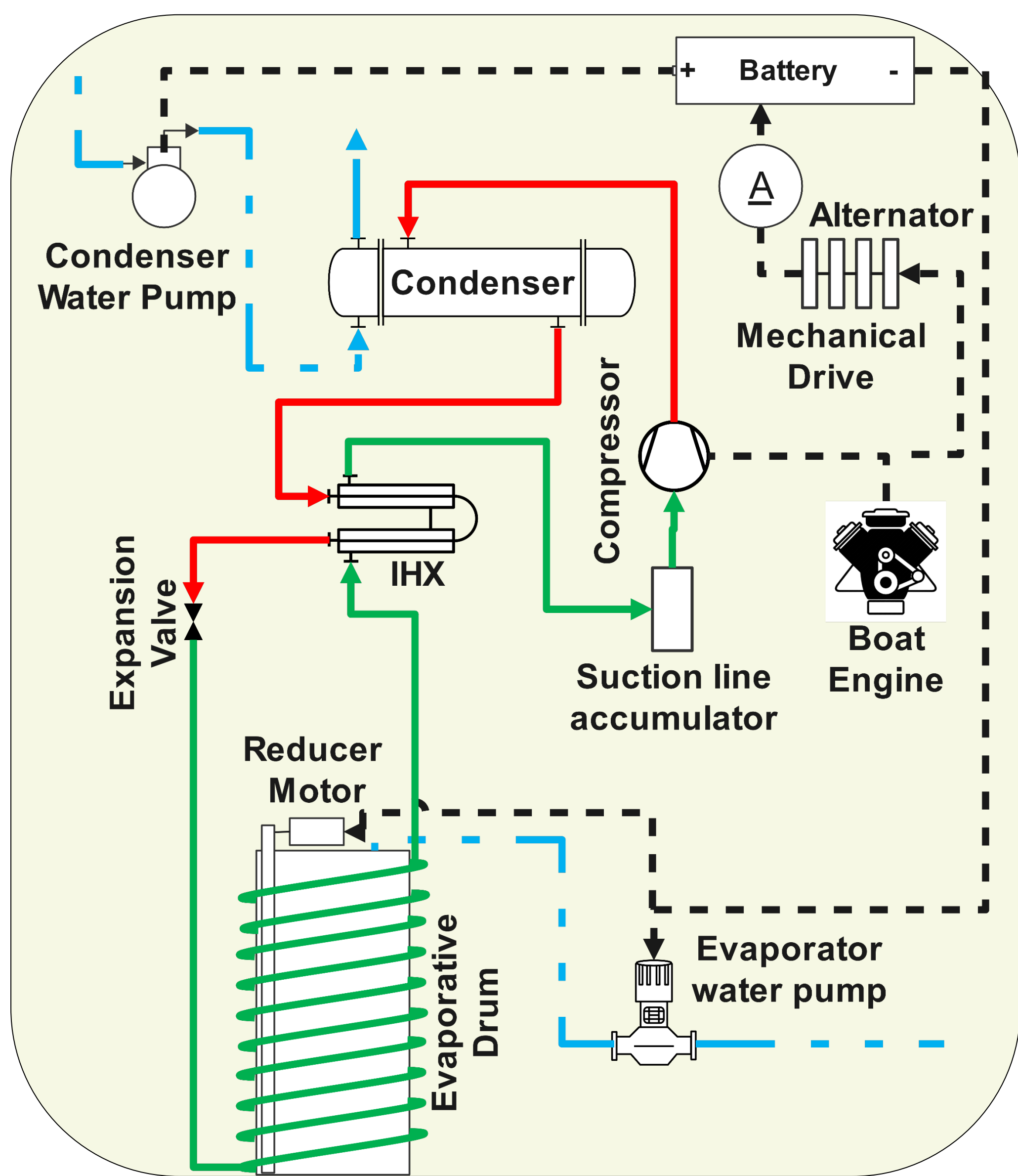


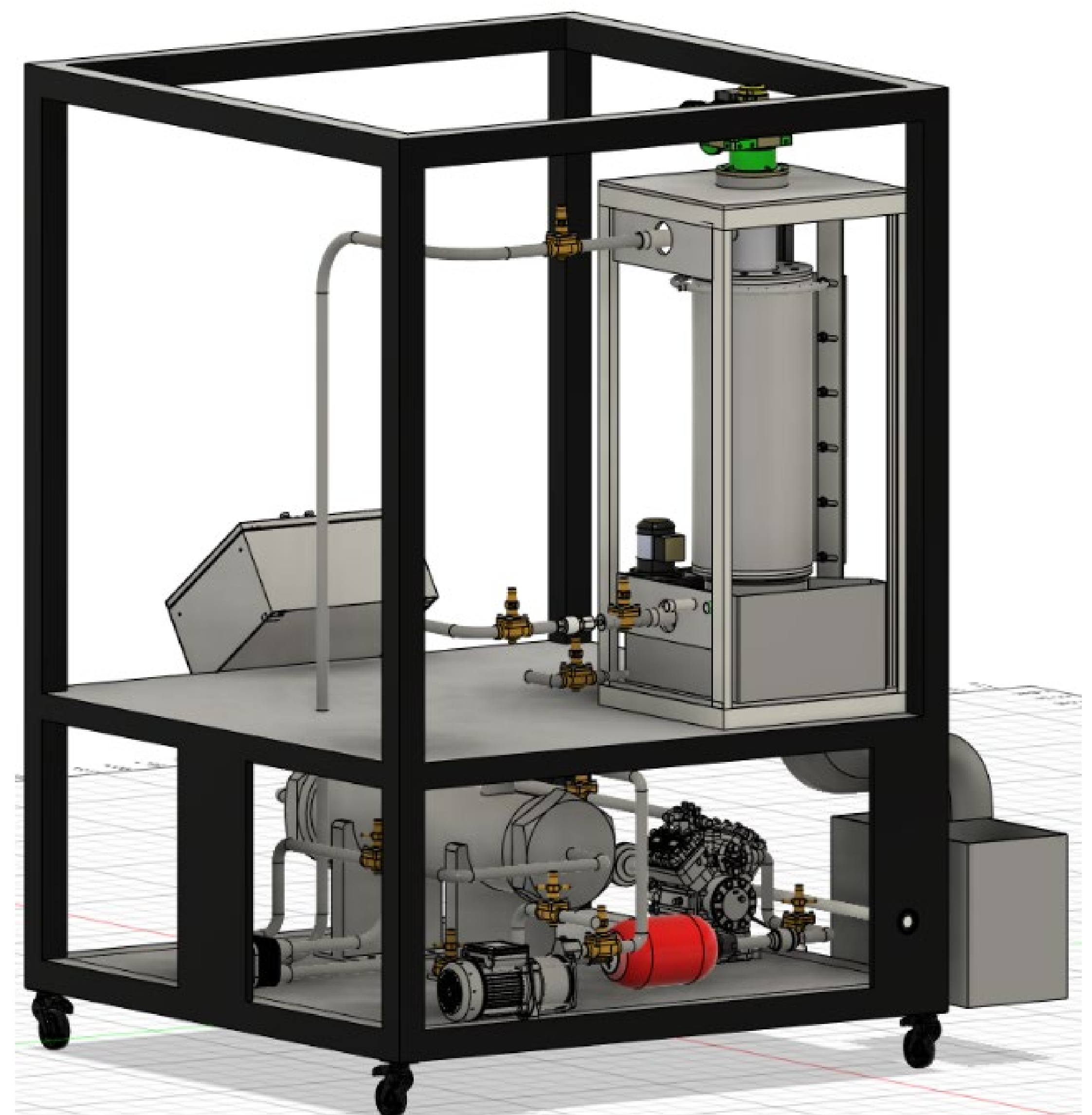
Perspective: Ensuring Fish Quality and Sustainability for Small Fishing Boats in India

- Small motorized fishing boats in India rely on crushed ice from shore to preserve their catch.
- Ice availability is inconsistent, leading to shortages or excessive use.
- Shortages compromise fish quality, while excess ice reduces catch capacity.
- These challenges result in significant economic and environmental impacts.
- An onboard refrigeration system is crucial for:
 - Maintaining fish quality and freshness.
 - Minimizing waste and spoilage.
 - Reducing carbon emissions and promoting sustainability.

Schematic of the system



Embodiment design



Compressor: Open type, driven by boat propeller shaft

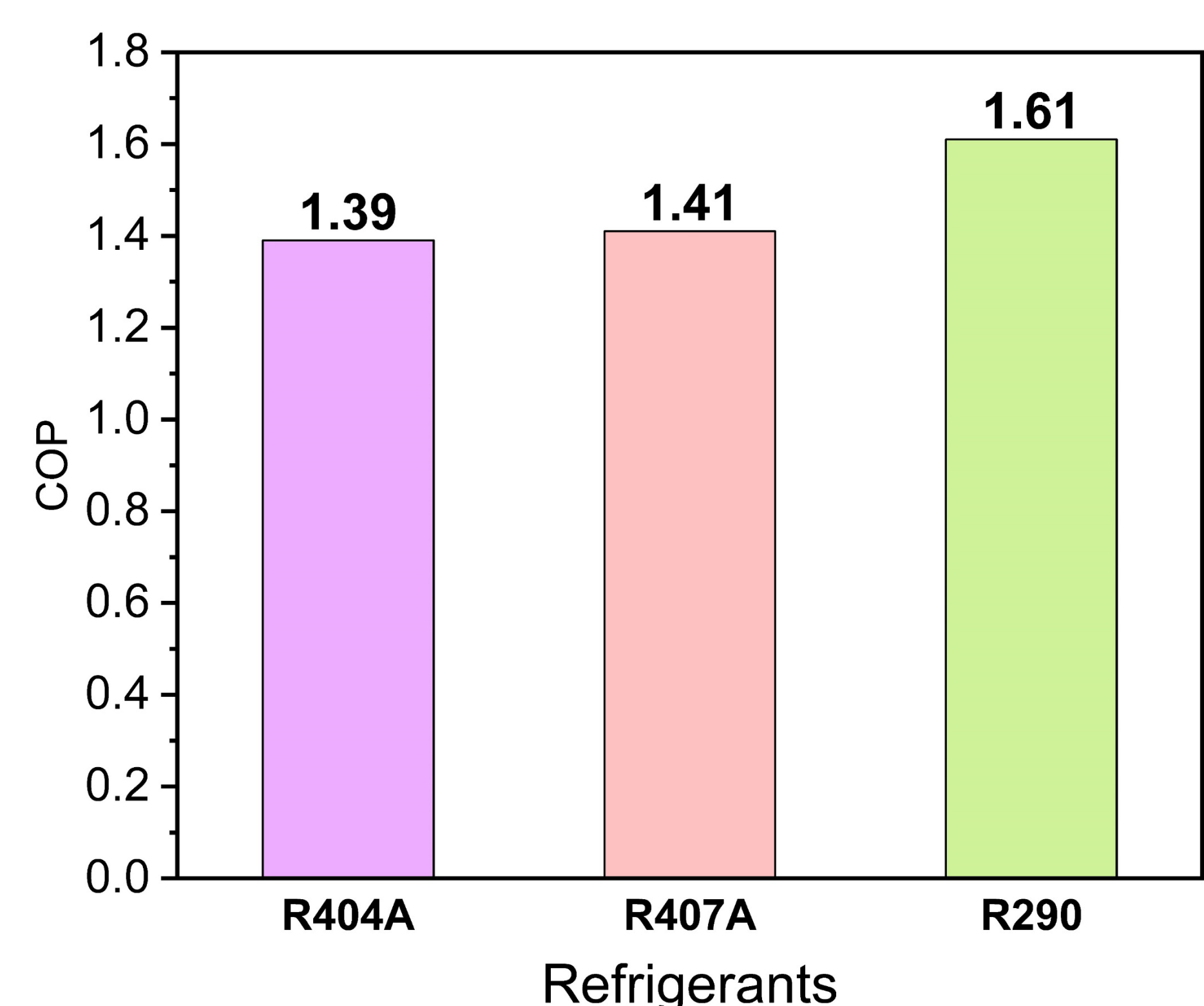


Sealing and compressor oil is changed to use propane as a refrigerant

Electronic clutch is used to connect with boat propeller

COP of the systems

| Refrigerant | class | GWP | NBP (°C) | T_{crit} (°C) | P_{crit} (MPa) | Ref. capacity (at -25 °C) (kJ/kg) |
|-------------|-------|------|----------|-----------------|------------------|-----------------------------------|
| R290 | HC | 0.07 | -42.1 | 96.7 | 4.25 | 406.8 |
| R404A | HFC | 3943 | -46.3 | 72.2 | 3.73 | 185.9 |
| R407A | HFC | 2100 | -45.5 | 83 | 4.54 | 219.3 |



Go Natural and apply Clean Cooling/Heating Systems