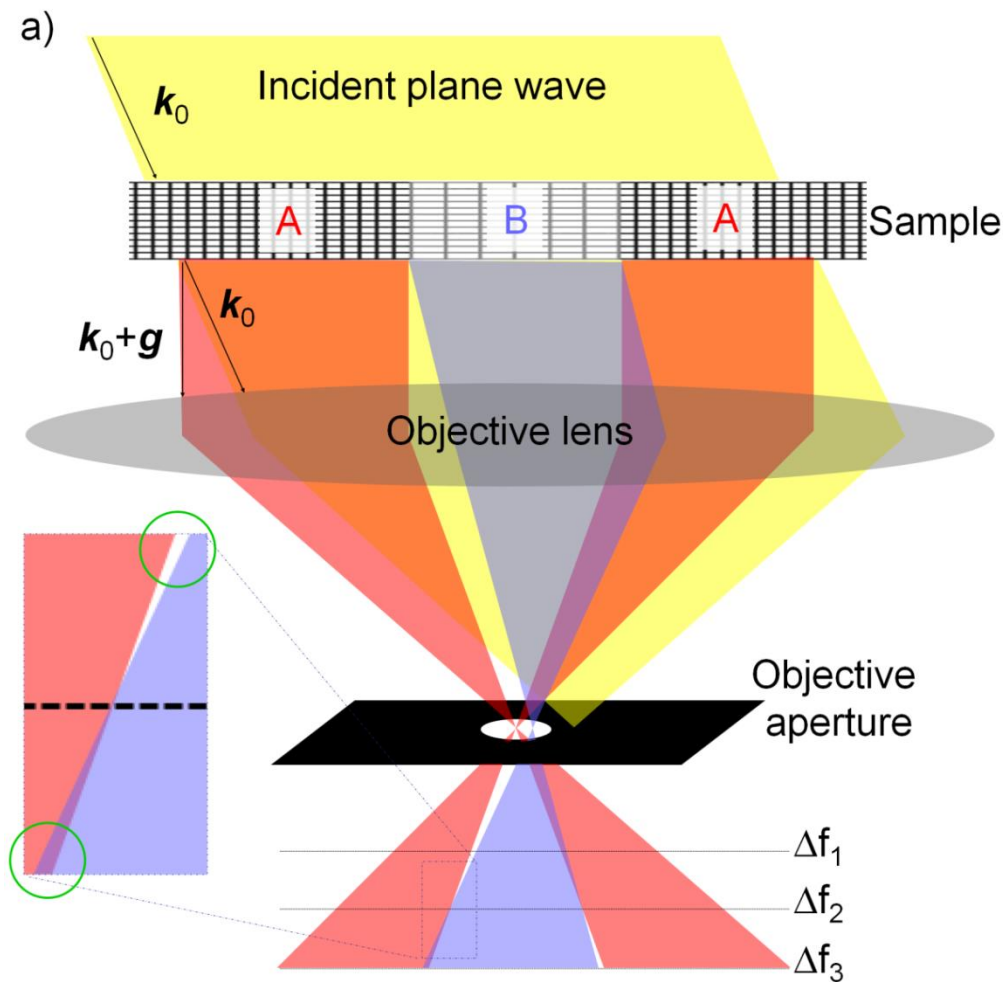
$$\epsilon_{ij} = \frac{\partial \Delta r_i}{\partial j}$$

K. Du, et al, J. Mater. Sci. Technol. **18** (2001) 135
 V.B. Ozdol, et al, Microscopy Conf. 2009, Graz

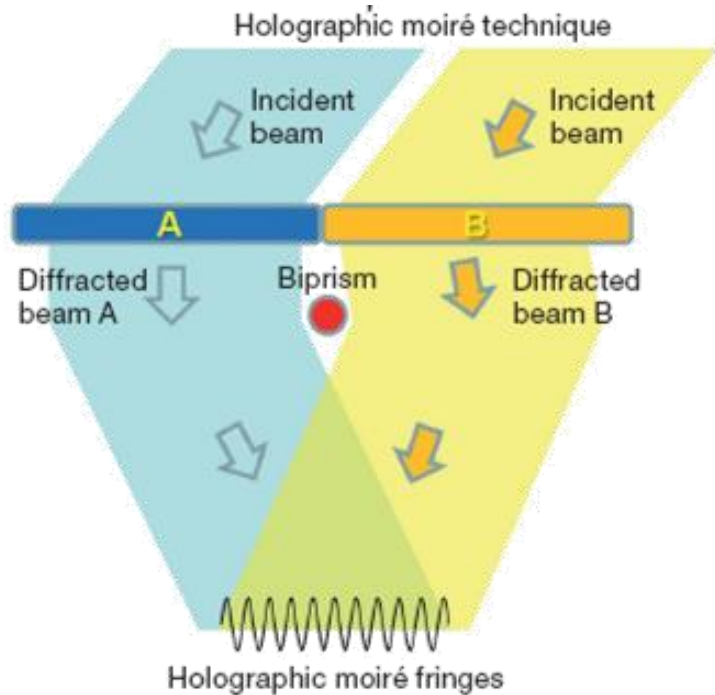
Dark-Field Inline Holography



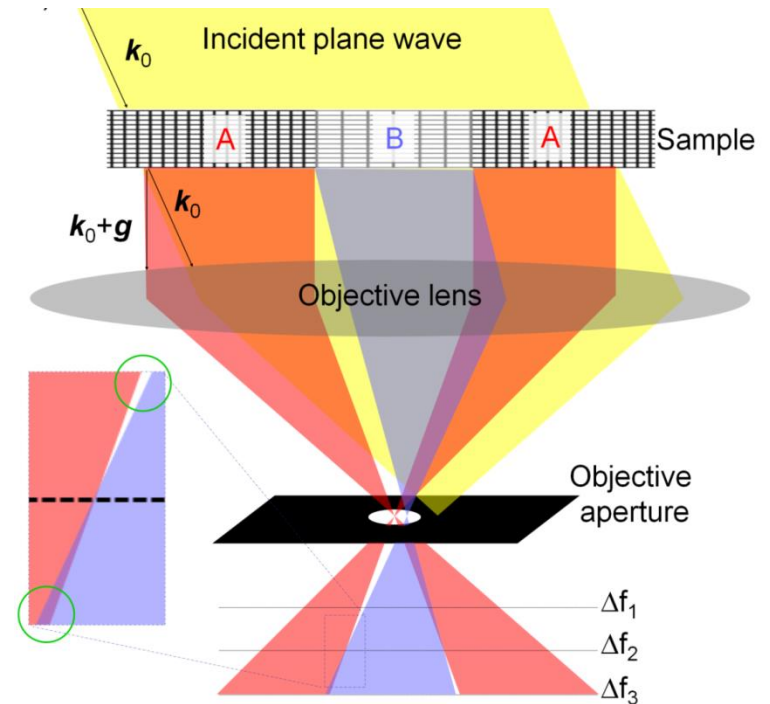
Dark-field Inline Holography



Comparison of DF-Holography Strain Mapping Techniques



- Need reference area of perfect crystal
- Needs high spatial coherence



- No need for a reference area
- Works also with low spatial coherence

Gate

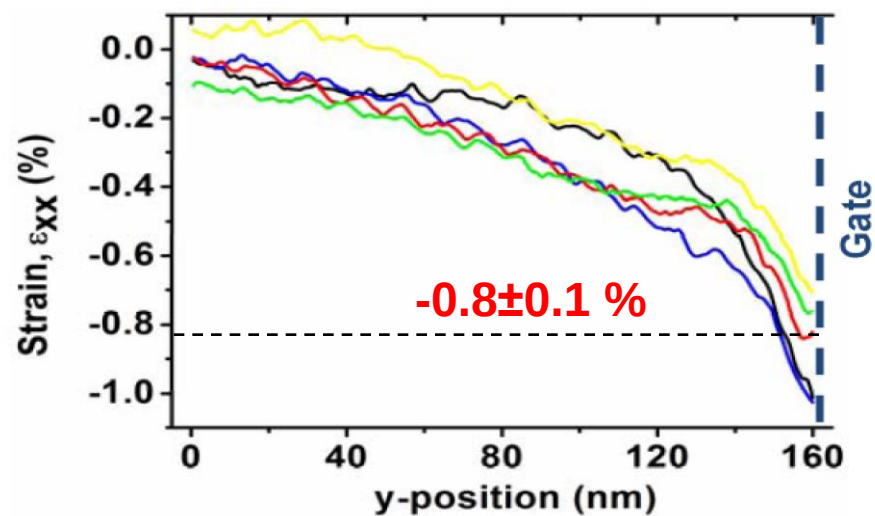
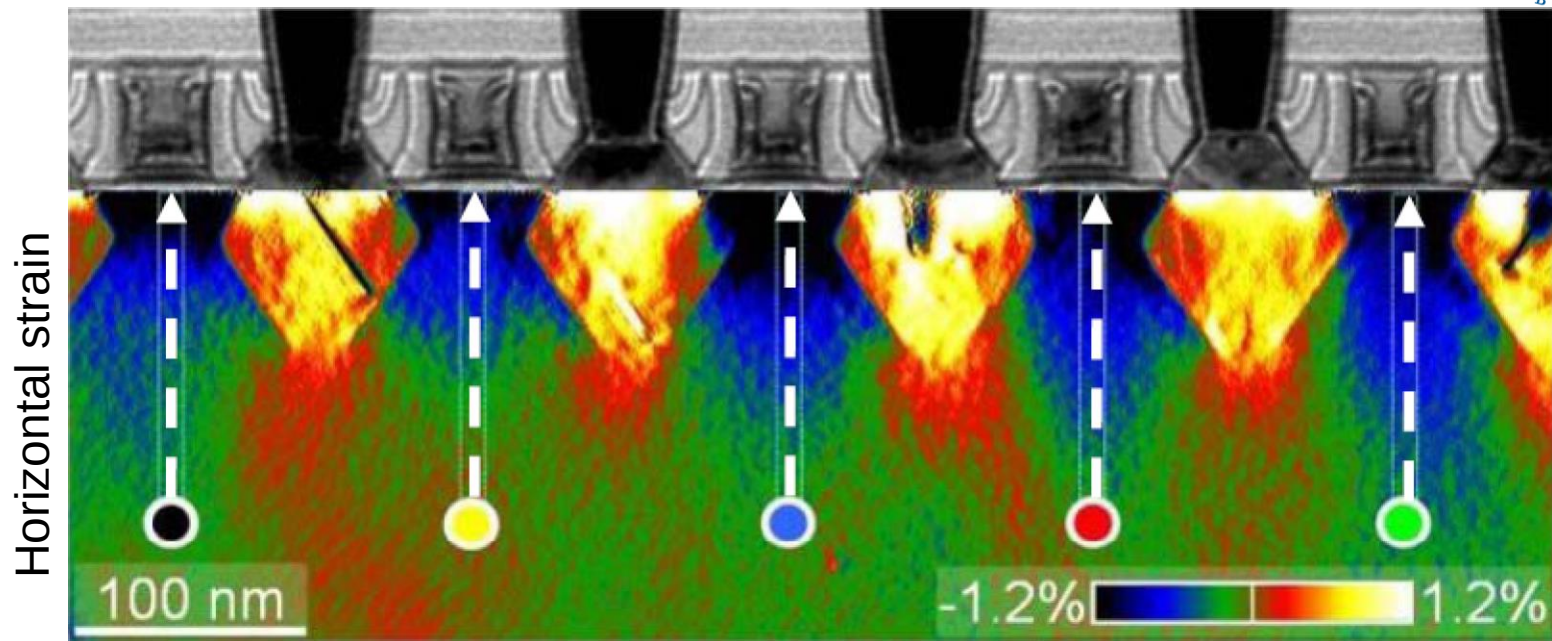
Source

Drain

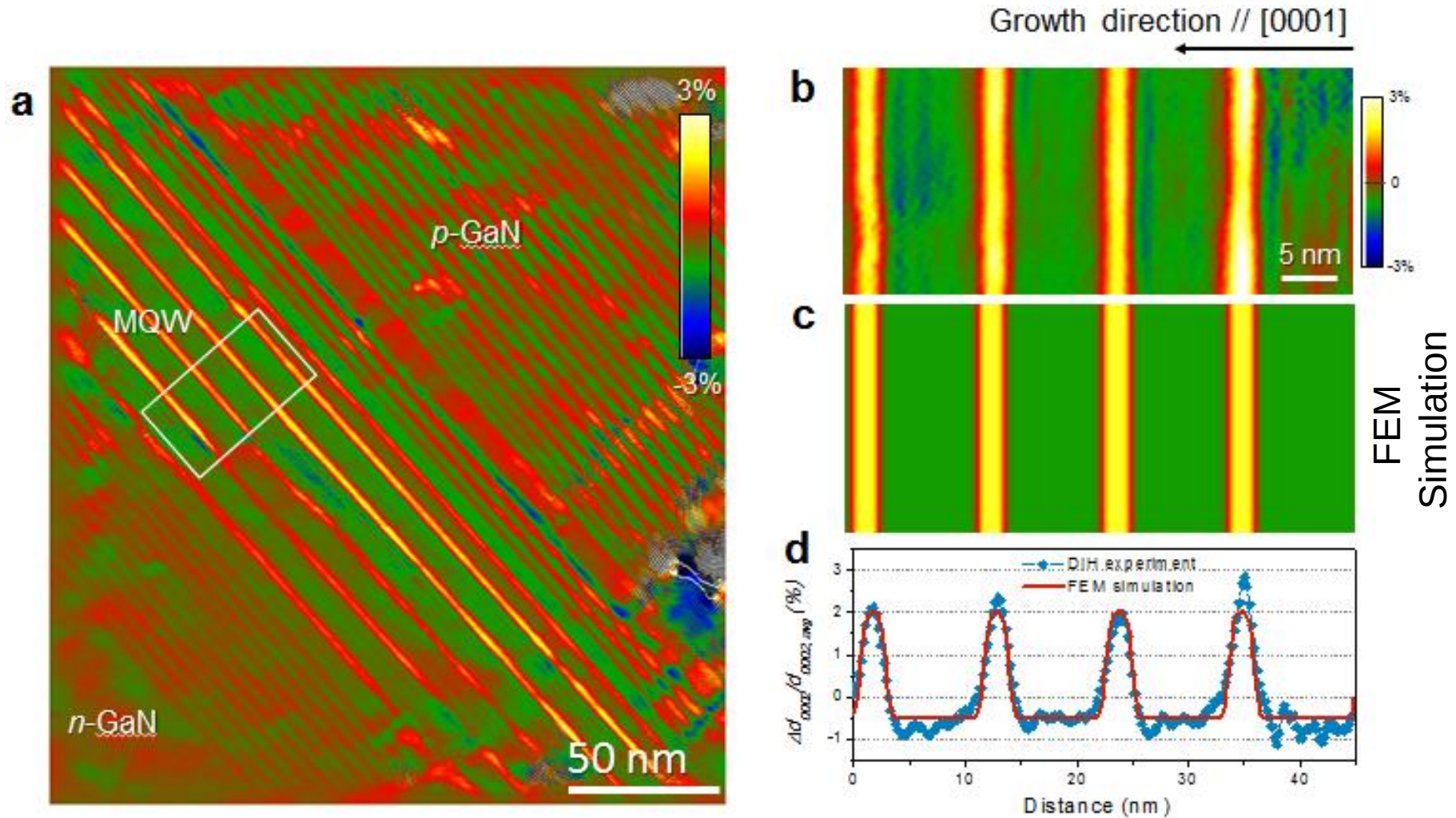
Microscope: JEOL ARM 1250

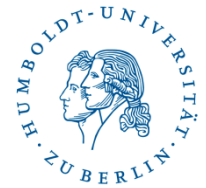


Quantitative DIH of 45nm CMOS transistor structure



Strain Mapping without Reference Area: InGaN QWs





Summary

- Large-angle rocking curve information helps to
 - solve the crystallographic phase problem
 - allows automated acquisition of 3D diffraction information
 - reveals shape transform of nanocrystals
- Aberration compensation is very important when rocking to large angles
- Local variations in lattice constant can also be retrieved by (inline) holographic approaches