

Annual Report 2010

Department of Chemical Engineering

 NTNU

Norwegian University of
Science and Technology

DEPARTMENT OF CHEMICAL ENGINEERING, NTNU

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Head of Department:

Professor Øyvind Weiby Gregersen

Deputy Head of Department:

Associated Professor Jens-Petter Andreassen (from 01.07.2010)

Professor Edd A. Blekkan (until 30.06.2010)

Professor Sigurd Skogestad (from 01.07.2010)

Department advisory committee

External members:

Heidi Mediaas, Head of Energy and Environment

Statoil TNE R&D Research

Centre Trondheim

Deputy member, Arne Grislingås, Chief Scientist

Statoil TNE R&D Research

Centre Trondheim

Philip Reme, Director PFI

Deputy member, Ole Wærnes, Research Director

SINTEF Materials and Chemistry

Internal members:

Associate Professor Jens-Petter Andreassen

Higher Executive Officer Torgrim Mathisen

Ph.D. Inger-Lise Alsvik

Student Anna Elise Leithe

Student Rebecca Williams

Staff

Academic staff, see the individual research groups

Technical and administrative staff:

Head of Administration Tom Helmersen

Administrative staff:

Higher Executive Officer Hege Johannessen (from 06.04.2010)

Higher Executive Officer Jørn Olav Løkken (until 31.03.2010)

Executive Officer Tove Barø

Technical staff:

Engineer Harry Brun

Principal Engineer Andrea A. Mingot

Principal Engineer Geir Finnøy

Principal Engineer May Grete Sætran

Principal Engineer Signe Håkonsen

Senior Engineer Berit Borthen

Principal Engineer Caterina Lesaint

Principal Engineer Karin W. Dragsten

Engineer Frode Sundseth

Engineer Odd Ivar Hovin

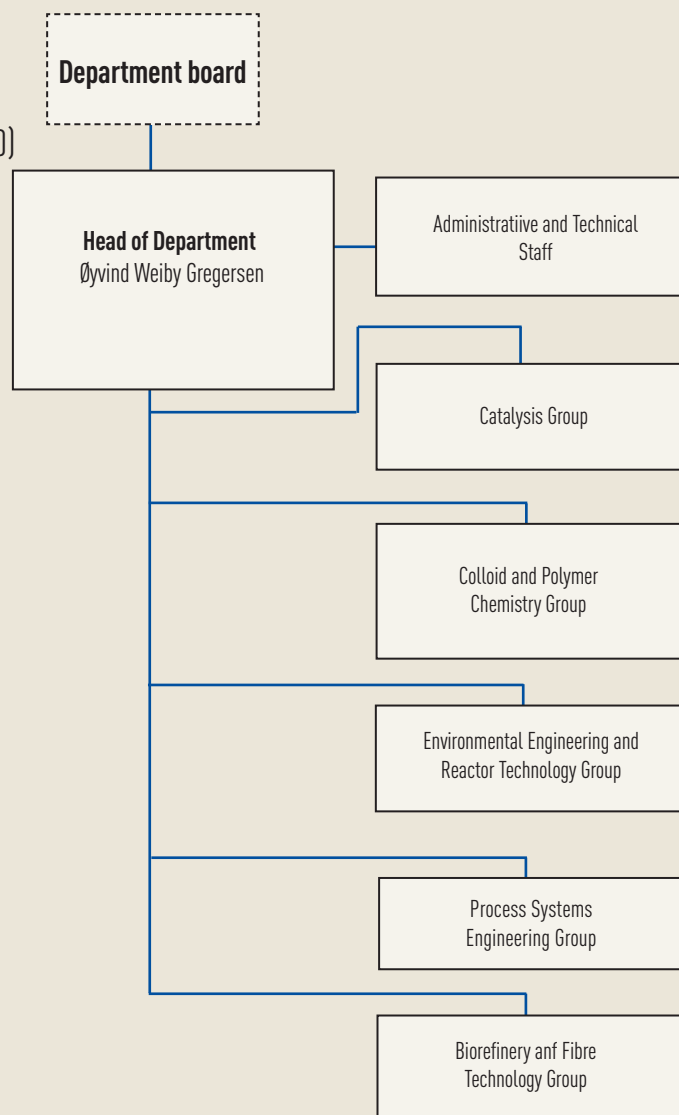
Principal Engineer Iva Králová

Principal Engineer Camilla I. Dagsgård

Principal Engineer Jan Morten Roel

Engineer Arne Fossum

Senior Engineer Asbjørn Øye



DEPARTMENT OF CHEMICAL ENGINEERING, NTNU

www.ntnu.edu/chemeng

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COVER-PAGE: Photo by Tom Helmersen.

During 2009-2010 the K-IV building has been totally renovated. New ventilation and a new gas distribution system is installed improving the HES standard of the building.

Printed April 2011

Prepared and edited by Lisbeth Blekkan Roel, Tom Helmersen, Øyvind Gregersen.

CHAPTER 1: INTRODUCTION

Introduction to Annual Report 2010

By Øyvind Weiby Gregersen (Head of Department)



This report aims at summing up the activity in 2010 as well as providing more general information about the department. We hope you find it useful!

During 2010 the department has continued the trends from the last years delivering excellent research and being highly international. The last point is illustrated by our 18 students in the international master program and Ph.D. candidates from more than 27 nations. Further 8 of our Norwegian students spent at least one semester abroad, and we had 32 visiting students. This is a desired development, which will serve a more international industry structure well. However, an important challenge in the years to come will be to recruit sufficient numbers of Norwegian Ph.D. candidates to cover our needs for teaching assistance in the three first years of the Chemical engineering program where all teaching is given in Norwegian.

In 2010, the research output, as expressed by the number of graduated Ph.D. candidates and publications, was the best ever! The number of credited publications in international journals was 126(2010) whereas it in the five previous years were 76 (2005), 74 (2006), 109 (2007), 84 (2008) and 109 (2009).

Furthermore, 16 Ph.D. candidates graduated in 2010, is also a new record. Since the average time to complete a PhD is about 4-5 years (including leaves of absence), we can infer from the Table on the next page that the PhD production will increase further the coming years, because of the record number of 38 new PhD students in employed in 2008.

The Department has over the last years got a low number of students in the *Chemical Engineering and Biotechnology* program, but in 2010 the situation improved as we got 45 new 3rd year students. To attract as many good students as possible, we are working actively on recruiting and improving the quality of our study program. The student laboratories are upgraded, and in 2011 we will introduce a new subject in modeling and programming. The teaching of basic subjects shall be rotated among the faculty and each subject shall have a group of at least two faculty members who can step in at short notice. The use of Ph.D. candidates for teaching is also being revised so that each candidate who are teaching shall have a 4 year plan for the teaching where

he/she teach a few courses for several consecutive years. The goal of the department is to recruit at least 50% of the students in the Chemical Engineering and Biotechnology program and this goal was reached in 2010.

In terms of plans and for recruitment of faculty, we have made a new strategic plan in 2010 for the 2010-2015 period. In 2009 a new faculty position focusing on CO₂ absorption was announced and in 2010 a new position in CO₂ separation using membranes was announced. Both positions are expected to be filled during 2011 and will represent a much needed capacity in research fields of global importance where our department has an internationally leading position. The next academic position will be one in applied computational chemistry to be announced early in 2011. To support teaching, research quality and our expanding laboratory and pilot scale research we are also hoping to get three new engineers during the next years.

The Department is located in chemistry buildings K4 and K5, experimental halls C and D and in the PFI-building. Our chemistry buildings date back to 1957/58 (K5/Exp. Halls) and 1965 (K4). A complete renovation of K4 (1st to 4th floor) was completed during 2010 and officially opened by the Minister of Research Tora Åsland on May 18th. The renovation of the K4 cellar pilot hall and hall D is will finish during 2011. To continue the renovation of the chemistry experimental hall, we received 40 mill NOK in 2010 from the government, which will be used to renovate hall C. Plans are made to renovate chemistry building K5 and the rest of the chemistry halls to upgrade the standard, and create good research facilities for the European CO₂ Capture and Storage Laboratory (ECCSEL), however this renovation require additional funding.

In 2009 the Department received the evaluation report from the Research Council as part of an evaluation of all Chemistry Research in Norway. The evaluation was very positive for the Department, and the committee writes: *"The Committee was very favourably impressed by the research in this department, and further believes that the close interactions with SINTEF and other research entities are highly beneficial. The Committee can therefore make no major general recommendations for changes, other than that the Committee is in favour of maintaining current directions and plans."* Since then we have increased both the number of graduated PhDs and the number of international journal publications. However, to maintain this high activity and quality we must keep a high focus on doing high quality research that is useful to the industry, build networks to industry and research partners and write excellent research applications.

FACTS ABOUT THE DEPARTMENT OF CHEMICAL ENGINEERING

The Department of Chemical Engineering is located at the [Gløshaugen campus](#) of the Norwegian University of Science and Technology (NTNU) in Trondheim. NTNU is the only university in Norway that awards engineering degrees in all areas.

The Department offers a 5 year program leading to the degree of *sivilingeniør* (M.Sc.) in Chemical Engineering. Most of the students start at NTNU in their first year, but about 10 to 20% enter in the fourth year based on a 3-year engineering Bachelor degree. On top of this we offer a 3 year doctoral program leading to a Ph.D. degree in Chemical Engineering. In addition, we offer a 2 year International Master Program in Chemical Engineering.

The Department can trace its roots back to 1910 when the Norwegian Institute of Technology (NTH) started up in Trondheim with engineering chemistry as one of the seven majors. After the Second World War, three applied Departments were formed, Pulp and Paper Chemistry (*Treforedlingskjemi*, 1946), Chemical Engineering (*Kjemiteknikk*, 1949) and Industrial Chemistry (*Industriell kjemi*, 1949). These were merged to the present Department of Chemical Engineering (*Kjemisk prosess teknologi*) in 1999.

The objectives of the Department are:

1. *Education*. Offer a Master Degree in Chemical Engineering which is internationally recognized and makes the candidates attractive on the labour market.
2. *Research*. Research shall be on an international level, and in some areas internationally leading.
3. The Department shall be attractive in order to recruit the best candidates, including academic faculty, PhD students and undergraduate students. The social environment shall be very good so that everyone feels welcome.

The permanent staff in 2010 included:

- 20 technical/administrative
- 19 academic, incl. 14 Professors and 5 Associate Professors (*Førsteamanuensis*)

The non-permanent staff in 2010 included

- 4 technical
- 4 Adjunct Professors (*Professor II*) (20% position)
- 85 PhD students
- 30 Post docs. and researchers

The Department also houses 6 Professor emeritus, several visitors in addition to a large SINTEF group.

Student production

| Year | MSc | PhD |
|------|-------------------|-----|
| 1995 | 79 | 2 |
| 1996 | 57 | 5 |
| 1997 | 67 | 9 |
| 1998 | 46 | 13 |
| 1999 | 81 | 8 |
| 2000 | 69 | 10 |
| 2001 | 18 ^(*) | 11 |
| 2002 | 75 | 12 |
| 2003 | 44 | 7 |
| 2004 | 30 | 10 |
| 2005 | 25 | 13 |
| 2006 | 19 | 15 |
| 2007 | 31 | 15 |
| 2008 | 31 | 13 |
| 2009 | 35 | 14 |
| 2010 | 31 | 16 |

(*) Transition from 4.5 to 5 year program.

MSc students 2010/11

| | |
|----------------------|---|
| 5 th year | 42 (incl. 9 International Master and 6 exchange students) |
| 4 th year | 45 (incl. 9 International Master and 4 exchange students) |
| 3 rd year | 45 |

New PhD students (exchange students not included)

| | |
|------|----|
| 2003 | 20 |
| 2004 | 10 |
| 2005 | 9 |
| 2006 | 18 |
| 2007 | 15 |
| 2008 | 38 |
| 2009 | 18 |
| 2010 | 17 |

New Post docs./Scientists

| | |
|------|----|
| 2006 | 10 |
| 2007 | 25 |
| 2008 | 28 |
| 2009 | 6 |
| 2010 | 6 |

CATALYSIS GROUP

Academic staff

Professor Anders Holmen
 Professor Edd A. Blekkan
 Professor De Chen
 Professor Magnus Rønning
 Professor Hilde J. Venvik
 Adjunct professor Kjell Moljord
 Adjunct professor Erling Rytter

Post.docs.

Bjørn Christian Enger (from 01.02.2010)
 Nina Hammer (from 04.01.2010)
 Li He (until 30.06.2010)
 Ingeborg-Helene Svenum
 Espen Standal Wangen
 Estelle Vanhaecke
 Hongmin Wang (until 30.04.2010)
 Tiejun Zhao
 Jun Zhu

PhD. candidates

Alexey Voronov
 Andreas H. Lillebø (from 01.09.2010)
 Andrey Volynkin (from 16.08.2010)
 Anh Hoang Dam
 Asmira Delic
 Charitha Udani (from 04.01.2010)
 Daham Sanjaya Gunawardana
 Eleni Patanou
 Fan Huang
 Fatemeh Hayer
 Fengliu Lou (from 18.06.2010)
 Georg Voß (from 16.08.2010)
 Hamidreza Bakhtiary Davijany (until 21.11.2010)
 Hassan Jamil Dar
 Ilya Gorelkin
 Ingvild Tronstad
 Jia Yang
 Miroslav Surma
 Navaneethan Mutuswamy
 Nicla Vicinanza (from 19.02.2010)
 Nikolaos Tsakoumis
 Oana Mihai
 Paul Radstake
 Saima Sultana Kazi
 Sara Boullosa Eiras (until 31.10.2010)
 Shreyas Pandurang Rane
 Tayyaba Noor
 Xuyen Kim Phan

Technical staff

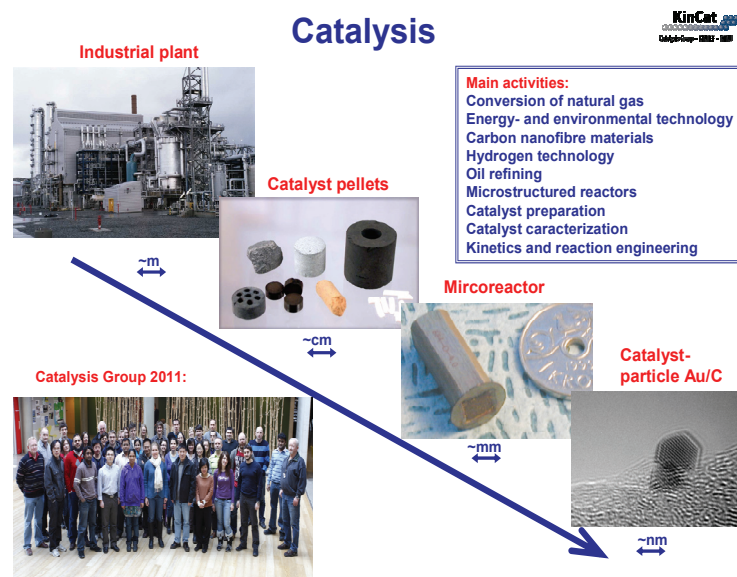
Karin Wiggen Dragsten

Guests

Javier Fermoso Dominguez, Spanish Council for Scientific Research (CSIC)
 Juam Maria Gonzalez Garballo, Instituto de Catalysis y x Petroquimic, Madrid

The Organization

The research and teaching in catalysis, petrochemistry and related subjects (including surface science, adsorption and physical studies of porous materials, reaction kinetics and process engineering) is organised in the Catalysis Group, a joint effort where [NTNU](#), and the research company [SINTEF](#) share laboratories and equipment.



Personnel from the two organisations work together and participate in teaching and research. About 10-15 students graduate each year (M.Sc.). The group participates extensively in international networks, research programs etc., and cooperates closely with a number of universities and research groups inside and outside the EU.

The group and the laboratories

At present the group comprises about 50 people: 5 Professors, 2 Adjunct professors, about 10 fulltime research scientists holding Ph.D's, 5-10 Post.doc's and 28 PhD students. The laboratories and equipment include a large number of microreactors for catalyst studies, several small pilot plants, all the necessary equipment for catalyst and material characterization (chemisorption, physical adsorption, Temperature Programmed techniques (TPR, TPD, thermal analysis), XPS, Auger spectroscopy, STM, FTIR and others). Recently, *in situ* IR/Raman and the TEOM-technique (Tapered Element Oscillating Microbalance) have been introduced in the laboratory, and we were the first group in Europe to utilize the TEOM technique in catalyst studies. Cooperation with the Departments of [Physics](#) (TEM and surface science), and Materials Science and Engineering, the other groups at the department of Chemical Engineering (all aspects of chemical and process engineering, particularly reactor engineering and colloid and polymer chemistry) and other departments ensures a wide scope and a high

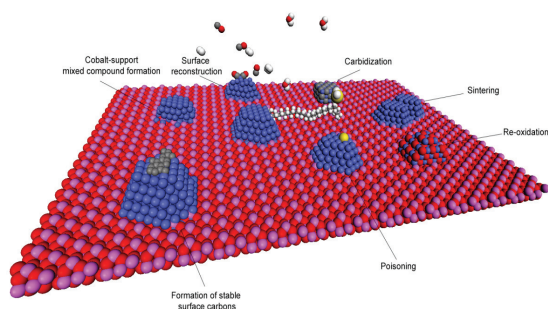
quality of the work. The research is funded by the Norwegian Research Council, EU, Norwegian and international industry and other sources, and spans from fundamental studies of ideal surfaces to studies of real catalysts and process development work in small pilot plants.

The projects

A description of the Group as well as further details of all the projects, are given in our Annual Report.

Natural Gas Conversion

Natural gas is an abundant hydrocarbon fuel and chemical feedstock, and utilizing this resource with minimum environmental impact is a major challenge to catalysis. It is the main goal of the present programme to study catalytic processes for conversion of natural gas to chemicals and fuels including hydrogen. The programme includes production of synthesis gas, Fischer-Tropsch synthesis, and dehydrogenation of C₂-C₄ alkanes. The work is carried out in close collaboration with Norwegian industry and SINTEF. The group also participates in a Centre for Research-based Innovation (SFI-inGAP) focusing on the use of natural gas.



Deactivation mechanisms in Fischer Trosch catalysts:
From N.E. Tsakoumis, M. Rønning, Ø. Borg, E. Rytter, A. Holmen, Deactivation of cobalt based Fischer-Tropsch catalysts: A review, Catal. Today, 154 (2010), 162-182

Hydrogen Technology

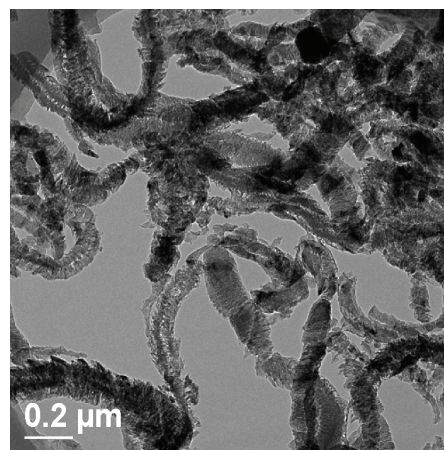
Particular attention is directed towards hydrogen technology: Catalysis is important in the production of hydrogen from hydrocarbons. Natural gas is an important source of hydrogen, and research is thus linked to syngas issues. In addition, the conversion of “transportable” hydrogen carriers such as propane, methanol and (bio) ethanol is studied. Of particular relevance is the integration of CO₂ separation technologies in hydrogen production processes, and this is targeted through sorption enhanced reactions and membrane reactors (see below). The group is also involved in development of improved fuel cell catalysts based on carbon nanofibers (also below). Collaborations include SINTEF as well as Norwegian industry. Hydrogen technology is also part of the MIT-NTNU cooperation.

Design and Preparation of New Catalysts and Supports

The catalytically active material is the key to any catalytic process, and the preparation of these, highly specialized functional materials is an important industry. Understanding the processes involved in the preparation, and developing improved methods are therefore a central research areas. We work with new methods for the preparation of supports and catalysts such as flame spray pyrolysis and spray drying, as well as the preparation and use of structured, mesoporous supports. Other areas include core-shell particles and size and shape-control of metal particles.

Carbon Nanofibres

Carbon nanofibres (CNF) have several interesting properties such as high resistance to strong acids and bases, high electric conductivity (similar to graphite), relatively high surface area and high mechanical strength. These unique properties lead to a large number of applications, such as catalyst supports, selective sorption agents, energy storage, composite materials, nano-electric and nano-mechanical devices, as well as field emission devices. The programme includes synthesis of carbon nanofibres and nanotubes of different morphology and the use of CNF/CNT in applications such as heterogeneous catalysis, fuel cells and conversion and storage of energy. This is done in collaboration with other groups at NTNU, SINTEF and Norwegian Industry



Carbon Nanofibres (TEM image)

New reactor concepts and structured supports

Emerging reactor technologies such as microstructured reactors and (catalytic) membrane reactors are being developed and tested. The use of structured supports such as monoliths and foams is being studied, particularly for short contact time reaction systems like partial oxidation and oxidative dehydrogenation. The work on microstructured reactors, where channels with micrometer dimensions (1-1000μm) and up-scaling by parallelization is applied to enable new properties and possibilities, is performed in collaboration with Karlsruhe Institute of Technology (KIT) in Germany. Membrane reaction concepts based on novel Pd thin film technology are being developed together with

SINTEF, and a partnership with MIT and Statoil is directed towards the use of high-temperature proton-conducting membranes in hydrogen production with CO₂ capture.

Oil Refining

Upgrading of crude oil and oil fractions is an important subject of research, especially due to new environmental legislation demanding more efficient processes. The programme includes catalytic reforming, isomerization, hydrotreating/ hydrocracking and heavy oil upgrading. The work is carried out in close cooperation with SINTEF and the industry.

Photocatalysis

Accelerated environmental pollution on a global scale has drawn attention to the need for totally new environmentally friendly and clean chemical technologies. The application of photocatalysis to reduce toxic agents in air and water by developing catalysts that can utilise clean and abundant solar energy and convert it into useful chemical energy is a promising challenge. Photocatalysts that can operate at ambient temperature without producing harmful by-products are ideal as environmentally sound catalysts. For such systems to be considered in large-scale applications, photocatalytic systems that are able to operate effectively and efficiently using sunlight must be established. Hydrogen can be produced by photoinduced reforming of organic compounds, including methane and alcohols. Furthermore, the photoreduction of carbon dioxide into useful chemicals is a desirable prospect. It is essential to convert CO₂ into useful substances that are common feedstocks for the production of other chemicals (C₂-C₃₊, alcohols, etc.). The photocatalysis work is carried out in close collaboration with other European universities and the Department of Materials Technology.

Biofuels

The research is focused on catalytic aspects of thermochemical conversion, such as syngas cleaning and composition adjustment, residual hydrocarbon reforming and Fischer-Tropsch synthesis.



The Güssing 10 MW biomass gasification reactor, a hub for biofuel research in Europe

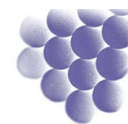
Fundamental Studies in Heterogeneous Catalysis

Several experimental techniques are used to study the details of solid catalysts. We are working together with Department of Physics on the use of Transmission Electron Microscopy and Scanning Tunneling Microscopy. We focus on characterisation of catalysts at working conditions and for this purpose we are using the European Synchrotron Radiation Facility in Grenoble and together with the Ugelstad Laboratory we have recently purchased new facilities for IR and Raman spectroscopy. The TEOM (Tapered Element Oscillating Microbalance) is also a powerful technique for studying important phenomena like catalyst deactivation, diffusion in porous materials and adsorption, absorption and desorption.

Catalysis Group



*First row: Edd, Fengliu, Hassan Jamil, Daham, Jun, Saima, Hilde, De, Xuyen, Nicla, Nikolaos, Karin, Asbjørn
Second row: Magnus, Hilde, Fan, Espen, Shreyas, Tayyaba, Tiejun, Estelle, Fatemeh, Oana, Sara, Jia, Eleni,,Javier, Rune
L.,
Asmira, Håkon, Rune, Navaneethan
Third row: Andrey, Camilla, Anders, Merete, Andreas, Nina, Torbjørn, Ingeborg-Helene, Georg, Miroslav, Paul, Anna,
Alexey, Svatopluk, Ilya, Rune M.*



Academic staff

Professor Johan Sjöblom
Professor Gisle Øye
Associate professor Wilhelm R. Glomm
Professor emeritus Arvid Berge
Professor emeritus Preben C. Mørk
Professor II emeritus Per Stenius
Martin Foss

Post docs

Bartolomiej Gawel
Brian A. Grimes
Cedric M. Lesaint
Kristofer Paso
Sebastien Simon
Serkan Kelesoglu (from 21.12.2010)
Sondre Volden

PhD candidates

Andreas Lyng Nenningsland
Asal Amiri (defended 07.10.2010)
Divina Kaombe
Karina Kovalchuk
Klodian Khanari (defended 28.01.2011)
Mehdi Benmekhbi
Mona Eftekhardakhani (from 29.06.2010)
Nils van der Tuuk Opedal
Serkan Keleşoğlu (defended 20.12.2010)
Sina Maria Lystvet
Umer Farooq (defended 30.09.2010)

Laboratory Manager

Iva Kralova

Technical staff

Bicheng Gao (from 01.07.2010)
Camilla I. Dagsgård
Caterina Lesaint
Christian Reisen (from 01.09.2010)
May Grete Sætran (until 15.05.2010)
Signe Håkonsen

Guests

Jan L. Eilertsen (visiting researcher)
Baptiste Billot (master student from
Université de Franche-Comté)

Applications include crude oil production and processing, pulp and paper, biomedicine, catalysis and materials science.

The main purpose is to raise the national level of colloidal science by establishing a modern educational, research and development laboratory within the field of colloid, polymer and surface chemistry.

Diploma and Ph.D. studies are offered within these topics, often in close collaboration with industrial companies. The aim is to educate highly qualified candidates for industrial positions. In order to attract the best and most motivated students and researchers, the laboratory has invested in new and modern instrumentation. The laboratory also participates in international exchange programmes, and hosts internationally renowned guest researchers and lecturers.

The Ugelstad Laboratory is sponsored by industrial companies, the Research Council of Norway (NFR), research institutes and NTNU. All the members are annually invited to a presentation of the recent research activities at the laboratory. This is combined with the Ugelstad Lecture, where invited scientists lecture within the field of colloid, polymer and surface chemistry.

Research Activities:

In the following paragraphs, selected ongoing research programs for 2010 are briefly described. For a complete description of the research activities at the Ugelstad Laboratory, please visit our web page:
www.chemeng.ntnu.no/research/polymer/ugelstadlab/

Improved Oil recovery by Low Salinity Waterflooding: Surface Chemistry and SCAL Studies (VISTA 2007 – 2010)

The project focuses on how the surface chemistry of reservoir surfaces can contribute to improved oil recovery by low salinity waterflooding. The project was finalized in September 2010. Interactions between solid surfaces and surface active components in crude oils and characterization of solid-liquid and liquid-liquid interfaces were studied to improve the understanding of low salinity water flooding as an enhanced oil recovery method. The results have been summarized in 5 papers to be published in international journals.

The project is a collaboration with Department of Petroleum Technology and Applied Geophysics.

Multiphase Flow Assurance Innovation Centre (FACE) – Centre for Research-Based Innovation (SFI) 2006-2014

An increasing fraction of hydrocarbon reserves are difficult or impossible to produce and process today mainly due to the complexity of the fluids. Production of these reserves will require new and innovative technologies. FACE will develop the knowledge base for the new predictive tools that will be essential in order to develop the new, innovative production solutions. It is

Overview:

The Ugelstad Laboratory was founded in honour of Professor John Ugelstad at the Norwegian University of Science and Technology in January 2002 (Department of Chemical Engineering). The laboratory specializes in surfactant chemistry and its technical applications, emulsions and emulsion technology, preparation of polymers and polymer particles and their technical applications, plasma chemical modification of surfaces and silica-based chemistry.

expected that new SMB's will be generated based on knowledge and technology from the centre as well as development of new or improved products in existing companies. The research is focused on transport and separation aspects of three thematic topics, i.e. heavy crude oils, dispersed systems (emulsions), and solid particulate suspensions (hydrates, wax, sand and fines). We will use existing laboratories to perform both small-scale and high-pressure, large-scale flow experiments in pipes and separators.

Collaborative effort between NTNU, SINTEF, IFE and UiO.

Shut-in and Restart of Waxy Crude Pipelines: Software Module Development (KMB with NFR 2010 – 2013)

Waxy crude oil is commonly found on the Norwegian Continental Shelf and elsewhere. The waxy production fluids will then tend to form a structured gel-like plug inside the pipeline. It is therefore essential to design and operate the pipeline such that restart is possible in a safe and timely fashion. It has been observed that when the inlet pressure is increased it can take days or weeks for the gel to start moving. Detailed rheological measurements will be performed on gelled oil properties and on the removal of gelled oil a pipelines. A model will be developed to encapsulate a physical understanding of the gel-breakage process into a useful simulation tool. The model will account for chemicals injected to reduce wax formation, and thus enable optimal dosaging. In addition, a large thrust of the project will be to develop more effective pour point depressants (PPDs) and yield point depressants (YPDs) in conjunction with chemical manufacturers and chemical suppliers.

This project is a collaborative effort between the Ugelstad laboratory, the Institute for Energy Technology (IFE) and industrial partners.

Increased Energy Savings in Water-Oil Separation Through Advanced Fundamental Emulsion Paradigms (JIP1 2011 – 2013)

The goal of the project is to advance fundamental knowledge of the water-oil separation process in order to make it more energy efficient and energy saving. The focus will be on accelerating the processing of high volumes of water and viscous oil by speeding-up the sub-processes of creaming and sedimentation of existing emulsions in the first stage. The second stage involves the treatment of concentrated w/o or o/w emulsions. This program is a continuation of two previous JIP projects run in the past 6 years which were focused on an improvement of understanding of the stabilizing and destabilizing mechanisms of water-in crude oil emulsions based on heavy and particle-rich crude oils and also on the modelling (start-up, rheology and separation).

This project is a collaborative effort between the Ugelstad laboratory, University of Alberta, University of Bergen, IFE and several international partners.

Prediction of Ca-Naphthenate Deposition in Water-Oil Systems (JIP2:4 2011 – 2013)

During the past years, extensive work has focused towards naphthenate precipitation from acidic crude oil. Due to a rise in crude pH, the naphthenic acids dissociate and react with divalent cations, especially calcium. These compounds accumulate at the oil/water interface and might cause costly shutdowns. This program is a continuation of two previous JIP projects run in the past 6 years. Several key elements about calcium naphthenate were identified. Procedures and methods were developed as well which give the JIP members a technological lead in the naphthenate treatment. The continuation of the project, JIP2-4, was developed towards the establishment of a model predicting calcium naphthenate deposition in oil/water system based on interfacial conditions together with advanced techniques to detect calcium naphthenate formation in an early stage (on a nanogram scale). We intend to establish critical conditions for gel formation.

This project is a collaborative effort between the Ugelstad laboratory and several international partners.



An Integrated Approach to Interfacial/Surface Processes in Crude Oil Systems (NFR PETROMAKS)

In crude oil production and processing heterogeneous systems play an important role in the whole value chain, starting from oil recovery from the reservoir and ending with crude oil refining in the refineries. A rational definition of heterogeneous systems is systems with either interfaces or surfaces or both. A brief survey of such systems and processes reveal wettability of the mineral surfaces in the reservoir as extremely important in the recovery of oil, chemical composition of the interface between water and oil as important for the separation process (and droplet-droplet coalescence) with consequences for both oil and waste water quality, corrosion inhibition of steel surfaces to prevent corrosion to deteriorate pipelines and the contamination of solid surfaces to poison catalysts. A general problem including most of the sub-processes in the exploitation of crude oil is a proper lack of instrumentation and competence to undertake a proper characterization of surface structures and concentrations in order to improve the understanding of oil recovery and especially enhanced oil recovery,

separation technology and maintenance of pipeline integrity and transport.

Produce Water Management. Fundamental understanding of the fluids (JIP 2010 – 2014)

The project focuses on understanding the interactions between dispersed components (oil/gas/solids) in produced water. The studies include interfacial characterization, dispersion behaviour and up scaled tests. The project is currently supported by 4 industrial sponsors.

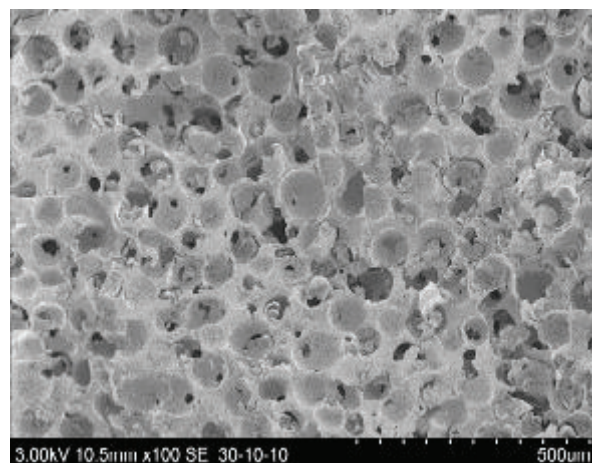
Electrocoalescence II - Criteria for an efficient process in real crude oil systems (KMB - NFR 2006-2010)

The fundamental mechanism active in the electrocoalescence process has been identified as a formation of an electrohydrodynamical surface instability. Hydrodynamic models for drop movement have been established and verified experimentally in model systems. This far, coalescence has been studied using transparent model oils. The challenge is to link this knowledge to realistic conditions and water-in-oil emulsions. The objective of this programme was to establish know-how for design and operation of electrocoalescers for realistic water-in-crude-oil emulsions, verify new drop-drop coalescence model for practical oils (e.g. heavy crudes, asphaltenes, etc.), build model oil/water emulsion tester, establish methods for quantifying electrocoalescence efficiency criteria for crude oils and contribute to increased production in reservoirs with high water content by efficient oil water separation.

Development of nanostructured microreactor-based reaction technologies for continuous in situ production of food and drug intermediates from renewable resources. (Polish-Norwegian Research Fund) 2008-2010

The project aims at developing novel family of high performance technologies for the in situ production of valuable chemicals – natural intermediates for food and pharmaceuticals synthesized from renewable resources, e.g. cellulose materials. Porous monoliths with hierarchical pore structures were developed in the project, and functionalized materials were tested in continuous flow-through oxidation of glucose to gluconic acid. The

results have been summarized in 6 papers to be published in international journals.



SEM image of cross-section of monolith with hierarchical pore structure (Image: Dr.B.Gawel)

Thermoresponsive Polymer Brushes on Nanoparticles and Surfaces (NFR FRINAT 2007-2011)

An interesting category of amphiphilic polymer systems are those who undergo phase transitions in response to environmental stimuli such as temperature and pH. These have been widely investigated for drug delivery, separations and diagnostics applications. The aim of this project is to develop an understanding - both mechanistic and applied - of different thermo-responsive polymers adsorbed to planar surfaces and particle substrates. Changes in structural and dynamic properties of the systems under various conditions will be examined.

This project is a collaborative effort between the Ugelstad laboratory and Dept. of Chemistry, UiO, with several international partners.

Nanosized cellulose fibrils as stabilizers of emulsions

The project is collaboration with the Paper and Fibre Institute (PFI) and focuses on using MFC as stabilisers in emulsions.

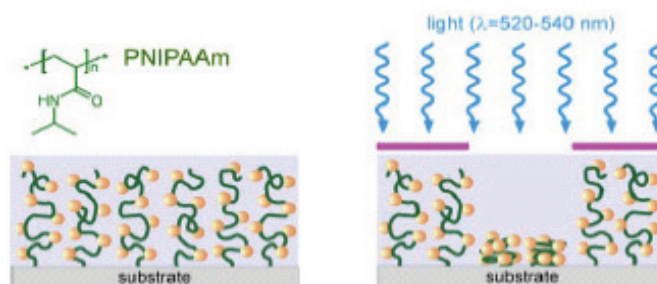
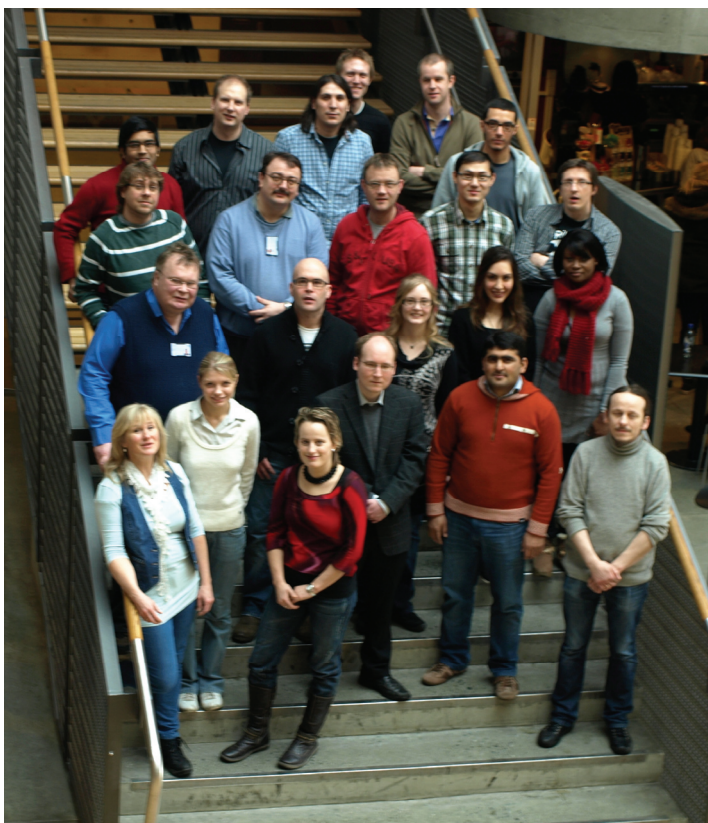


Figure 1: Schematic illustration of the “T-jump” modulated conformational transitions in surface-anchored PNIPAAm brushes. Gold nanoparticles will be loaded inside the brush and will attach to the NIPAAm monomers via H-bonds. Light having a wavelength close to the plasmon band of Au will be used to locally heat the particles, which in turn will cause collapse of the PNIPAAm chains. Through employment of a mask placed between the light course and the polymer, the PNIPAAm collapse can be spatially modulated

Colloid- and Polymer Group



From right
First row: Bartłomiej, Rafiq, Kristofer, Iva, Karina and Signe
Second row: Divina, Mona, Sina, Sondre and Johan
Third row: Cédric, Bicheng, Gisle, Sebastien and Brian
Fourth row: Mehdi, Nils, Andreas, Serkan, Wilhelm and Sulalit



Academic staff

Professor Sigurd Skogestad
 Professor Heinz A. Preisig
 Associate professor Tore Haug-Warberg
 Associate professor Nadi S. Bar
 Professor emeritus Terje Hertzberg

Post.docs.

Mohammad Samsuzzoha (until (09.09.2010)

PhD candidates

Deeptanshu Dwivedi
 Esmaeil Jahanshahi
 Henrik Manum (until 31.07.2010)
 Håkon Dahl-Olsen
 Jens Petter Strandberg
 Johannes Jäschke
 Jørgen Skancke
 Magnus Glosli Jacobsen
 Maryam Ghadrhan
 Mehdi Panahi
 Olaf Trygve Berglihn (until 30.06.2010)
 Ramprasad Yelchuru
 Ivan Dones (until 30.04.2010)

Guests

Weiwei Qiu (PhD student from Petroleum University of China, Beijing, until 15.10.2010)
 Vana Zdenek, (PhD student from ... Praha) 9.3-9. August
 Jakub Kubecek (PhD student from ...Praha) 9.3-9.6
 Mikulas Huba and Jatarina Zakarova (Kvasnica (visiting faculty from Bratislava), 9/5-26/5
 Miroslav Fikar and Michal Kvasnica (visiting faculty from Bratislava), 26/7 – 6/8
 Radoslav Paulen (PhD student from Slovak Tech, Univ.Bratislava, 24/5-19/6)
 Andreas Psaltis (PhD student from Univ. Patras), 1/3-21/5
 Allahyar Montazeri (From Faunhofer Institutue, Irminau) 20/9 – 30/9
 Julio Dutra (PhD student from Univ. Fed. Rio de Janeiro)
 Salvador Alcantra Cano (visiting PhD student from Univ. Autonoma de Barcelona), 1/10-1/12

Profile:

Process systems engineering deals with the overall system behaviour, and how the individual units should be combined to achieve optimal overall performance. Important topics are process modelling on all scales, operation and control, design and synthesis, and simulation, statistics and optimization. The group closely cooperates with other systems-oriented departments at the university, including Engineering Cybernetics,

Energy and Process Engineering, and Industrial Ecology, and also with SINTEF. The process systems engineering activity at NTNU (PROST) holds high international standards and was already in 1994 recognized as a strong-point centre, both by NTNU and SINTEF. At present, the main activities in the group are within process control and process modelling including efficient thermodynamic calculations. A new interdisciplinary branch focusing on systems biology has recently been initiated (Nadi Bar) enriching the NTNU biology effort with a systems component.

Control Activities:

Industrial use of advanced process control increases rapidly, and candidates who combine process knowledge and control expertise are in high demand in industry. Control is an enabling technology, thus basic for any industry-based society. The use of advanced control is transforming industries previously regarded as "low-tech" into "high-tech". In process control (Sigurd Skogestad and Heinz Preisig), the objective of the research is to develop simple yet rigorous tools to solve problems significant to industrial applications.

Up to now, the design of the overall "plant-wide" control structure has been based on engineering experience and intuition, whilst the aim has been to develop rigorous techniques. The concept of "self-optimizing control" provides a basis for linking economic optimization and control (Sigurd Skogestad). For example, for a marathon runner, the heart rate may be a good "self-optimizing" variable that may be kept constant in spite of uncertainty. Control is done in a hierarchical construct. At the bottom of the hierarchy, the main issue is to "stabilize" the operation and follow the setpoints provided by the layer above. Further up in the hierarchy one finds optimising control co-ordinating the control of units and plants. A special case is sequential control, which is used to implement recipes in batch operations but also is the basics of handling start-up and shut-down as well as all fault and emergency handling. Another important concept is controllability, which links control and design. Here the main focus is on applications, which currently include reactor and recycle processes, distillation columns, gas processing plants, cooling cycles including liquefied natural gas (LNG) plants, low-temperature polymer fuel cells and anti-slug control. Small-scale experimental rigs have been built to study anti-slug control and novel distillation arrangements. In most cases, control is an "add-on" to enable and improve operation, but the anti-slug rig demonstrates how control in some cases can be used to operate the system in a completely different manner.

Modelling Behaviours:

The centre piece of process systems engineering is the model. Modelling is generally seen as a difficult and time consuming operation. The step-wise approach developed in this group has transformed the art of

modelling into a nearly procedural operation, which has been captured in a program environment (Preisig). The modelling operation is thereby lifted up from writing equations to choosing concepts and mechanisms. The equations are then generated and assembled automatically taking the applicable equations from a data base that has built applying mechanistic descriptions where ever applicable. Multi-scale modelling is supported by enabling order-of-magnitude assumptions, which automatically induce model reduction thereby eliminating structure-related mathematical problems. The overall objective in the group is to develop efficient object-oriented software tools that implement this method and assist in developing consistent and structurally solvable process models on different scales that match the particular application. The technology is physics-based with extensions to allow for grey-box modelling. It aims at replacing various graphical interfaces to simulators and generates code for the major chemical engineering simulators such as gProms, Matlab, Modelica etc. but will also be able to generate stand alone, application-tailored simulators. The fourth generation of a high-level modelling tool (Preisig) incorporates object-oriented tools for efficient thermodynamic modelling, which extend into the efficient computation of thermodynamic information. Rather than a traditional implementation of activity or fugacity coefficients, emphasis is put on the use of structured equation sets governed by thermodynamic consistency rules (Haug-Warberg).

The thermodynamic models are implemented in symbolic form with automatic differentiation capabilities and serves as the basis of several industrial strength simulations (YASIM, CADAS) and energy accounting tools (HERE) in co-operation with StatoilHydro and Yara (Haug-Warberg). A primary aspect of thermodynamic (and other physics) modelling is the required consistency of physical units. We have a procedure to obtain self-consistent models, including automatic generation of gradients. This technique has so far been tested up to sixth order gradients, which are needed for higher-order critical point calculations. In cooperation with Yara AS we have implemented a thermodynamic stream calculator "Yasim". It has a gentle learning curve using the familiar Excel worksheet interface whilst using state-of-the-art thermodynamic methods. All model information including mass balances, energy balances, chemical and phase equilibrium relations are defined in symbolic form. Differentiations are done in symbolic form. These properties add unsurpassed flexibility to Yasim that is not found in any other software of its kind. The ease of use should make it ideally suited for training and use in an industrial environment.

Model-Process Interface:

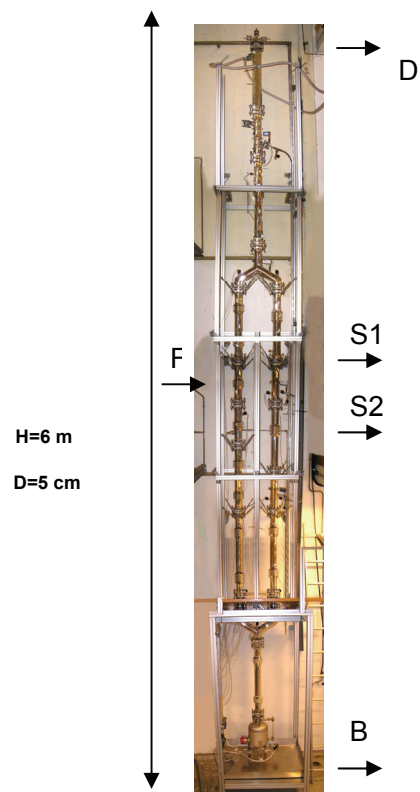
The model generally needs to be fitted to experimental data, and the group has always has a strong focus on statistical methods and experimental design (Hertzberg). Although Professor Hertzberg retired in 2007, he is still active in this area, and in particular, in teaching.

Equipment:

The Kaibel distillation column (see picture) is 6 meter high and 5 cm in diameter and can be used to study "thermally coupled" columns, including the three-product Petlyuk column and the four-product Kaibel Skogestad manage this integrated distillation project. The group also has an automatic drink robot, which is used for demonstration purposes and to study sequence control based on automata theory (Heinz Preisig). The group also has a control teaching laboratory, which currently includes three thermal/air flow processes, a pseudo flash and a mixing process.

Funding Resources:

Funding comes from the Norwegian Research Council, the Gas Technology Centre at NTNU and SINTEF, from industry (StatoilHydro, Gassco) and from the EU (ProMatch program).



Kaibel Distillation column.

PROCESS SYSTEMS ENGINEERING GROUP



Back Matteo, Deeptanshu, Julio, Naresh, Maryam, Alejandro, Sigurd, Magnus, Mehdi, Ramprasad, Esmail, Nadi, Johannes, Heinz

Front Anders, Knut Åge, Chriss, Daniel, Anette, Silje

Photo taken in the group library in the 2nd floor of the completely renovated K4 building

ENVIRONMENTAL ENGINEERING AND REACTOR TECHNOLOGY GROUP

Academic staff

Professor Hallvard Svendsen
Professor May-Britt Hägg
Professor Hugo A. Jakobsen
Professor Magne Hillestad
Associate professor Jens-Petter Andreassen
Adjunct professor Didrik Malthe-Sørenssen
(until 31.03.2010)
Adjunct professor Jon Samseth
Professor emeritus Olav Erga
Professor emeritus Gunnar Thorsen

Scientists

Aderonke Badina (from 11.10.2010)
Erik Troøien Hessen (from 22.06-31.12.2010)
Farshid Owrang (from 01.02.2010)
Qiang Yu
Taek-Joong Kim
Tom-Nils Nilsen

Post.docs

Ameeya Kumar Nayak (until 25.08.2010)
Ardi Hartono
Arshad Hussain
Hélène Lepaumier (until 31.10.2010)
Jorge Mario Marchetti (until 05.09.2010)
Liyuan Deng
Marius Sandru
Ralf Beck
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PhD candidates

Ahmad Rafiee
Ali Zakeri
Anastasia Trollebø
Arlinda Çiftja
Diego Di Domenico Pinto (from 24.11.2010)
Divina D. Kaombe (from 08.11.2010)
Eddie Setekleiv
Ellen M. Flaten (until 15.03.2010)
Erik Troøien Hessen (until 21.06.2010)
Federico Sporleder
Hamid Mehdizadeh
Hans Kristian Rusten (until 07.05.2010)
Inger Lise Alsvik
Ingvild Eide-Haugmo
Jamil Ahmad
Jannike Solsvik
Juliana Monteiro (from 24.11.2010)
Kalim Deshmukh (until 28.02.2010)
Kando Kalifa Janga
Karen Nessler Seglem (from 23.08.2010)
Kumar Ranjan Rout

Lijuan Wang

Luciano Patrino (until 30.06.2010)
Mayuri Gupta (from 04.01.2010)
Mehdi Karimi
Mohammad Washim Uddin
Nuria Tavera Valero (from 23.08.2010)
Pablo Dupuy (until 28.06.2010)
Paul A. M. Ystad (from 01.08.- 31.12.2010)
Paris Klimantos
Peter Bruder
Solrun Johanne Vevelstad
Shahla Gondal (from 16.08.2010)
Tone Borge (until 19.02.2010)
Ugochukwu Edwin Aronu
Vajiheh Nafisi (from 28.06.2010)
Xiao Luo
Xiaoguang Ma (from 20.09.2010)
Xuezhong He
Zhongxi Chao
Zsolt Borka
Øystein Jonassen (from 01.11.2010)

Technical staff

Andrea Asunción Mingot (until 20.08.2010)
Geir Finnøy (from 12.04.2010)
Yulia Flid (from 30.08.2010)

Guests

Jinzhao Liu (PhD student from Tsinghua University, China)

Environmental engineering and reactor technology is the largest research group in the department covering interests in the fields of chemical reactor research, process design, acid gas absorption, membrane research, and crystallization and particle design. Our group is involved in research projects for the capture of CO₂, like in the BIGCCS – International CCS Research Centre which is one of eight centres established by the Norwegian Research Council under the scheme of Environmentally Friendly Research Centres (CEER). The BIGCCS Centre focuses on sustainable power generation from fossil fuels based on cost-effective CO₂ capture, safe transport, and underground storage of CO₂. The members of the environmental and reactor technology group are involved in topics like separation of CO₂ with polymer membranes, capture of CO₂ in systems with simultaneous crystallization of solids, dynamic modelling of absorption processes, and modelling and simulation of sorption enhanced steam methane reforming operated in fixed and circulating fluidized bed reactors.



First row: Hallvard, Ardi, Diego, Xuezhong, Liyuan, Mauyri, Anastasia, Yulia, Vajiheh, Qiang
Second row: Xiaoguang, Juliana, Solrun, Nina, Karen, Ingvild, May-Britt, Ahmad
Third row: Federico, Ugochukwu, Mehdi, Washim, Marius, Jinzhao, Peter, Emmanuel, Zhongxi
Fourth row: Magne, Hugo, Jens-Petter, Ralf, Zsolt, Paris

Chemical Reactor Research

The activity on reactor engineering has been concentrated in fields directly supporting the design and development of chemical reactors and reactive separations. The most important research areas are:

- Mathematical modeling of chemical reactors.
- Multiphase flow modeling.
- Design of novel solution methods and algorithms.
- Experimental analyses of fluid flow, fluid particle coalescence and breakage, CO₂ sorption by adsorbents and heat- and mass transfer in chemical reactors.
- Experimental validation of numerical models.
- Analysis and design of reactors for environmentally friendly chemical processes.

The research in these fields comprises both experimental and theoretical studies, but emphasis is placed on modeling, development of numerical methods and in-house software for multi-phase reactor simulations.

The simplest models considered are normally implemented in the programming language Matlab, whereas the computationally demanding models are implemented in FORTRAN 90 and C++. Application areas are special chemicals reactors, polymer production, sorption enhanced steam methane reforming, conventional synthesis gas and methanol synthesis, membrane reactors, wood gasification and chemical looping combustion.



A stirred tank used for studies of heat transfer and flow phenomena.

Educationally the main objective of our group is to educate MSc for the Norwegian industry and to raise the national scientific competence in our field of research through PhD studies.

Research activities

The most important research projects are described in the following paragraphs. For a more comprehensive description, see:

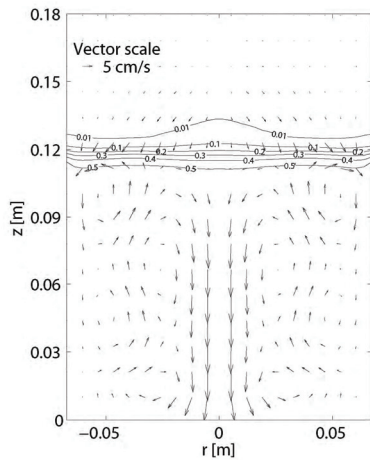
(<http://www.chemeng.ntnu.no/research/reactmod/>).

Modeling of multi-phase reactors

We have for more than 20 years been developing in-house CFD codes for simulating multiphase flows in chemical reactors. Lately, our main focus has been put

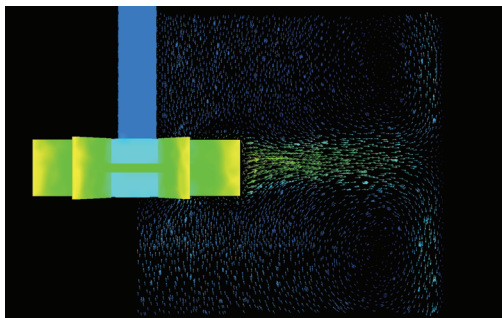
on developing modules for bubble/droplet break-up and coalescence within the population balance equation (PBE) framework.

The PBEs are solved accurately by efficient spectral and spectral-element methods designed for this particular purpose.



Flow pattern in a bubbling fluidized bed.

We are also investigating the performance of chemical reactive systems like fluidized beds, fixed bed reactors and agitated tanks. At present we are working with the design of suitable reactors for sorption enhanced reaction processes (SERP) like steam reforming with absorbents for CO₂.



Simulation of the flow pattern from a turbine impeller.

The conventional 1D and 2D steady-state reactor models are normally run on standard PCs whereas the more computationally demanding dynamic 2D and 3D single and multiphase flow simulations are run on the national super-computers located at the university.

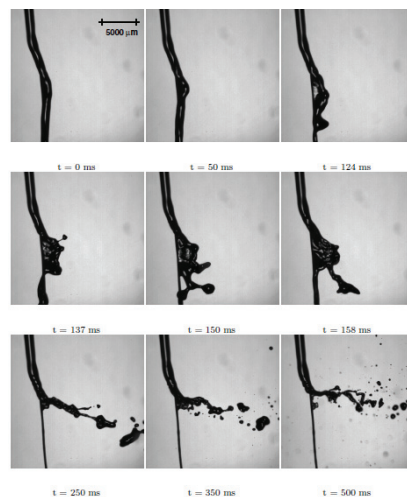
Advanced Modeling and Simulation of Chemical Reactors

The activity in this area is mainly funded by the Norwegian Research Council through the GassMaks program. The work in this project is focused on modeling of chemical reactors like fixed packed bed-, bubble column-, and fluidized bed reactors by the complete multifluid model containing a population balance equation for the fluid particle size distribution for the multiphase reactors. The model equations are solved by the modern least squares spectral element method. In the next phase of the project the novel in-house codes will be applied analyzing the chemical reactor processes utilizing natural gas as feedstock.

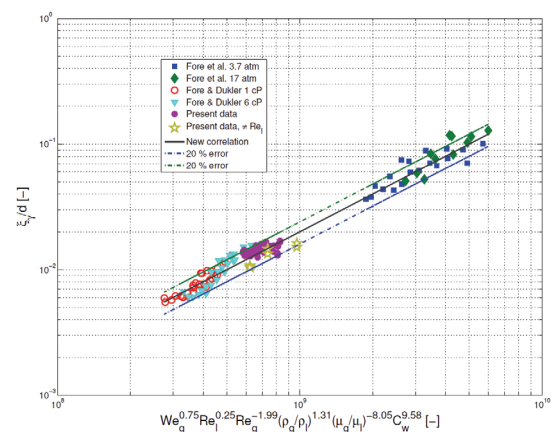
CO₂ capture and droplet removal

Removal of droplets from high pressure gases

An area of great importance for the Norwegian gas producing industry is the separating out of droplets from high pressure gases. Downstream process equipment e.g. compressors, separation processes or chemical reactors suffer disturbed operation or break-down if gases are not droplet free. Today's units are not good enough at high pressures, and robust and reliable solutions must be found in particular for sub-sea completions. The projects HiPGaS and now HiPGLS were established for studying the phenomena governing such separations. In collaboration with ten industrial partners separation rigs have been established for both low and high (<150 bar) pressures at NTNU and at the Statoil research center at Rotvoll. Tests within the projects have also been performed at semi-industrial scale at the K-lab facility at Kårstø. Results from the high pressure rigs are unique and form a basis for model validation. In an established laser laboratory we study droplet/droplet and droplet/surface collisions and the stability and break-up of liquid jets and surfaces leading to re-entrainment of droplets. There is a strong interaction between experiments and numerical models. Examples are shown below for the breakup of liquid film on a thread, typical of what happens on a mesh pad separator.

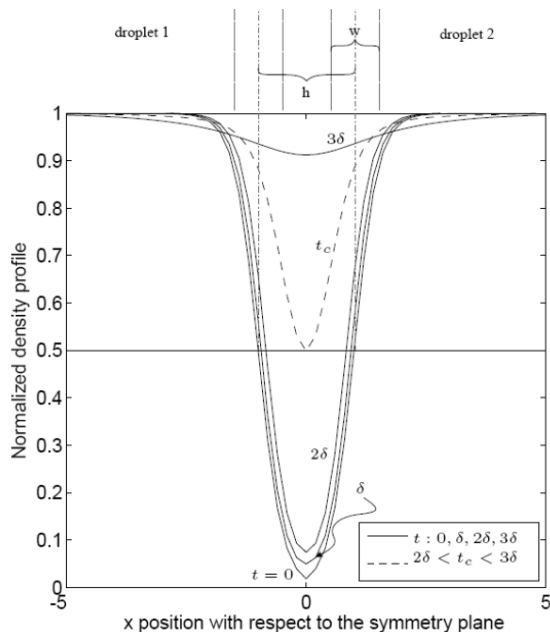


Effect on liquid film stability by increasing gas flow

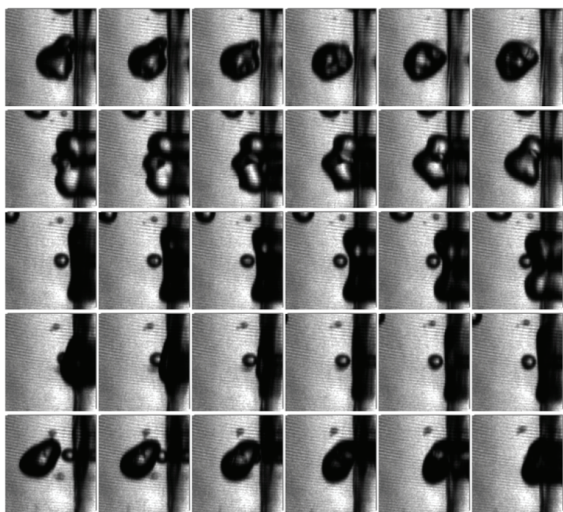


A new correlation for estimating entrained droplet size

A new and more general correlation for predicting droplet size distributions, valid for several geometries has been developed. In the area of droplet collision outcomes a more fundamental model has been developed based on lattice Boltzmann and a Cahn-Hilliard/free energy approach to treat the interface having a thickness depending on physical properties.



Interfacial coalescence using the Cahn-Hilliard model



High speed video of partial deposition for the CO₂-CO₂ system at 70 bar

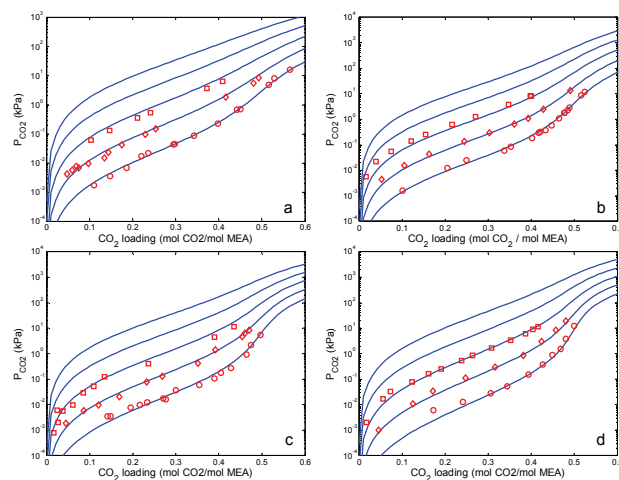
The model is extended for the particular case of multiscale simulations. Modelling real droplets with real interfaces is critical for predicting coalescence behaviour. Simulations for interface thickness to droplet radius ratios of more than two orders of magnitude were performed. The model is a first in its kind where coalescence and pinch off effects can be captured without adding additional closure laws, only through an energy description that takes into account non-uniform systems. Droplet deposition studies were performed at relatively high pressures (<70 bar) and the CO₂ system was found to provide a very good test system as interfacial tension down to 1 mN/m could be achieved. The figure above shows partial deposition in the CO₂ system.

Interfacial tension in high pressure hydrocarbon systems are measured with a pendant drop technique, and modelled using gradient theory for an inhomogeneous interface. Two PhDs graduated from this project in 2010.

CO₂ capture from exhaust gases and natural gas.

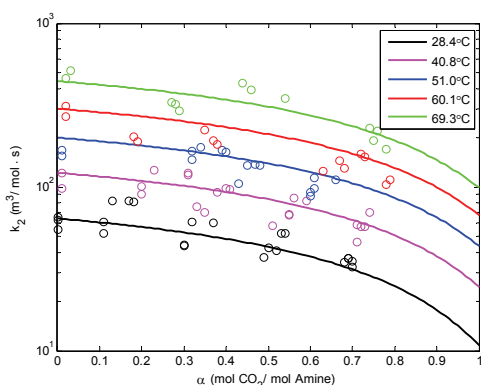
One of the most fundamental problems facing the earth today is global warming. The emissions of CO₂, the most important greenhouse gas must be reduced, e.g. by CO₂ Capture and Storage (CCS). We have many research projects in this area funded by the Research Council of Norway, the industry, and the European Union. Our work is concentrated along two axes, one studying CO₂ capture from off gases from fossil fueled power plants and from the iron and steel-making industry, and the other directed toward the removal of acid gases from natural gas. We were heavily involved the EU FP6 projects, e.g. CASTOR and CAPRICE. This work continues in the EU FP7 CESAR project, and recently as coordinator of the EU FP7 iCap project. This work involves all the steps from theoretical screening by use of computational chemistry, through experimental screening, testing of environmental properties, characterization of equilibria, thermal properties, transport properties and kinetics, degradation and mechanisms, to testing in laboratory pilot plants.

In parallel we develop rigorous thermodynamic models, based on electrolyte NRTL and extended UNIQUAC model frameworks, see figure below.



Measured and modelled CO₂ partial pressures, UNIQUAC model

Improved models for combined mass and heat transfer are also under development. In addition we have developed a full rate based simulator for the whole absorption/desorption process, CO2SIM



Experimental and simulated rate constants for EDA in loaded solutions

Of the national projects on CO₂ capture, the largest is SOLVit, a JIP with Aker Clean Carbon (ACC). Other projects are VOCC, and REACT and the Research Council financed BIGCO₂, now BIGCCS. In the CCERT project, a JIP with Research Council financing and four industrial partners, fundamental problems are addressed.

Process Design

A process design is to a large extent a consequence of developments on catalyst, choice of reaction routes, selection of solvent system, fluid type etc. At this level of development the structure of the chemical system and the kinetics are determined. Much research is focused on these topics because even incremental improvements may have large economical consequences. The next major step is to find a suitable reactor and process in which to deploy the system on a larger scale. The traditional way of doing design of new processes is by selecting reactor type and process configuration based on comparison to a similar known system. Design choices are often made on the basis of past experience or trial-and-error using laboratory tests and repeated simulations. These activities are necessary. However, it is not likely that the traditional way alone will lead to the best possible process configuration and design. Complementary tools and methods are needed to lead the design engineer onto the path of optimal design. Deviations from the optimal design will lead to unnecessary loss of product yield, unnecessary large volumes and loss of energy. Within the conceptual process design activity some of the most important choices are made, which have large consequences on the profitability and environmental loads of the final process technology. According to Douglas (1988)¹ the conceptual design of an integrated plant can be broken down into a hierarchy of decisions and organized into different levels of activities. Among the levels of activities are reactor-separator-recycle structures, heat integration, and separation train sequence design. A method in focus here is a systematic procedure based on shortcut models. A path is a line of production on which basic operations or functions take place. Reactants pass through a series of functions or basic operations to form

the desired products. The basic operations are represented by design functions on the volume path. The design functions are fluid mixing (dispersion), distribution of extra feed points, distribution of heat transfer area and coolant temperature, catalyst dilution distribution and more. The conceptual reactor design problem is solved as an optimal control problem. Parameterization of the design functions and the state variables are applied. The realization is a staged process string of multifunctional units.

Douglas, J. M., *Conceptual Design of Chemical Processes*, McGraw Hill, 1988.

Membrane Research

Membranes for gas separation and osmotic processes

(More information about the Memfo (Membrane Research activities): www.chemeng.ntnu.no/memfo)

The membrane research programs have extensive activities both on basic membrane material development, as well as membrane gas separation processes, modelling and simulations. The main focus for the research is CO₂ capture by membranes (from flue gas, natural gas sweetening, biogas upgrading) and hydrogen recovery from various mixed gas streams. In addition to these energy focused gas applications, there is also ongoing research on membranes for other gas mixtures, chlorine separation included. The membrane materials in focus are various types of polymers, nano-composites, carbon membranes, and modified glass membranes.

The international network is extensive, with co-operation both within EU-projects, USA, Japan, the Nordic countries and Russia.

Brief description of sample gas separation projects

a) FSC-Membrane /Climit (Gassnova)/ Statoil:

Membrane development for selective CO₂ capture
The membrane material being developed in this project contains a specific “carrier” which makes it selective for CO₂ while other gas components are being retained. The material is based on a polymer containing fixed amine groups as carriers. A significant progress was achieved during the previous KMB-project, and within the current FSC-project the membrane is being tested out on a small pilot scale to verify the good performance both with respect to CO₂-flux and selectivity compared to the other components in a mixed gas. The obtained results have drawn international attention. The membrane is patented, and there are big expectations for the upscaling taking place; for CO₂ capture from coal fired or gas fired power plants as well as other CO₂ containing gas streams. The project is divided in two phases, the first one ending in 2011. One research scientist and one Post doc are working on the project. Project partner is Statoil, and with funding from Climit- Gassnova. There is also interest from industry on other applications where CO₂ is present in the gas stream (natural gas sweetening, process industry, CO₂ removal from anaesthetic gas...)

b) EU FP6 project NanoGloWa

(www.nanoglowa.com)

The project started November 2006 and is focusing on “Nano-structured membranes against Global Warming” (NanoGloWa). Memfo is a major partner in the project; task leader for two work packages focusing on development of carbon membranes and polymeric materials for CO₂ capture from coal fired power plants. The project also includes spinning of hollow fibres, module development and durability tests. The membrane has proved to be stable towards SO₂ over a

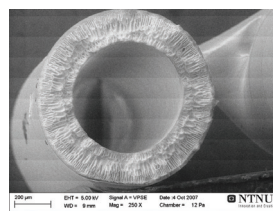
longer period of time. One Post.doc. and one PhD student were attached to the project in 2010 – the project is going into its final year in 2011. The project coordinator is KEMA in The Netherlands.

c) EU FP7 project DECARBit

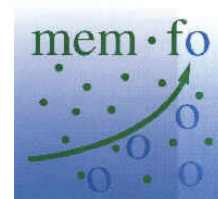
The project is coordinated by Sintef and had kick-off in Feb 2008. The focus is pre-combustion separation of CO₂ and H₂ at high temperatures (>300°C). Carbon membranes are being tailored for this separation. The project also includes module development and durability tests. The project coordinator is SINTEF Energy

d) KMB GASSMAKS / NFR project RECCO2

The project started late 2007. The objective is CO₂ removal from high pressure natural gas streams using a polymeric blend membrane; using as one of the polymers in the blend the patented PVAm facilitated transport membrane – other materials suitable for high pressure applications are also considered. The project includes material development, pilot construction, durability tests and simulations. The main challenge in this project is the performance at high pressures (→100 bar). Advanced high pressure test rigs have been built, one for permeation tests and one for durability tests. Special restrictions for HMS is needed in this operating range. Industrial partner is Statoil.



SEM-picture showing a membrane. DO-DI: 1 -0.6 mm cut through a hollow fibre



Memfo = Membrane Forskning (Membrane Research)



Bundle of hollow fibre membranes in an industrial module—packing densities can be up to 30 000 m²/m³

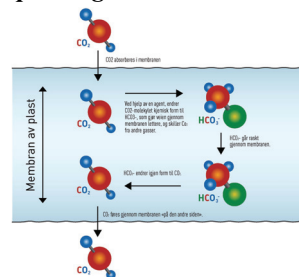


Illustration of the mechanism in the patented CO₂ facilitated transport membrane

e) KMB Petromaks / NFR A Green Sea

The project started in 2010, and Sintef Energy is the coordinator. The project has activities within four alternative technologies for natural gas sweetening. Memfo's activity within the project is development of a nanocomposite membrane material for a membrane contactor. The other technologies are development of sorbents, alternative absorbents and low temperature separation. Process integration is also an important activity. There is one PhD-student within Memfo working on the project.

Brief description of a sample liquid separation project

f) KMB NANOMAT / NFR project: Membranes for osmotic processes – POPMOP

Reverse osmosis is today one of the major methods for desalting ocean water into freshwater. Osmotic effects demands that a high pressure on the saltwater side of the membrane modules must be applied to override the osmotic pressure difference between sea water and freshwater. If the applied pressure in the cells is lower than the osmotic pressure the water flow is reversed and freshwater flows into the saltwater compartment, thus increasing the volume of moderately pressurized saltwater. This is the principle of Pressure Retarded Osmosis (PRO), which may be used to produce electric energy as the surplus water on the saltwater side may be run through turbines for power production. The potential for power production at the outlet of every river that flows into the ocean is very large.

Towards the end of 2007 Memfo was granted a KMB project from Nanomat/NFR supported by Aqualyng, Statkraft and Statoil. The project is aiming at studying and optimizing the synthesis of polymers for osmotic processes. This development includes both optimisation of the support membrane, as well as the thin film membrane itself. One PhD student and one research scientist have been working on the project in 2010, in addition to collaboration with Sintef.

g) VARIOUS PROJECTS ON NANOCOMPOSITES

The group has additionally several smaller research projects focusing on development of hybrid materials; in 2010 three PhDs have been involved in this topic.

The Memfo researchers work very much as a team in addition to be dedicated to individual projects. Hence the simulation of processes is handled whenever needed by those who have the competence. Likewise; the concern for environmental issues, leads to the focus also on biogas upgrading to vehicle fuel quality (biomethane). Carbon membranes has proved to be suitable for upgrading of biogas; documented by experiments and discussed in publications.

A collaboration with University of Dar es Salaam (UDSM), Tanzania, has resulted in a project funded by NUFU. The focus is on bioenergy; with certain aspects of the production of bioethanol and biodiesel from local raw materials. There are 2 PhDs at UDSM and 1 at NTNU attached to this project.

There are several well equipped laboratories available for the membrane research; both for membrane material development as well as membrane characterization. The membrane research on CCS is especially strong, and completes the research on CCS activities in collaboration within the Environment and Reactor Group.

A spin-off company from the research on carbon molecular sieve membranes was established in 2008 with the support of the Technology Transfer Office (TTO) at NTNU. The name of the company is *MemfoACT* (= Membranes for Advanced Clean Technology, <http://www.memfoact.no>)

This company won 3 prizes for creativity and innovation in 2009/2010.

Crystallization and Particle Design

The research within crystallization is focused at kinetics of nucleation, crystal growth, and agglomeration in order to predict and control the particle size distribution and shape of crystalline particulate products for scale prevention, improved solid-liquid separation, CO₂-capture in precipitating systems, and for nano-particle production. The crystallization group also investigates fundamental mechanisms in the early formation of solid particles, mechanisms for growth of polycrystalline particles and interaction between biopolymers and mineral formation.

Improved Glycol Loop Operation – bulk precipitation and scaling of carbonates in natural gas processing.

The aim of the project is to develop a simulation tool for glycol loops in processing of natural gas. This necessitates a deep understanding of the precipitation and crystallisation behaviour of salts and scale-forming carbonates in ethylene glycol (MEG) and water mixtures. Kinetics of calcium carbonate precipitation, scaling on heated surfaces and separation of salts in the on-shore glycol reclamation systems will be the main research tasks. The project is in collaboration with Institute of Energy Technology, Norway (IFE) and financed by several international oil and gas companies and the Research Council of Norway (NFR). The first part of the project (from 2006) was finalized in 2010 and a new 3 year application was granted. So far the studies performed in the crystallization group have shown that MEG significantly affects the precipitation of calcium carbonate by lowering the growth rate and by shifting the polymorphic composition. Kinetic expressions have been developed to be implemented into computer simulator for particle formation control within glycol loops. The project is continuing (with 1 PhD and 1 postdoc at NTNU) by studies of surface scaling and bulk precipitation in presence of relevant impurities.

Industrial Crystallization and Filtration

The goal of this research is to relate solid/liquid separation characteristics to the underlying growth and agglomeration phenomena. It involves studies of inorganic salts and pharmaceuticals, and the primary target for the activity at NTNU is to link the parameters in the crystallisation process to the subsequent filtration

step by focusing on common mechanisms for these selected systems. A project in collaboration with POSTEC at Tel-Tek and is financed by the Research Council of Norway and Norwegian industry partners is now finalized. A general mechanism of crystal growth switching whereby the particle shape is dramatically altered for several systems differing widely in their chemical nature. This is illustrated for the precipitation of sodium glutamate by switching from the well-known needle crystals of β -glutamic acid to spherical particles of the same polymorph. Filtration resistance measurements as well as powder flow properties measured by uniaxial testing has shown that these spherical particles are unwanted, and in some cases the conditions can be met to avoid their formation. A new application has been filed to continue the work to improve industrial filtration processes.

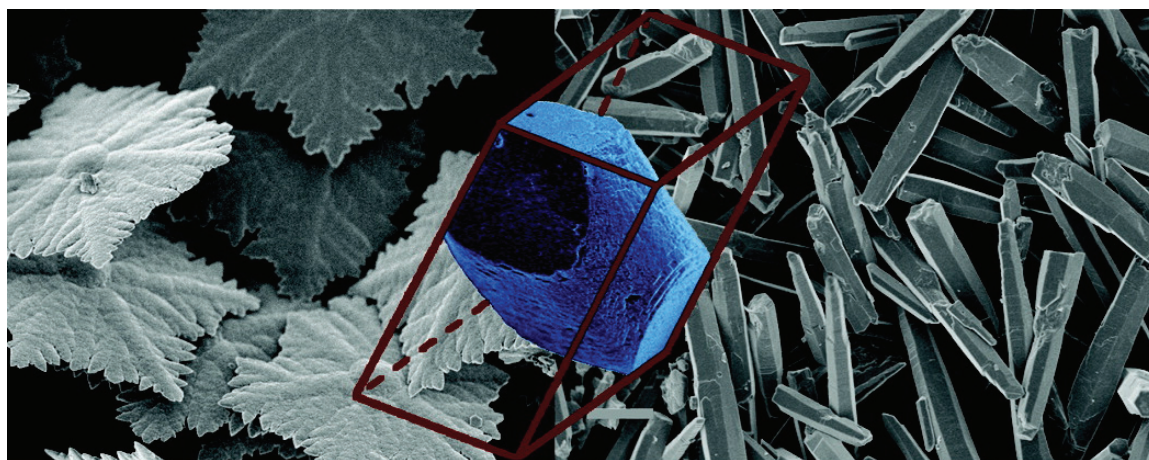
Biom mineralization

Structural biocomposites found in nature often have a well-defined organization on the nanometer scale. For mineralized materials, interactions between organic and inorganic phases are important for controlling crystal size, morphology, and spatial arrangement, which is a requirement when structural biomaterials are designed. In a joint project with department of biochemistry, lead by the physics department, we have been studying the

formation of nanoparticles of calcium carbonate and calcium phosphate in polysaccharide (alginate) networks as model systems for bone formation. The mineral formation within alginate gel beads is a complex precipitation phenomenon resulting from diffusion of ions through the networks and simultaneous competition for calcium by the gelling process. However, as we have shown by crystal growth rate studies in presence of different alginate oligomers, these molecules are strong crystal growth modifiers overriding the effect of mixing and diffusion and thereby facilitating the production of very small crystals within the networks. Studies performed in 2010 have shown that these materials might template stem cell differentiation for bone regeneration purposes. The variation in the oligomer composition was also shown to have great effects on the polymorphic composition of calcium carbonate, results that beside their fundamental significance can provide insight into mineral scale mitigation strategies in industry as well as to design hybrid materials.

CO₂-capture in precipitating systems

A PhD was hired in 2010 to work with carbon dioxide absorption in systems where the crystallization processes during absorption and desorption can influence the kinetics and capacity of the capture process



Certain alginate oligomers have the capacity to force the crystallization of calcium carbonate into exclusively calcite (in blue, only partly inhibited) by suppressing selectively the growth of the other polymorphs, snowflake shaped vaterite and needle type aragonite.

BIOREFINERY AND FIBRE TECHNOLOGY GROUP

Academic staff

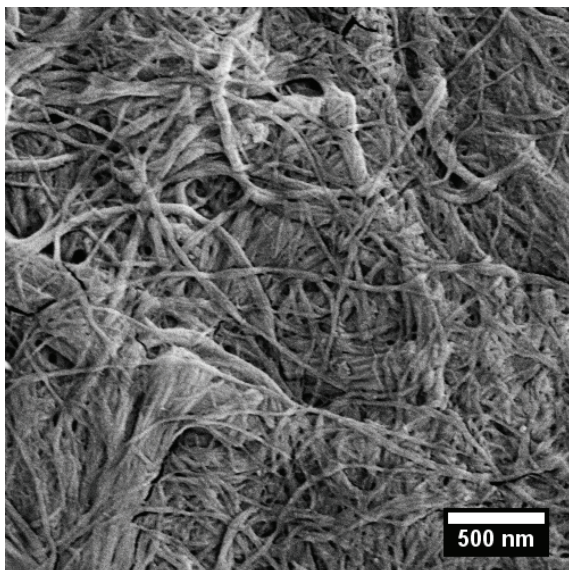
Professor Øyvind W. Gregersen
Associate professor Størker Moe
Professor emeritus Torbjørn Helle

Post.docs.

Asuka Yamakawa (until 31.10.2010)
Marco Iotti (until 31.05.2010)
Sara Paunonen (from 01.11.2010)
Swarnima Agnihotri (from 15.03.2010)

PhD. candidates

Collin Ching Tyn Hii
Galina Rodionova
Marius Rusu
Mihaela Tanase
Sara Paunonen (until 31.10.2010)
Tuan-Anh Nguyen



FE-SEM image of a the surface of a microfibrillar cellulose film produced by homogenization (Syverud et al 2009)

Teaching

The Biorefinery and Fiber Technology group provides chemical engineers and PhDs for the Norwegian pulp and paper industry. The estimated need from the industry is 8-10 engineering graduates and about 2 PhD candidates per year. We have now developed the curriculum of our courses in the 4th and 5th year to include bioenergy and biorefinery concepts on an equal basis with pulp and paper. This reflects a similar change in our research focus and starting industrial development.

Partners

The Biorefinery and Fibre technology group, Paper and Fibre research Institute (PFI) and parts of the Ugelstad laboratory (colloid and surface chemistry) are located in the same building on the NTNU Gløshaugen campus and are working in close cooperation. In addition Sintef,

Innventia (Stockholm), HUT (Helsinki) and MIUN (Sundsvall) are important research partners. We also cooperate closely with industry partners such as Norske Skog, Södra Cell, Borregaard, Peterson, Dynea, and Statoil.

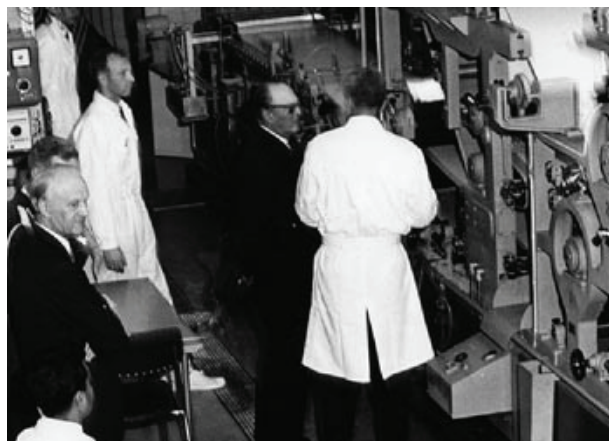
Research

Our research is focused on bioenergy/biorefinery, improvements in the pulp and paper process and on improved end product quality. Our main research activity is done through PhD and Post Doc. fellows. Examples are:

- Pre-treatment and conditions for hydrolysis of wood for bioethanol production
- Better strength and surface properties of wood-containing paper by use of microfibrillated cellulose as an additive.
- Barrier properties of microfibrillated cellulose and chemically modified microfibrillated cellulose.
- Properties of adhesives containing microfibrillated cellulose.
- The relation between the mechanical properties and permeability of laminated board and the performance of heavy duty food transport boxes.
- Reduced energy consumption and/or better fibre properties of mechanical pulp through high intensity refining, co-refining of different raw materials or pre-treatment of wood chips.
- The effect of furnish composition and sheet structure on wet pressing efficiency.

Moving the pilot plant

Due to the renovation of chemistry building KIV and the need for laboratories and pilot plants for CO₂ separation research, the pulp and paper pilot plant and paper machine has been removed. Most of the equipment (but not the paper machine) was installed in the pilot hall of the PFI building during 2010.



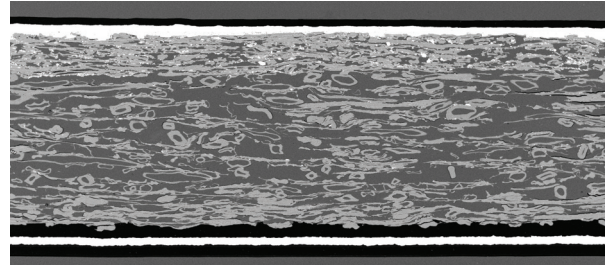
The paper machine which was opened by King Olav in 1965 had become technically obsolete and had to yield ground to a new pilot hall for CO₂ separation research.

Trends

The last years a new activity on use of cellulose based particles in composite materials have started. Both better oxygen barrier and mechanical properties may be obtained by using cellulose fibres or fibrils as reinforcement in thermoplastic composites.

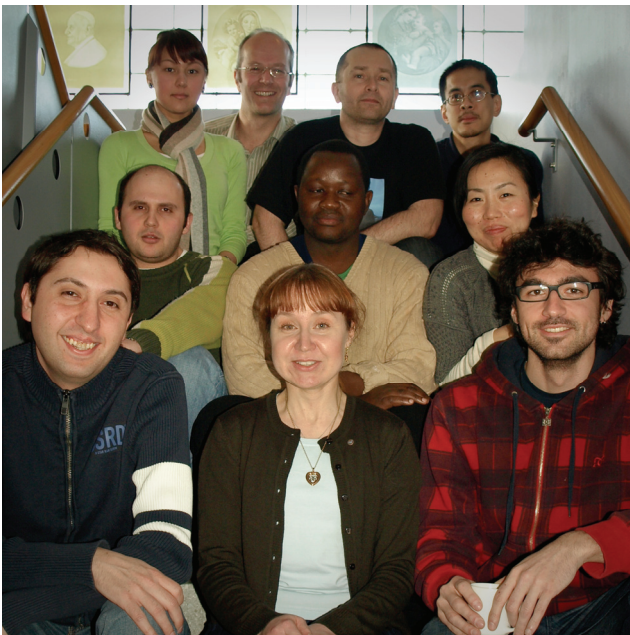
Together with PFI a new research activity on the use of wood based biofuel production have also started. The goal is cost effective production of biodiesel and ethanol from wood.

Further, energy effective production is one of the primary concerns of the pulp and paper industry and thus also an important research area now and in the future.



The mechanical and barrier properties of a paper material depend on the material choice and structure. The SEM image of the cross section of a liquid board shows (from top) a Polyethylene (PE), mineral coating, kraft pulp, CTMP, kraft pulp, PE, Aluminium layer and PE

BIOREFINERY AND FIBRE TECHNOLOGY GROUP



First row: Marius, Sara and Marco

Second row: Klodian, Kando and Asuka

Third row: Galina, Øyvind, Størker and Collin

CHAPTER 3: PUBLICATIONS

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Re Promotion Effect of Carbon Nanotube Supported Cobalt Catalyst for Fischer-Tropsch Synthesis Studied by SSITKA. CarboCat IV 4th International Symposium on Carbon for Catalysis; 2010-11-07 - 2010-11-10
- 138. Yang, Jia; Lillebø, Andreas Helland; Chen, De; Holmen, Anders.**
Effect of ppm level alkali metal on CoRe/Al₂O₃ catalyst for the Fischer-Tropsch reaction studied by SSITKA. 9th Novel Gas Conversion Symposium; 2010-05-30 - 2010-06-03
- 139. Yang, Jia; Lillebø, Andreas Helland; Chen, De; Holmen, Anders.**
Effect of ppm level sodium on CoRe/Al₂O₃ catalyst for the Fischer-Tropsch reaction studied with SSITKA. 9th Novel Gas Conversion Symposium (NGCS 9); 2010-05-30 - 2010-06-03

- 140. Yang, Jia; Tveten, Erik Zakarias; Borg, Øyvind; Rytter, Erling; Holmen, Anders.**
Effect of support on the Intrinsic Activity and Selectivity for Co-based Fischer-Tropsch Catalyst. EuropaCat IX; 2010-08-30 - 2010-09-04
- 141. Yang, Jia; Zhao, Tiejun; Tveten, Erik Zakarias; Chen, De; Holmen, Anders.**
Origin of in-situ reduction and oxidation of Co/Al₂O₃ in the Fischer-Tropsch Synthesis. 14th Nordic Symposium on Catalysis; 2010-08-29 - 2010-08-31
- 142. Yang, Jia; Zhao, Tiejun; Tveten, Erik Zakarias; Chen, De; Holmen, Anders.**
Types and reactivity of surface species on Co/Al₂O₃ catalyst for Fischer-Tropsch Synthesis. 14th Nordic Symposium; 2010-08-29 - 2010-08-31
- 143. Yelchuru, Ramprasad; Skogestad, Sigurd.**
MIQP Formulation for Optimal Controlled Variable Selection in Self Optimizing Control. The 5th International Symposium on Design, Operation and Control of Chemical Processes; 2010-07-25 - 2010-07-28
- 144. Zakeri, Ali; Einbu, Aslak; Wiig, Per Oscar; Øi, Lars Erik; Svendsen, Hallvard Fjøsne.**
Experimental Investigation of Pressure Drop, Liquid Hold-Up and Mass Transfer Parameters in a 0.5 m Diameter Absorber Column. GHGT-10 (10th International Conference on Greenhouse Gas Control Technologies); 2010-09-19 - 2010-09-23
- 145. Zhao, Tiejun; Eiras, Sara Boullosa; Yu, Yingda; Chen, De; Holmen, Anders; Rønning, Magnus.**
Pechini route in pore: Synthesis of supported catalysts by impregnation and calcination of room-temperature polymerizable metal-complexes. 14th Nordic Symposium on Catalysis; 2010-08-29 - 2010-08-31
- 146. Zhao, Tiejun; Eiras, Sara Boullosa; Yu, Yingda; Chen, De; Holmen, Anders; Rønning, Magnus.**
Synthesis of supported catalysts by impregnation and calcination of roomtemperature. Norwegian Symposium on Catalysis; 2010-11-29 - 2010-11-30
- 147. Zhao, Tiejun; Yu, Yingda; Chen, De; Rønning, Magnus.**
Preferential oxidation of CO in H₂-rich feed over unsupported nanocomposite and structured carbon nanofiber supported Cu-CeO₂ catalysts. ACS Spring conference; 2010-03-21 - 2010-03-25
- 148. Zhao, Tiejun; Yu, Yingda; Chen, De; Rønning, Magnus.**
Structured carbon nanofiber supported Cu-CeO₂ catalyst: Catalytic behavior in the preferential oxidation of CO in H₂-rich gases. 9th Novel Gas Conversion symposium; 2010-05-30 - 2010-06-0
- 149. Zhu, Jun.**
Study on Active Sites on Pt Nanoparticles for Propane Dehydrogenation.. Norwegian Catalysis Symposium 2010 and Annual Meeting of the KOSK II program of the Norwegian Research Council; 2010-11-29 - 2010-11-30
- 150. Zhu, Jun; Chen, De; Rønning, Magnus; Yu, Yingda; Holmen, Anders.**
The Nature of active sites in Pt nanoparticles for propane dehydrogenation. 9th Novel Gas Conversion Symposium (NGCS 9); 2010-05-30 - 2010-06-03
- 151. Øye, Gisle.**
Correlations between crude oil properties and produced water quality. International symposium of Advanced Energy Science 2010; 2010-11-18 - 2010-11-19
- 152. Øye, Gisle; Aarhoug, Kristin; Flåten, Geir Rune; Dudasova, Dorota.**
Correlations between physicochemical properties of crude oils and o/w emulsion behaviour. 21st International Oil Field Chemistry Symposium; 2010-03-15 - 2010-03-17

CHAPTER 4: EDUCATION

Chemical Engineering

The specialization in Chemical Engineering starts in the third year with the basic technological courses in Separation Technology, Reaction Engineering, Thermodynamics and Process Design. In the fourth year the students elect further specializations for the remaining of the studies. The students choose between 5 specializations: Petrochemistry and Catalysis, Colloid and Polymer Chemistry, Environmental Engineering and Reactor Technology, Process Systems Engineering and Paper and Fibre Technology.

The goal of the education is a Master (MSc) at a high international level in Chemical Engineering.

Students with a bachelor degree in a relevant area from colleges can be admitted to the fourth year of the MSc-degree programme (2 year MSc programme). The degree provides the candidates qualifications for jobs in a wide range of industries, as well as the public sector and in research. It is also the basis for admission to the PhD-studies in Chemical Engineering.

Master courses given in 2010:

| Course code | Course title | Credits | Year | Registered | Passed |
|-------------|---|---------|------|------------|--------|
| TKP4100 | Fluid Flow and Heat Transfer | 7.5 | 2 | 95 | 82 |
| TKP4105 | Separation Technology | 7.5 | 3 | 86 | 74 |
| TKP4110 | Chemical Reaction Engineering | 7.5 | 3 | 104 | 96 |
| TKP4115 | Surface and Colloid Chemistry | 7.5 | 3 | 75 | 67 |
| TKP4120 | Process Engineering | 7.5 | 2 | 162 | 143 |
| TKP4130 | Polymer Chemistry | 7.5 | 4 | 22 | 20 |
| TKP4135 | Chemical Process Dynamics and Optimization | 7.5 | 4 | 7 | 5 |
| TKP4140 | Process Control | 7.5 | 4 | 39 | 34 |
| TKP4145 | Reactor Technology | 7.5 | 4 | 11 | 7 |
| TKP4150 | Petrochemistry and Oil Refining | 7.5 | 4 | 42 | 24 |
| TKP4155 | Reaction Kinetics and Catalysis | 7.5 | 4 | 60 | 48 |
| TKP4160 | Transport Phenomena | 7.5 | 4 | 38 | 28 |
| TKP4165 | Process Design | 7.5 | 4 | 26 | 24 |
| TKP4170 | Process Design, Project (autumn) | 7.5 | 4 | 30 | 30 |
| TKP4171 | Process Design, Project (spring) | 7.5 | 4 | 4 | 4 |
| TKP4175 | Thermodynamic Methods | 7.5 | 3 | 36 | 23 |
| TKP4180 | Bioenergy and Fiber Technology | 7.5 | 4 | 5 | 3 |
| TKP4185 | Nuclear Power, Introduction | 7.5 | 4 | 17 | 15 |
| TKP4190 | Fabrikasjon og anvendelse av nanomaterialer | 7.5 | 4 | 20 | 16 |
| TKP4510 | Catalysis and Petrochemistry, Specialization Project | 15 | 5 | 10 | 10 |
| TKP4511 | Catalysis and Petrochemistry, Specialization Project | 7.5 | 5 | 1 | 1 |
| TKP4515 | Catalysis and Petrochemistry, Specialization Course | 7.5 | 5 | 11 | 11 |
| TKP4520 | Colloid and Polymer Chemistry, Specialization Project | 15 | 5 | 1 | 1 |
| TKP4521 | Colloid and Polymer Chemistry, Specialization Project | 7,5 | 5 | - | - |
| TKP4515 | Colloid and Polymer Chemistry, Specialization Course | 7.5 | 5 | 2 | 2 |
| TKP4530 | Reactor Technology, Specialization Project | 15 | 5 | 16 | 16 |
| TKP4531 | Reactor Technology, Specialization Project | 7,5 | | - | - |
| TKP4535 | Reactor Technology, Specialization Course | 7,5 | 5 | 13 | 13 |
| TKP4550 | Process Systems Engineering, Specialization Project | 15 | 5 | 8 | 8 |
| TKP4551 | Process Systems Engineering, Specialization Project | 7.5 | 5 | 1 | 1 |
| TKP4555 | Process Systems Engineering, Specialization Course | 7.5 | 5 | 13 | 11 |
| TKP4560 | Paper and Fibertechnology, Specialization Project | 15 | 5 | 2 | 2 |
| TKP4561 | Paper and Fibertechnology, Specialization Project | 7.5 | 5 | - | - |
| TKP4565 | Paper and Fibertechnology, Specialization Course | 7.5 | 5 | 3 | 2 |
| TKP4850 | Experts in Team, Interdisciplinary Project | 7.5 | 4 | 30 | 29 |
| TKP4500 | Final Year Design, for Spanish students | 60 | 5 | 2 | 2 |
| TKP4900 | Chemical Process Technology, Master Thesis | 30 | 5 | 31 | 31 |

Master theses 2010 total 29, 14 female and 15 male

Arthur, Theophilus

Control structure design for methanol process

Supervisor: Sigurd Skogestad

Asif, Naveed

Adsorption/Desorption studies related to Enhanced Oil Recovery by Low Salinity Water Flooding

Supervisor: Gisle Øye

Azpeleta, Cristina

Partial oxidation of methane by chemical looping

Supervisor: Anders Holmen

Badina, Aderonke

Characterization of products from the slurry hydrocracking of heavy oil using multivariate analysis of data from LC-MS, ¹H-NMR and FT-IR spectroscopy

Supervisor: Edd A. Blekkan

Besteiro Aparicio, Carlos

Direct synthesis of dimethyl ether (STD) from syngas on bifunctional catalyst

Supervisor: Hilde J. Venvik

Bouvier, Nicolas

Modelling and Optimization of a Gas-to-Liquid plant.

Supervisor: Magne Hillestad

Dreillard, Matthieu

Energy considerations around an amine CO₂ capture plant

Supervisor: Magne Hillestad

Eklund, Pål

Refining of high yield kraft pulps

Supervisor: Størker Moe

Freire López, Juan Bautista

Catalytic partial oxidation of methane at moderate temperatures

Supervisor: Anders Holmen

Gao, Bicheng

Characterisation and Rheological Properties of Model Gas hydrate particles

Supervisor: Gisle Øye

Gondal, Shahla

The VLE of CO₂-Water-MEA; Empirical Data and Refined e-NRTL Model Predictions

Supervisor: Hallvard Svendsen

Haider, Shamim

Optimization of Pretreatment Process for Hollow Fibres in the Production of Carbon membranes for Air Separation

Supervisor: May-Britt Hägg

Helberg, Ragne Marie Lilleby

Optimization of PSf hollow fiber membranes and preparation of two types of PVAm/PSf membranes for CO₂ capture from flue gas

Supervisor: May-Britt Hägg

Helgestad, Dag-Erik

The Drilling Process: A Plantwide Control Approach

Supervisor: Sigurd Skogestad

Hesstvedt, Camilla

The effects of contamination in flue gas and natural gas streams on carbon dioxide capture performance of FSC (Fixed-Site-Carrier) membranes

Supervisor: May-Britt Hägg

Hyllestad, Elisabeth L.

Stabilization of two-phase flow in risers from reservoirs (anti-slug control)

Supervisor: Sigurd Skogestad

Jacobsen, Julie Berild

Size enlargement of carbonate particles precipitated during gas production

Supervisor: Jens-Petter Andreassen

Jensen, Martin Buus

Dynamic model for nutrient absorption in fish

Supervisor: Nadav Skjøndal-Bar

Lillebø, Andreas Helland

Characterization and catalytic activity testing of cobalt/rhenium-gamma alumina Fischer-Tropsch catalyst. Effect of sodium, potassium, lithium and calcium promotron

Supervisor: Anders Holmen

Mba, Emmanuel

CO₂ solubility measured by the N₂O analogy

Supervisor: Hallvard Svendsen

Munkejord, June

Comparison of solvents for postcombustion capture of carbon dioxide by chemical absorption potassium, lithium and calcium promotron

Supervisor: Jens-Petter Andreassen

Nergård, Liv-Turid

Sensitivity Studies of Liquefaction Processes Using Cubic Equations of State

Supervisor: Tore Haug-Warberg

Osatiashiani, Amin

Catalytic conversion of producer gas

Supervisor: Edd A. Blekkan

Piella Bagaria, Jordi

Protein-nanoparticle constructs for intracellular delivery

Supervisor: Wilhelm Glomm

Ringstad, Renate Gjørva

Carbon dioxide capture from aluminium-production

Supervisor: Hallvard Svendsen

Roel, Carl Marius

Corrosive sulfur in transformer oils.

Supervisor: Wilhelm Glomm

Roset, Stine Thysnes

Removal of basic compounds from absorber exhaust in post CO₂ capture. Vapour-liquid equilibrium for ammonia in aqueous amine solutions

Supervisor: Hallvard Svendsen

Skjeldestad, Kjetil

Carbonization and characterization of carbon hollow fiber membranes for air separation

Supervisor: May-Britt Hägg

Ton, Xuan-Anh

Synthesis and Characterization of Sol-Gel Derived Organic-Inorganic Hybrid Hydrogels for Potential Controlled Release

Supervisor: Wilhelm Glomm

Widarena, Trimaharika

Quantitative Efficiency Assessment of an Oil and Gas Processing Platform

Supervisor: Magne Hillestad

Østbye, Helene

Dynamic modelling of a post combustion CO₂ capture plant

Supervisor: Magne Hillestad

Some of the masterstudents



- First row:** Aderonke Badina, Elisabeth Hyllestad, Renate Ringstad, Stine Roset, Julie Berild Jacobsen, June Munkejord, Camilla Hestvedt
- Second row:** Emmanuel Mba, Anders Haukvik Røed, Carl Marius Roel, Kjetil Skjeldestad, Dag-Erik Helgestad, Andreas H. Lillebø, Martin Buus Jensen

5th year students 2010/2011

Total 34, 13 female and 21 male

Alam, Mahmud
Almeland, Silje Kreken
Bøhn, Kristian
Esmalpour, Ayob
Evenrud, Vegar
Graff, Vidar
Greene, Jonathan Ashley
Grimholt, Chriss Tony Robert
Haglund, Ola Kjølberg
Hareide, Henning
Håseth, Jenny Kristin
Heggvoll, Børge
Helgesen, Anette Hoel
Idrees, Muhammad Usman
Jens, Christian Morten
Karlsen, Aina Elin
Karlsen, Stine
Kjos-Hanssen, Øyvind Jacob
Krossholm, Charlotte
Kvam, Torunn
Leithe, Anna Elise
Lien Bjørnstad, Ida
Meland, Knut Åge
Nazir, Ahsin
Nergaard, Margrethe
Osmani, Kimete
Plünnecke, Katrine S. Biesterfeld
Rahman, Mohammad Mashukur
Roll, Sebastian
Saeed, Muhammad
Saleem, Fahad
Viatkin, Dimitri
Williams, Rebecca Sian
Zaidy, Syed Amjad Hussain

4th year students 2010/2011

Total 31, 13 female and 18 male

Asphaug, Sindre
Barland, Astrid Odland
Berstad, Eivind
Bersås, Anita
Carlsen, Christina
Dolgov, Iakov
Glas, Sophie Anne Amelie
Gynnild, Nina Tung
Henriksen, Fridtjof Finsnes
Hildenes, Knut Arne Wuttudal
Holene, Axel Lødemel
Håseth, Jenny Kristin
Håvik, Sindre
Johannessen, Petra-Kristine
Johansen, Stine
Johansson, Emma Matilda
Kjos-Hanssen, Øyvind Jacob
Krossholm, Charlotte
Kvam, Torunn
Leer, Roald Bræck
Midttveit, Anette

Nerland, Carina Renée
Nesje, Ivar
Nogva, Stig-Erik
Nordvåg, Ole Kristian
Pylilo, Alexei
Shadman, Amir
Stavnes, Signe Marie Nielsen
Sørheim, Anders
Tangen, Stian
Aasgaard, Lasse Svenkerud

3rd year students 2010/2011

Total 45, 28 female and 17 male

Berstad, Sigrun Dyvik
Brodtkorb, Thea Wilhelmine
Correia, Joana Catarina
Djuve, Eirik
Duus, Ane Cecilie
Ekrheim, Hilde Bråtveit
Fiske, Thomas Haukli
Foss, Kristine Bentzen
Foss, Martin Skjærvø
Hjetland, Ola Sæterli
Hodneland, Solveig
Houge, Emilie Øritsland
Hove, Hanne Ekeberg
Hyllestad, Ketil
Håbrekke, Åshild
Haarsaker, Trine Vilde
Jenssen, Kaia Andersson
Jevne, Ivar Magnus
Johnsen, Birgit
Kjemperud, Jostein
Kløcker, Kaja Neeb
Knutsen, Kristine Tomte
Lefsaker, Martine
Liland, Ingvild Skeie
Lindersen, Peter Johan Bergh
Lindgren, Camilla
Marvik, Tor Anders
Mielnik, Monika Maria
Nilsen, Anne Sofie
Nordbø, Jørgen
Nythe, Odd Martin
Næss, Henriette Sæd
Olhaye, Mohammed Omar
Paulsen, Helene
Selvaag, Kristian
Snarvold, Kristin S.
Stewart, Nicola Josefina
Susort, Nils Arne
Tomas, Tina
Trapnes, Siri Hofstad
Trondsen, Gaute Tolås
Øien, Marianne
Østbye Pedersen, Eirik
Aaltvedt, Stian
Aanonsen, Charlotte

**International master students autumn
2010, total 9, 2 female and 7male**

| Name | Nationality |
|------------------------|--------------------|
| Ali, Hassan | Pakistan |
| Ahmad, Rafiq | Pakistan |
| Bandyopadhyay, Sulalit | India |
| Hussain, Saddam | Pakistan |
| Katto, Aristides | Tanzania |
| Leruth, Alexandre | Belgium |
| Lesaint, Caterina Rusu | Romania |
| Sheng, Juejing | China |
| Usman, Muhammad | Pakistan |

**Two year domestic master degree
program autumn 2010, total 5, 2 female
and 3 male**

Gynild, Nina Tung
Henriksen, Fridtjof Finsnes
Håvik Sindre
Nerland, Carina Renée
Tangen, Stian

Two



Student exchange 2010

31 exchange students visited our Department (10 females and 21 males)

| Name | University/Country | Group located |
|-----------------------------------|--|---|
| Azpeleta, Cristina | University of Valladolid, Spain | Catalysis Group |
| Barilleau, Claire | INPL, Nancy University, France | Catalysis Group |
| Besteiro Aparicio, Carlos | Universidad de Valladolid, Spain | Catalysis Group |
| Billot, Baptiste | Conseil Régional de Franche-Comté, France | Colloid- and Polymer Group |
| Blanco Mendizabal, Lara | University of the Basque Country, Spain | Chemical Engineering |
| Boiron, Aurelia | Ecole Centrale de Lille, France | Process System Engineering Group |
| Bonilla Dominguez, Juan Alejandro | Universidad Politecnica de madrid, Spain | Environmental Engineering and Reactor Tehnology Group |
| Bouvier, Nicolas | Institut National Polytechnique de Lorraine, France | Environmental Engineering and Reactor Tehnology Group |
| Cattaneo, Simone | Politecnico Di Milano, Italy | Catalysis Group |
| Cicciotti, Matteo | Politecnico Di Milano, Italy | Process System Engineering Group |
| Chikhi, Benjamin | RWTH Aachen, Germany | Environmental Engineering and Reactor Tehnology Group |
| Chirnside, Morfula Pamela | RWTH Aachen, Germany | Chemical Engineering |
| Dreillard, Mattheu | Institut National Polytechnique de Lorraine, France | Environmental Engineering and Reactor Tehnology Group |
| Freire, Juan Bautista | Universidad de Valladolid, Spain | Catalysis Group |
| Gera, Vivek | Indian Institute of technology Kanpur, India | Chemical Engineering |
| Jiménez Ortega, Mario | University Rovira I Virgili, Spain | Catalysis Group |
| Kashyap, Vikas | Indian Institute of Technology Roorkee, Uttarakhand, India | Colloid- and Polymer Group |
| Kupka, Vojtech | Brno University of Technology, Czech Republic | Colloid- and Polymer Group |
| Lambrechts, Kalle | Kempen University College, Belgium | Colloid- and Polymer Group |
| Malizia, Mauro | University of Calabria, Italy | Environmental Engineering and Reactor Tehnology Group |
| Montazaud, Thomas | Ecole Centrale de Lille, France | Environmental Engineering and Reactor Tehnology Group |
| Muhamed, Rizqah | University of Cape Town, South Africa | Environmental Engineering and Reactor Tehnology Group |
| Pan, Xi | University of Technology Hamburg, Germany | Process System Engineering Group |
| Piella Bagaria, Jordi | Univeritat Politecnica de Catalunya, Spain | Colloid- and Polymer Group |
| Roudot, Solenne | Grenoble Institute of Technology, France | Pulp, Paper and Biorefinery |
| Taraba, Robert | Slovak University of Technology in Bratislava, Slovakia | Process System Engineering Group |
| Tavera Valero, Nuria | Universidat de Granada, Spain | Environmental Engineering and Reactor Tehnology Group |
| Tichelkamp, Thomas | Heinrich-Heine-University, Düsseldorf, Germany | Colloid- and Polymer Group |
| Troncoso, Urbano | University of Granada, Spain | Environmental Engineering and Reactor Tehnology Group |
| Ton, Xuan-Anh | ESPCI Paris Tech, France | Colloid- and Polymer Group |
| Vannier, Damien | INPL, Nancy University, France | Catalysis Group |
| Vos, Filip | Katholieke Hogeschol Kempen, Belgium | Process System Engineering Group |

8 students from our Department (3 females and 5 male) on exchange

| Name | To institution | Programme | Period |
|--------------------------|---|-----------|---------------------|
| Böhn, Kristian | Curtin University of Technology, Perth, Australia | Individ | 01.01.10 – 31.06.10 |
| Glas, Sophie Anne Amelie | Delft University, The Netherlands | Erasmus | 01.09.10 – 30.06.11 |
| Graff, Vidar | Curtin University of Technology, Perth, Australia | Individ | 27.07.09 – 25.06.10 |
| Grimholt, Chris | University of California, Berkeley, USA | Bilateral | 15.08.09 – 15.06.10 |
| Haglund, Ola Kjølborg | Curtin University of Technology, Perth, Australia | Individ | 27.07.09 – 26.06.10 |
| Lethe, Anna Elise | Curtin University of Technology, Perth, Australia | Individ | 01.01.10 - 31.06.10 |
| Nergaard, Margrethe | University of California, Berkeley, USA | Bilateral | 01.09.09 – 30.06.10 |
| Sørheim, Anders | Technical University Berlin, Germany | Erasmus | 01.09.10 – 30.06.11 |

PhD in Chemical Engineering

The Department of Chemical Engineering offers a PhD-programme, which gives a higher education within the field of Chemical Engineering.

The PhD program in Chemical Engineering will provide training in how to generate and publish new knowledge in the field, as well as help strengthen the candidates academic horizon in Chemical Engineering.

The PhD program in Chemical Engineering are connected to the Departments research groups:

- Catalysis
- Colloid- and Polymerchemistry
- Process- Systems Engineering
- Environmental Engineering and Reactor Technology
- Biorefinery and Fibre Technology

PhD courses given at Department of Chemical Engineering:

| Cours code | Course title | Credits | Registered | Passed | Semester |
|------------|---|---------|------------|--------|-----------|
| KP8100 | Advanced Process Simulation | 7.5 | 2 | 0 | Fall 10 |
| KP8102 | Wood Chemistry in Pulping and Paper Making | 7.5 | | | Fall 11 |
| KP8105 | Mathematical Modelling and Model Fitting | 7.5 | | | Fall 11 |
| KP8106 | Gas Cleaning with Chemical Solvents | 9.0 | 6 | 6 | Spring 11 |
| KP8107 | Advanced Course in Membrane Separation Process | 9.0 | | | Spring 11 |
| KP8108 | Advanced Thermodynamics: With applications to Phase and Reaction Equilibria | 9.0 | 8 | 3 | Spring 10 |
| KP8110 | Membrane Gas Purification | 9.0 | 3 | 3 | Spring 10 |
| KP8115 | Advanced Process Control | 7.5 | 1 | 1 | Fall 10 |
| KP8117 | Paper Physics and Paper Chemistry | 9.0 | 3 | 2 | Spring 10 |
| KP8118 | Advanced Reactor Modelling | 12 | 2 | 2 | Spring 10 |
| KP8129 | Colloid Chemistry for Process Industry | 7.5 | | | Spring 12 |
| KP8130 | Systembiology, Modelling and Analysis | 7.5 | 2 | 2 | Fall 10 |
| KP8131 | Crystallization and Particle Design | 7.5 | | | Fall 11 |
| KP8132 | Applied Heterogeneous Catalysis | 7.5 | | | Fall 11 |
| KP8133 | Characterization of Heterogeneous Catalysts | 7.5 | 12 | 11 | Fall 10 |
| KP8134 | Surfactants and Polymers in Aquous Solutions | 7.5 | 3 | 2 | Fall 10 |
| KP8135 | Surface, Colloid and Polymer Chemistry Special Topics | 7.5 | 2 | 2 | Fall 10 |
| KP8136 | Modelling of Catalytic Reactions | 7.5 | | | Spring 11 |
| KP8137 | Design and Preparation of Catalytic Materials | 7.5 | | | Spring 11 |
| KP8901 | Chemical Process System Engineering | 7.5 | | | Fall 11 |
| KP8902 | Reactor Technology | 7.5 | 2 | 2 | Spring 10 |
| KP8903 | Reaction Kinetics and Catalysis | 7.5 | 8 | 5 | Fall 10 |
| KP8904 | Transport Phenomena | 7.5 | 3 | 1 | Fall 10 |
| | | 2 | 2 | | Fall 09 |

PdD-Thesis 2010 total 16 - 6 female and 10 male

Amiri, Asal

Rheology of silica-based dispersions and Cross-sectional modeling of settling slurries

Supervisor: Johan Sjöblom

Bakhtiary, Hamidreza Davijany

Performance assessment of a packed bed microstructured reactor - heat exchanger for methanol synthesis from syngas.

Supervisor: Anders Holmen

Berglihn, Olaf Trygve

Dynamic simulation on a thermodynamic canonical basis

Supervisor: Tore Haug-Warberg

Borge, Tone

Development of hybride membrane materials (mixed matrix membranes)

Supervisor: May-Britt Hägg

Dones, Ivan

Studies on Process Modelling, Simulation, and Control with Applications to Distillation Columns

Supervisor: Heinz Preisig

Dupuy, Pablo Matías

Droplet Deposition in High-Pressure Natural-Gas Streams

Supervisor: Hallvard Svendsen

Boullosa Eiras, Sara

Comparative study of selected catalysts for methane partial oxidation

Supervisor: Anders Holmen

Farooq, Umer

Characterisation of Crude Oil-Water and Solid-Water Interfaces, and Adsorption/Desorption Properties of Crude Oil fractions. The effect of low salinity water and pH

Supervisor: Gisle Øye

Flaten, Ellen Marie

The effect of MEG (mono ethylene glycol) on the precipitation kinetics of calcium carbonate related to natural gas production from subsea wells

Supervisor: Jens-Petter Andreassen

He, Li

Sorption Enhanced Steam Reforming of Biomass-Derived Compounds: Process and Material

Supervisor: De Chen

Hessen, Erik Trooien

Thermodynamic models for CO₂ absorption

Supervisor: Hallvard Svendsen

Keleşoğlu, Serkan

Flow Behaviour of Water-in-North Sea Acidic Crude Emulsions and Preparation of Synthetic Reference Acidic Oils and Their Emulsions

Supervisor: Johan Sjöblom

Manum, Henrik

Simple implementation of optimal control for process systems

Supervisor: Sigurd Skogestad

Patrino, Luciano Emanuel

Experimental and Numerical Investigations of Liquid Fragmentation and Droplet Generation for Gas Processing at High Pressures

Supervisor: Hugo A. Jakobsen

Paunonen, Sara Inkeri

Influence of moisture on the performance of polyethylene coated solid fiberboards and boxes

Supervisor: Øyvind W. Gregersen

Rusten, Hans Kristian

Simulation and modelling of hydrogen production by sorption enhanced steam methane reforming in fixed bed reactors

Supervisor: Hugo A. Jakobsen

11 PhD exchange students visited our Department in 2010 (3 female and 8 male)

| Name | University/Country | Group located |
|------------------------------------|---|--|
| Alcantara Cano, Francisco Salvador | Universitat Autònoma de Barcelona, Spain | Process Systems Engineering Group |
| Dadgar, Farbod | The Royal Institute of Technology (KTH), Sweden | Catalysis Group |
| Galloway, Patricia | University of Havana, Cuba | Environmental Engineering and Reactor Technology Group |
| González, Juan Maria | Consejo Superior de Investigaciones Científicas (CSIC), Spain | Catalysis Group |
| Kubecek, Jakub | Czech Technical University, Prague, Czech Republic | Process Systems Engineering Group |
| Luo, Jinzhao | Tsinghua University, Beijing, China | Environmental Engineering and Reactor Technology Group |
| Macron, Thomas | University of Montpellier, France | Environmental Engineering and Reactor Technology Group |
| Psaltis, Andreas | Patras University, Greece | Process Systems Engineering Group |
| Salmimies, Riina | Lappeenranta University of Technology, Finland | Environmental Engineering and Reactor Technology Group |
| Qiu, Weiwei | Petroleum University of China, Beijing, China | Process Systems Engineering Group |
| Vana, Zdenek | Czech Technical University, Prague, Czech Republic | Process Systems Engineering Group |

4 PhD students from our Department visited Universities abroad in 2010

| Name | University/Country | Period |
|----------------------|--|-------------------------|
| Rodionova, Galina | University of Tokyo, Japan | 01.10.2010 – 01.02.2011 |
| Skanche, Jørgen | CRG – Centre de Regulació Genòmica, Barcelona, Spain | 01.10.2010 – 01.08.2011 |
| Vevelstad, Solrun J. | University of Austin, Texas, USA | 05.06.2010 – 30.07.2010 |

Seminars, Conferences and meetings organized by the Department in 2010

KinCat seminars in Heterogeneous Catalysis:

Professor Sir John Meurig thomas, Cambridge University, UK

"Exploring the interface between heterogeneous and homogeneous catalysis", 20.05.2010

Dr. Louise Olsson, Competence Center for Catalysis, Chalmers University of Technology, Göteborg, Sweden

"Catalysis for cleaning emissions from vehicles", 26.10.2010

Dr. Claude Descorme, Institut de Recherches sur la Catalyse et l'environnement de Lyon, France

"Catalytic wastewater treatment: a focus on the catalytic wet air oxidation and the development of materials"
19.11.2010

Guest lectures:

Harald Martens, UMB, Ås

"Modelometrics: multivariate soft meta-modeling of hard models", 28.06.2010

Allahyar Montazeri, Fraunhofer Institute, Ilminau, Germany

"Active noise control", 22.09.2010

Krister Forsman, Perstorp, Sweden

"Plantwide control at Perstorp", 11.11.2010

Francisco Salvador "Salva" Alcantara Cano, Universitat Autònoma de Barcelona, Spain

IMC-like analytical H-infinity design with operating mode consideration: Utility in PID tuning guidance", 14.10.2010

Researchers Grand Prix:



PhD student Inger Lise Alsvik from our Department participated in "Forsker Grand Prix", November 2010, presenting her project: "Renewable Energy from Saline Power"

Awards in 2010



*NGSC9 award to professor Anders Holmen
The Award for Excellence in Natural Gas Conversion.
Anders Holmen were recognized for his pioneering
contributions to the science and practice of natural gas
conversion and to the developæment and implementation of
technologies needed to meet the chemical and fuel
requirements of the world.
The award was received under the 9th NGSC symposium in
Lyon, June 2010.*



*May-Britt Hgg received the "Nordens grnne belte,
energipris 2010" in November 2010*

CHAPTER 7: ORGANIZATION - ECONOMY

Organization (also see cover page)

The Department Board is the highest decision-making body. The Department Board shall make decisions regarding strategy and budget. The Board has 2-4 meetings each year.

It consists of two external members, a member from the scientific staff, administrative staff, PhD's and students. The board is elected for 4 years. The Head of Department is the chair of the board. The Head of Department is Professor Øyvind Gregersen, elected in 2009 for a four-year period (mid 2009 – mid 2013).

The scientific staff is divided in to five research groups. Each research group has a representative in the management team. The management team has also representatives from the PhD's, the students and technical staff. The management team meets every second week and discusses running matters, and gives advice to the Head of Department.

In addition to the scientific staff the department has 20 persons in a technical and administrative staff to support teaching and research of all the research groups.

Administrative responsibilities of faculty

Faculty Educational Committee (Department representatives)

Associate Professor Jens-Petter Andreassen deputy:

Professor Edd Anders Blekkan

Faculty Research Committee (Department representatives)

Professor Sigurd Skogestad, deputy: Professor Hugo

Atle Jakobsen

Study Program Chemical Engineering and Biotechnology (Industriell kjemi og bioteknologi) (Department representatives)

Associate Professor Jens-Petter Andreassen

Exchange of Norwegian students taking courses abroad (approval of course program), and approval of course program for visiting exchange students.

Associate Professor Jens-Petter Andreassen,

International Master program

Associate Professor Jens-Petter Andreassen and Senior Executive Officer Hege Johannessen

Department Economy

The department has three main sources of income:

- Regular funds from the University
- Strategic funding from the University
- External projects.

In terms of external funds, including contributions from the research Council and industry, the situation is very good. The gross regular funds from the University were

about 45 million NOK in 2010. These funds are mainly used to pay salaries to the permanent staff, contribution to research projects and to investments. Furthermore has several strategic funds and internal projects been moved to the regular funds the last years so what appears as a substantial growth actually is just new ways of distributing the funds.

More details are shown in Table 1.

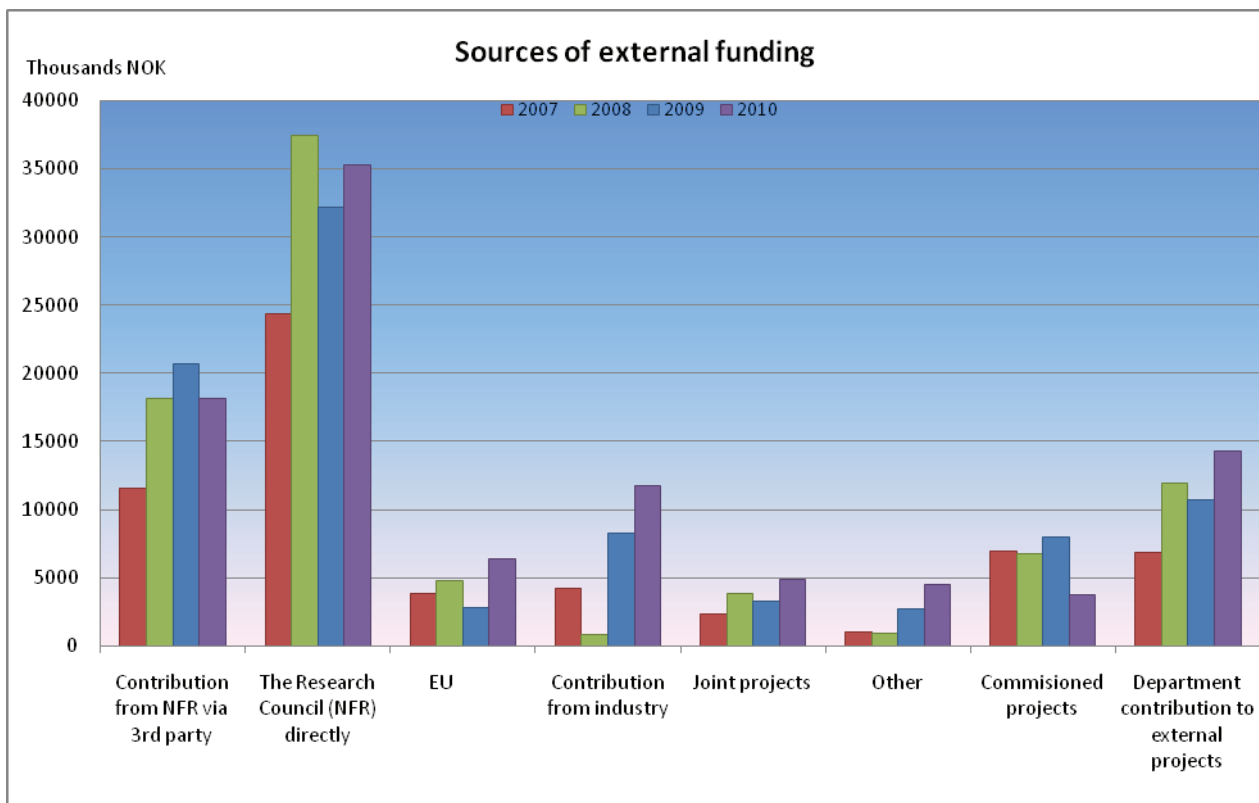
| Accounts | 2007 | 2008 | 2009 | 2010 |
|---|------------|------------|------------|------------|
| Income: | | | | |
| University funding | 26 554 529 | 33 064 000 | 39 151 000 | 44 775 000 |
| Overhead external projects | 2 846 260 | | | |
| Sum income | 29 402 796 | 33 064 000 | 39 151 000 | 44 775 000 |
| Expenses: | | | | |
| Wages | 21 260 668 | 21 525 000 | 24 726 000 | 27 543 000 |
| Investment | 2 546 924 | 147 000 | 250 000 | 6 913 000 |
| Operating expenses | 3 472 929 | 2 778 000 | 2 684 000 | 1 648 000 |
| NTNU contribution to ext. projects | | 9 053 000 | 9 810 000 | 7 720 000 |
| Sum expenses | 27 280 521 | 33 504 000 | 37 470 000 | |
| Result | 2 120 268 | -439 000 | 1 681 000 | 951 000 |

Table 1. Department's income from University and spending.

External funding

In addition to the funding shown in Table 1, the Department has a yearly income from external contributors of approx. 85 million NOK. Details are shown in Tables 2 and 3. We have managed to continue to get financing of our projects and still have several big projects that raise the income. Most of the project costs are related to salary for PhD candidates. The main contributor to the external research activity is The Norwegian Research Council (NFR). Most of these projects are at the Department, but the second largest external source is NFR projects where we contribute as a third party. The level of funding from industrial contributions and commissioned research are slightly

growing. The growth in EU-funding is pleasant, and is important because of The University focus on EU-funding that gives extra credit from the Ministry, and we keep on with the focus EU as a growth area for our research activities. A problem has been that such projects have been underfinanced, but new support routines from The University will help to balance the projects. We have many joint industrial programmes with industry partners from countries in Europe, North-America, South America and Asia. External funding from commissioned research was approx. 5% in 2010, and the customers come from the mentioned areas and Africa.



Strategic funds from University

The third source of income is strategic funding from the University to support teaching, research and academic profile. These funds are used for investments in research equipment or Ph.D. or Post doc. positions.

The Department did not get any new projects in 2010, but focused on fulfilling existing projects - like development of the research areas of SFF-finalists, and renewal of our big student laboratory.

CHAPTER 8: HEALTH, ENVIRONMENT AND SAFETY (HES)

Health, environment and safety at Chemical Engineering

The departments focus on HES and working environment

During 2010 we have made several changes to improve our standard in HES.

- For all Master thesis and student projects, a risk assessment is done by the students and professors before start up. The main purpose is to train the student in doing risk assessments.
- During the spring semester staff engineers have been thought how to use Eco Online for marking and to perform a risk assessment of chemicals in each laboratory.
- We are working on new working procedures, risk assessments and procedures for documentation of all technical material that may cause a risk when used.
- To improve both physical and psychosocial working conditions, needs of each co-worker are mapped during the annual performance review and followed up by relevant actions:
 - New employees get a contact person (buddy) upon arrival, helping them with all practical matters, and introduce them to social arenas at the department.
 - This year the performance reviews were followed up by a seminar and workshop in the laboratories for planning of work procedures and awareness of impact on personal health.
 - We have also arranged a one day seminar for everyone who build/construct research equipment and work with pipes. The course was attended by 30 persons showing the need for such a course (see picture below).

In addition annual HES activities are running.

HES Courses: 160 persons have fulfilled our HES course during 2010. The course is compulsory for all new employees, master students, exchange students, 3rd year students doing our laboratory course "Felleslab", and summer students.

Reported incidents during 2010:

High CO level due to a construction work motor running indoors, ceiling vented hood fell down, a lamp in a student office fell down almost hitting a student, welding close to flammable material, dust and smell problems, cut in fingers (no sick leave) and one incident of valuable metals disappearing.

Annual HES-audit 2010. The general HES state is mapped in the annual HES audit. The main focus areas in 2010 were safety data sheets for all chemicals in both Norwegian and English in all labs, storage and marking of chemicals. A few incidents of missing safety data sheets, wrong storage and marking were found. The person responsible for the lab was instructed to do the appropriate changes.



SWAGELOCK SAFETY INSTALLATION SEMINAR
Workshop/Practical part

Compulsory course for everyone who is building/constructing apparatus/equipment, working with pipes or tubes, fittings

Some pictures of different activities at the Department



Our buildings, from right: K4, K5, Experimental halls, and the PFI-building (blue)



Some professors (Hallvard, Magne, Sigurd, Hugo, Jens-Petter and Øyvind), participated in the NTNU's Flashmob video



Liyuan Deng, Tom-Goran Skog and Karen N. Seglem demonstrating membrane modules



IKPs squashmachine is popular at "Forskingsdagene". All the kids want to make their own squash



*Professor May-Britt Hägg is demonstrating CO₂-capture with membrane technology for the Minister of Research Tora Aasland.
Foto: Sølvi W. Normannsen*



Nils, Anna Elise and Astrid are promoting our Department at KREATOR

LIST OF TELEPHONE NUMBERS (20.05.2011)

| | | | | | |
|-------|---|----------|-------|--|----------|
| 50346 | Agnihotri, Swarnima, Post doctor | PFI-3209 | 94145 | Kazi, Saima Sultana, Ph.D. candidate | K5-443 |
| 50536 | Alexandrescu, Laura, Post doctor | PFI-3206 | 94149 | Keleşoğlu, Serkan, Post doctor | K5-308 |
| 94055 | Ahmad, Jamil, Ph.D. candidate | K4-213 | 95867 | Kim Taek-Joong, Researcher | K4-226 |
| 91807 | Alsvik, Inger Lise, Ph.D. candidate | K4-215 | 50346 | Klimantos, Paris, Ph.D. candidate | K4-406 |
| 94209 | Andreassen Jens-Petter, Associate Professor | K4-302 | 50325 | Kovalchuk, Karina, Ph.D. candidate | K5-333 |
| | Aronu, Ugochukwu Edwin, Ph.D. candidate | K4-309 | 91605 | Králová, Iva, Chief Engineer | PFI-3403 |
| 50318 | Barø Tove, Executive Officer | K5-101 | 50540 | Lesaint Caterina, Senior Engineer | PFI-3404 |
| 94025 | Beck Ralf, Post doctor | K4-305 | 94105 | Lesaint Cédric, Post doctor | K5-324 |
| 50924 | Benmekhbi, Mehdi, Ph.D. candidate | PFI-3408 | 94118 | Lillebø, Andreas H., Ph.D. candidate | K5-149 |
| 94138 | Berge, Arvid, Professor Emeritus | K5-M11 | 98379 | Lou, Fengliu, Ph.D. candidate | K5-225 |
| 94157 | Blekkann Edd Anders, Professor | K5-429 | | Luo, Xiao, Ph.D. candidate | K4-411 |
| | Borka, Zsolt, Ph.D. candidate | K5-204 | 50325 | Lystvet, Sina Maria, Ph.D. candidate | K5-333 |
| 91664 | Borthen Berit, Chief Engineer | K4167 | | Ma, Xiaoguang, Ph.D. candidate | K4-209 |
| 94141 | Boullosa Eiras Sara, Post doctor | K5-411 | 94153 | Mathisen Torgrim, Higher Executive Officer | K4-166 |
| 50326 | Bruder, Peter, Ph.D. candidate | K4-308 | | Mehdizadeh, Hamid, Ph.D. candidate | K4-411 |
| 94144 | Brun Harry, Engineer | K5-341 | 94073 | Mihai, Oana, Ph.D. candidate | K5-M6 |
| 94146 | Chao, Zhongxi, Ph.D. candidate | K5-213 | 94032 | Moe Størker, Associate Professor | PFI-2108 |
| 93149 | Chen De, Professor | K5-407 | | Monteiro, Juliana, Ph.D. candidate | K4-430 |
| | Ciftja, Arlinda, Ph.D. candidate | K4-432 | 94156 | Moljord, Kjell, Adjunct Professor | K5-146 |
| 94159 | Dagsgård, Camilla, Principal Engineer | PFI-3407 | 94125 | Muthuswamy, Navaneethan, Ph.D. candidate | K5-145 |
| 95879 | Dam, Anh Hoang, Ph.D. candidate | K5-245 | 94148 | Mørk Preben C., Professor | K5-M11 |
| 94125 | Dar, Hassan Jamil, Ph.D. candidate | K5-145 | 91807 | Nafisi, Vajiheh, Ph.D. candidate | K4-215 |
| 94126 | Delic, Asmira, Ph.D. candidate | K5-249 | 50536 | Narvestad, Hanne, Ph.D. candidate | PFI-3206 |
| | Deng Liyuan, Post doctor | K4-224 | 94137 | Nenningsland, Andreas L., Ph.D. candidate | PFI-3401 |
| | Di Domenico Pinto, Diego, Ph.D. candidate | K4-408 | 98379 | Noor, Tayyaba, Ph.D. candidate | K5-225 |
| 50327 | Doni Jayavelu, Naresh, Ph.D. candidate | K4-232 | 50924 | Opedal, Nils van der Tuuk, Ph.D. candidate | PFI-3408 |
| 94156 | Dragsten, Karin W., Principal Engineer | K5-432 | 50338 | Owring, Farshid, Researcher | K4-407 |
| 50372 | Dwivedi, Deeptanshu, Ph.D. candidate | K4-239 | 91559 | Panahi, Mehdi, Ph.D. candidate | K4-212 |
| 50924 | Eftekhardadkakah, Mona, Ph.D. candidate | PFI-3408 | 94111 | Patanou, Eleni, Ph.D. candidate | K5-250 |
| | Eide-Haugmo, Ingvild, Ph.D. candidate | K4-430 | 93147 | Paso Kristofer, Post doctor | K5-304 |
| 97018 | Enger, Bjørn Christian, Post doctor | K5-M12 | 50397 | Paunonen, Sara, Post doctor | PFI-3103 |
| | Enaasen, Nina, Ph.D. candidate | K4-411 | 94208 | Phan, Xuyen Kim, Ph.D. candidate | K5-M12 |
| 94120 | Erga Olav, Professor Emeritus | K5-237 | 92807 | Preisig Heinz A, Professor | K4-233 |
| 94114 | Fernoso Dominguez, Javier, Guest | K5-247 | 98354 | Radstake, Paul, Ph.D. candidate | K5-M4 |
| 94161 | Finnøy, Geir, Chief Engineer | K4-421 | 50346 | Rafiee, Ahmad, Ph.D. candidate | K4-406 |
| | Flid, Yulia, Laboratory Assistant | K4-307 | 95879 | Rane, Shreyas P., Ph.D. candidate | K5-245 |
| 94143 | Fossum Arne, Engineer | K5-019 | 93691 | Regalado Méndez, Alejandro, PhD. candidate | K4-207 |
| 94017 | Gawel, Bartłomiej, Researcher | K5-336 | 50540 | Reisen, Christian, Laboratory Assistant | PFI-3404 |
| 50372 | Ghadrdan, Maryam, Ph.D. candidate | K4-239 | 91686 | Rodionova, Galina, Ph.D. candidate | PFI-3209 |
| 94158 | Glomm Wilhelm R. Associate Professor | K5-336 | 94139 | Roel Jan Morten, Principal Engineer | Kh-155 |
| | Gondal, Shahla, Ph.D. candidate | K4-309 | 94150 | Roel Lisbeth B, Higher Executive Officer | K5-101 |
| 98354 | Gorelkin, Ilya, Ph.D. candidate | K5-M4 | 94146 | Rout, Kumar Ranjan, Ph.D. candidate | K5-213 |
| 94029 | Gregersen Øyvind, Professor | PFI-2109 | 50536 | Rusu, Marius, Ph.D. candidate | PFI-3206 |
| 90338 | Grimes Brian, Post doctor | K5-339 | 94147 | Rytter Erling, Adjunct Professor | K5-M11 |
| 94126 | Gunawardana, Daham Sanjaya | K5-158 | 94121 | Rønning Magnus, Associate Professor | K5-408 |
| | Gupta, Mayuri, Ph.D. candidate | K4-430 | | Samseth, Jon, Adjunct Professor | |
| 94039 | Hammer, Nina, Post doctor | K5-251 | | Sánchez, Rafael, Ph.D. candidate | K5-204 |
| 50338 | Hartono, Ardi, Researcher | K4-407 | 93942 | Sandru Marius, Post doctor | K4-224 |
| 94108 | Haug-Warberg Tore, Associate Professor | K4-228 | 94073 | Setekleiv Eddie, Ph.D. candidate | K5-M6 |
| 94073 | Hayer Fatemeh, Ph.D. candidate | K5-M6 | 91657 | Simon, Sebastien, Post doctor | PFI-3406 |
| 94055 | He, Xuezhong, Ph.D. candidate | K4-213 | 95505 | Sjöblom Johan, Professor | K5-301 |
| 94031 | Helle Torbjørn, Professor emeritus | PFI-2109 | 93942 | Skancke, Jørgen, Ph.D. candidate | K4-212 |
| 50304 | Helmersen Tom, Office Manager | K5-101 | 91807 | Skog, Tom-Gøran, Ph.D. candidate | K4-215 |
| 94113 | Hertzberg Terje, Professor Emeritus | K4-333 | 94124 | Skjøndal-Bar, Nadav, Associate Professor | K4-227 |
| 94122 | Hillestad Magne, Professor | K4-437 | 94154 | Skogestad Sigurd, Professor | K4-211 |
| 94151 | Holmen Anders, Professor | K5-401 | 94312 | Solsvik, Jannike, Ph.D. candidate | K5-206 |
| 94026 | Hovin Odd Ivar, Engineer | Kh-155 | 94312 | Sporleder, Federico, Ph.D. candidate | K5-206 |
| 50540 | Håkonsen Signe, Senior Engineer | PFI3404 | 94106 | Sundseth Frode, Engineer | K5-033 |
| 51128 | Huang, Fan, Ph.D. candidate | K5-443 | 94187 | Surma, Miroslav, Ph.D. candidate | K5-M9 |
| 94033 | Hågg May-Britt, Professor | K4-339 | 94100 | Svendsen Hallvard, Professor | K4-402 |
| 50372 | Jahanshahi, Esmail, Ph.D. candidate | K4-239 | 94039 | Svenum, Ingeborg-Helene Post doctor | K5-251 |
| 50537 | Janga, Kando Kalifa, Ph.D. candidate | PFI-3207 | | Tavera Valero, Nuria, Ph.D. candidate | K4-307 |
| 50327 | Jacobsen, Magnus Glosli, Ph.D. candidate | K4-232 | | Trollebø, Anastasia, Ph.D. candidate | K4-308 |
| 94132 | Jakobsen Hugo Atle, Professor | K5-209 | | Tronstad, Ingvild, Ph.D. candidate | K5- |
| | Jonasse, Øystein, Ph.D. candidate | K4-307 | 98379 | Tsakoumis, Nikolaos, Ph.D. candidate | K5-225 |
| 93691 | Jäschke, Johannes, Ph.D. candidate | K4-207 | 94126 | Udani, Charitha, Ph.D. candidate | K5-249 |
| 50342 | Kaombe, Divina, Ph.D. candidate | PFI-3209 | 94055 | Uddin, Mohammad, Ph.D. candidate | K4-213 |
| | Karimi, Mehdi, Ph.D. candidate | K4-411 | 94182 | Vanhaecke, Estelle, Post doctor | K5-430 |

| | | | | | |
|-------|------------------------------------|--------|-------|--------------------------------------|----------|
| 92831 | Venik Hilde, Professor | K5-406 | 50537 | Yamakawa, Asuka, Researcher | PFI-3207 |
| 50346 | Vevelstad, Solrun, Ph.D. candidate | K4-430 | 93146 | Yang, Jia, Ph.D. candidate | K5-411 |
| 94111 | Vicinanza, Nicla, Ph.D. candidate | K4-250 | 91559 | Yelchuru, Ramprasad, Ph.D. candidate | K4-212 |
| 94149 | Volden Sondre, Post doctor | K5-308 | 94136 | Yu, Qiang, Post doctor | K4-213 |
| 94193 | Volynkin, Andrey, Ph.D. candidate | K5-147 | 50326 | Zakeri, Ali, Ph.D. candidate | K4-308 |
| 94187 | Voronov, Alexey, Ph.D. candidate | K5-M4 | 94114 | Zhu, Jun, Post doctor | K5-247 |
| 94118 | Voß, Georg, Ph.D. candidate | K5-149 | 94018 | Øye Asbjørn, Chief Engineer | K5-144 |
| 94025 | Wang, Lijuan, Ph.D. candidate | K4-305 | 94135 | Øye Gisle, Professor | K5-307 |
| 94078 | Wangen, Espen, Post doctor | K5-432 | | | |

Annual Report for Department of Chemical Engineering 2010



NTNU – Trondheim
Norwegian University of
Science and Technology

This is NTNU

The Norwegian University of Science and Technology (NTNU) is Norway's primary institution for educating the nation's future engineers and scientists. The university also has strong programmes in the social sciences, teacher education, the arts and humanities, medicine, architecture and fine art.

NTNU's cross-disciplinary research delivers creative innovations that have far-reaching social and economic impact.

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